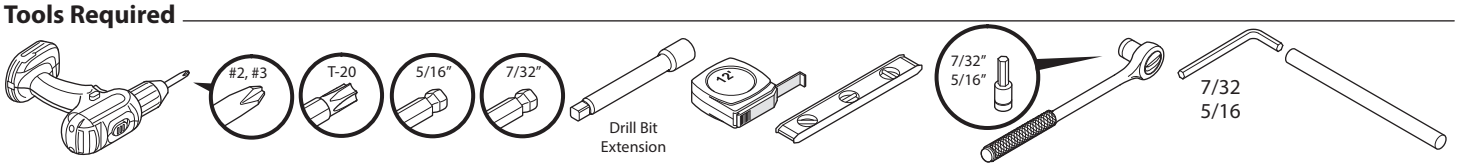
IMMERSE®

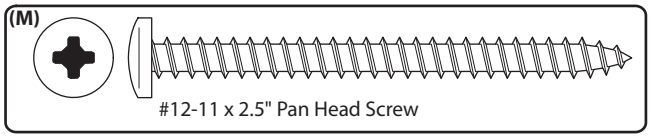
Shift Tables/Overlap Tables - (Rectangle/Round, Racetrack/Round)

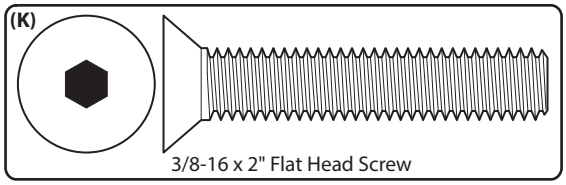
Installation Instructions

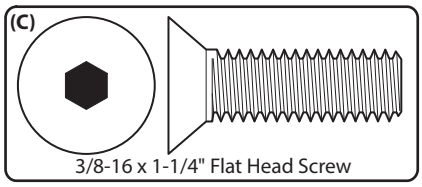
Tools Required



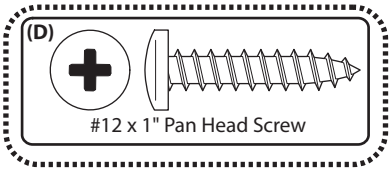
PARTS - SHIFT TABLE

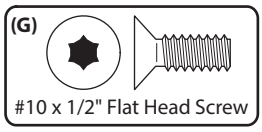


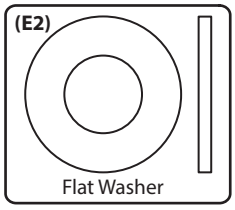


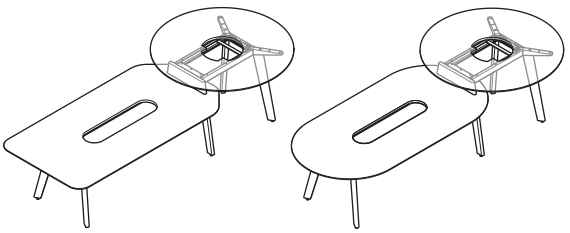


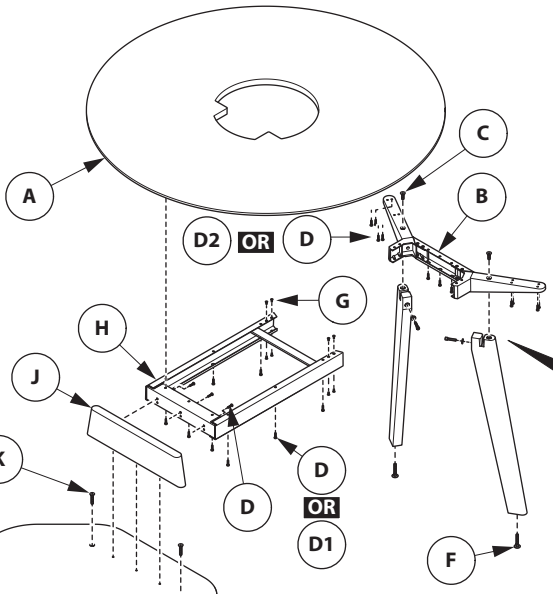
FOR WOOD/PAINTED/ LAMINATE TOPS

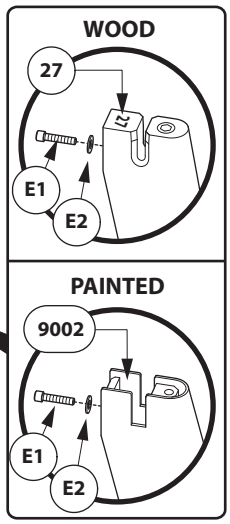


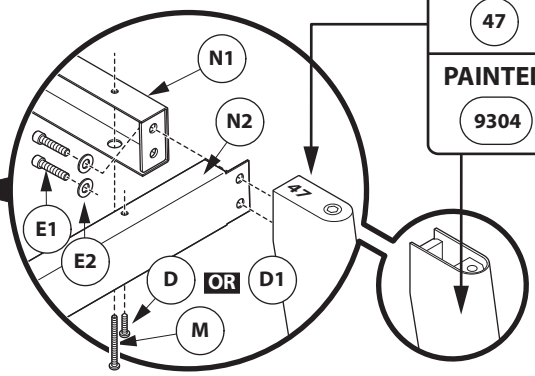


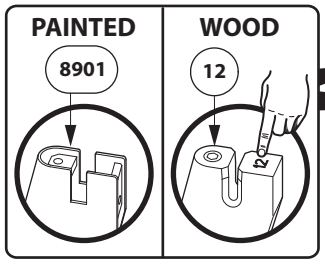


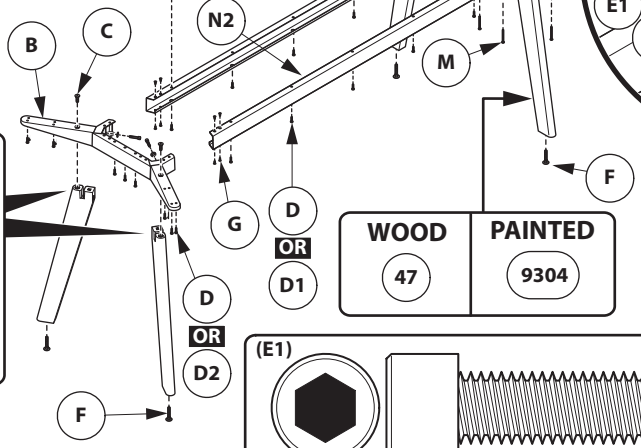




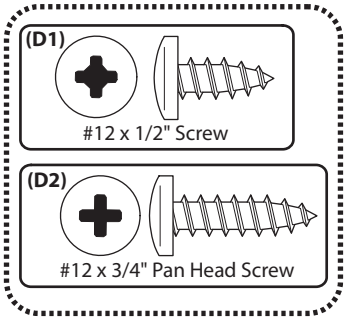


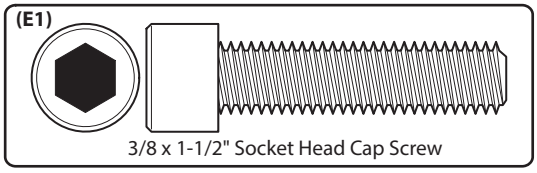






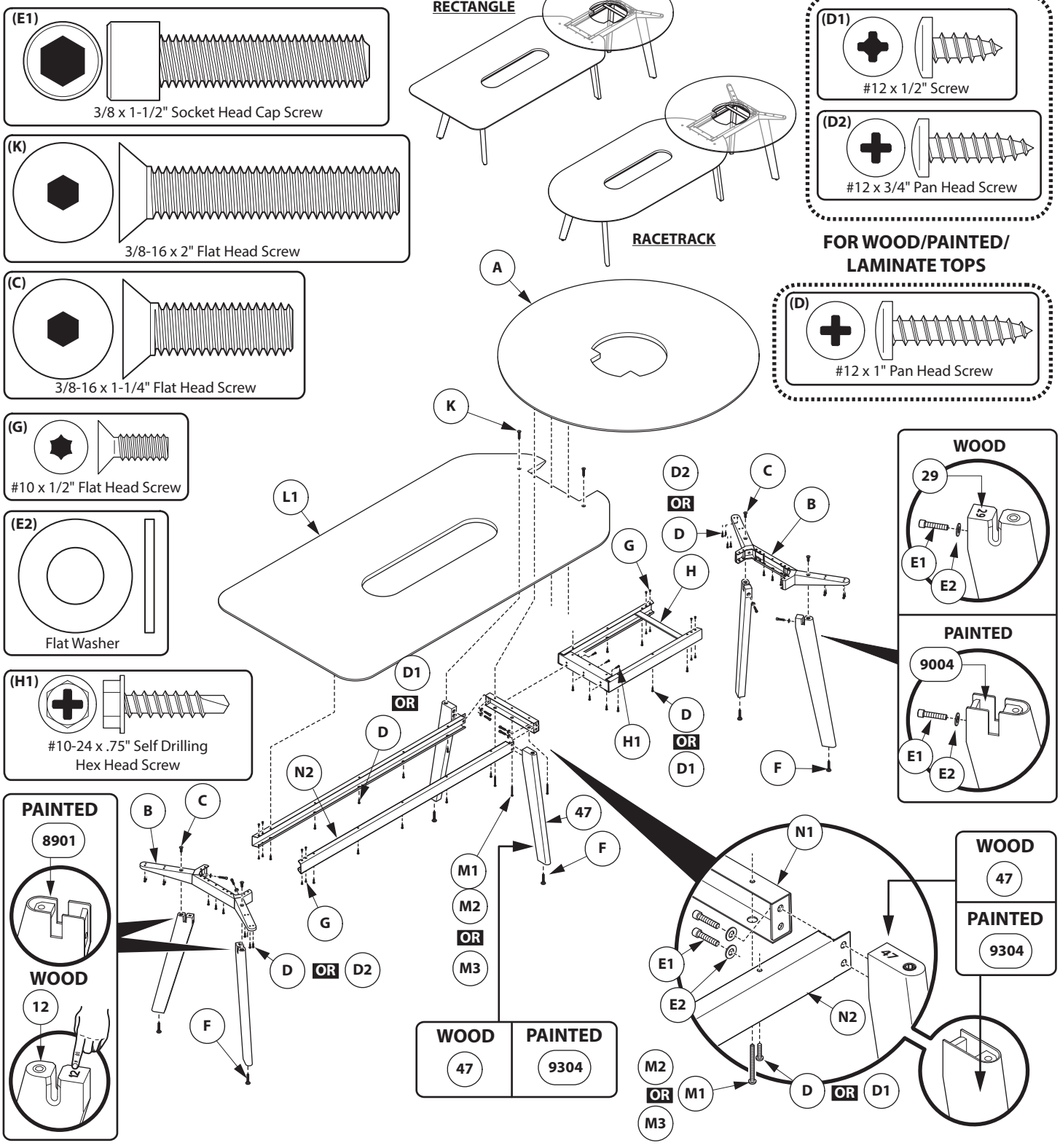
FOR SOLID SURFACE TOPS





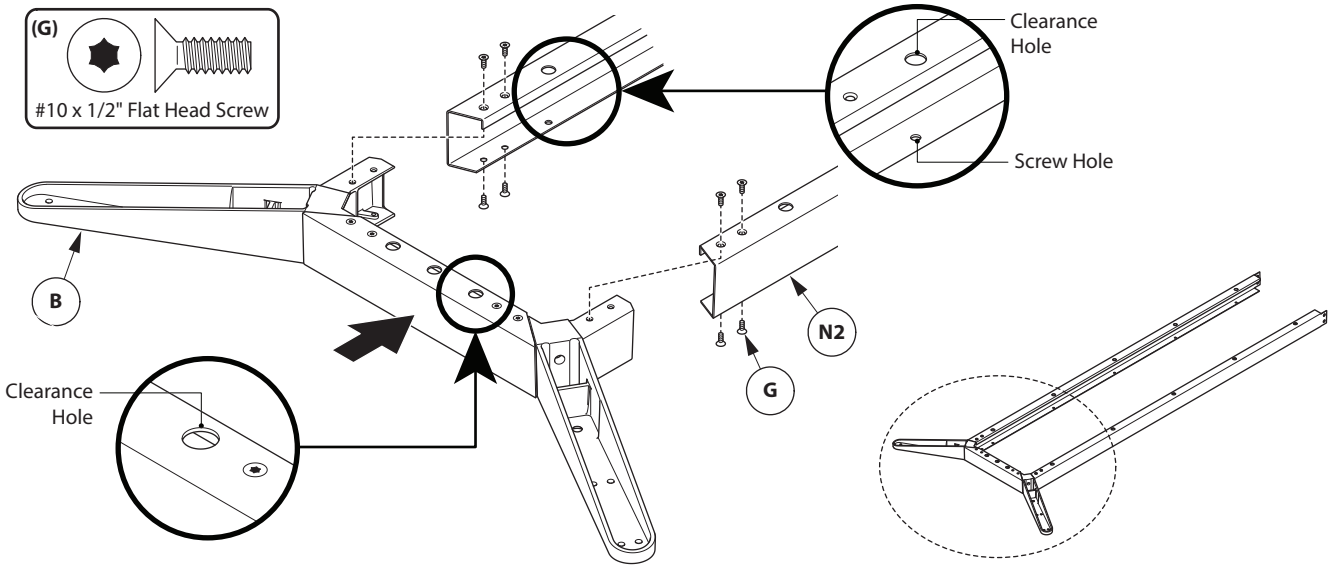
CUSTOMER SERVICE PHONE: 1-800-426-8562

PARTS - OVERLAP TABLE

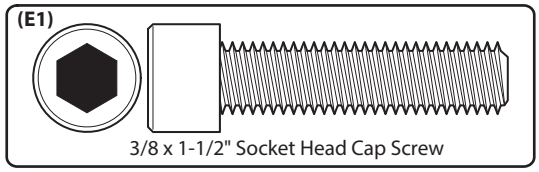


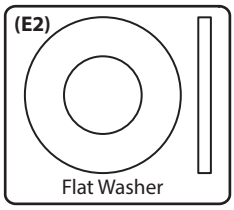
CUSTOMER SERVICE PHONE: 1-800-426-8562

1

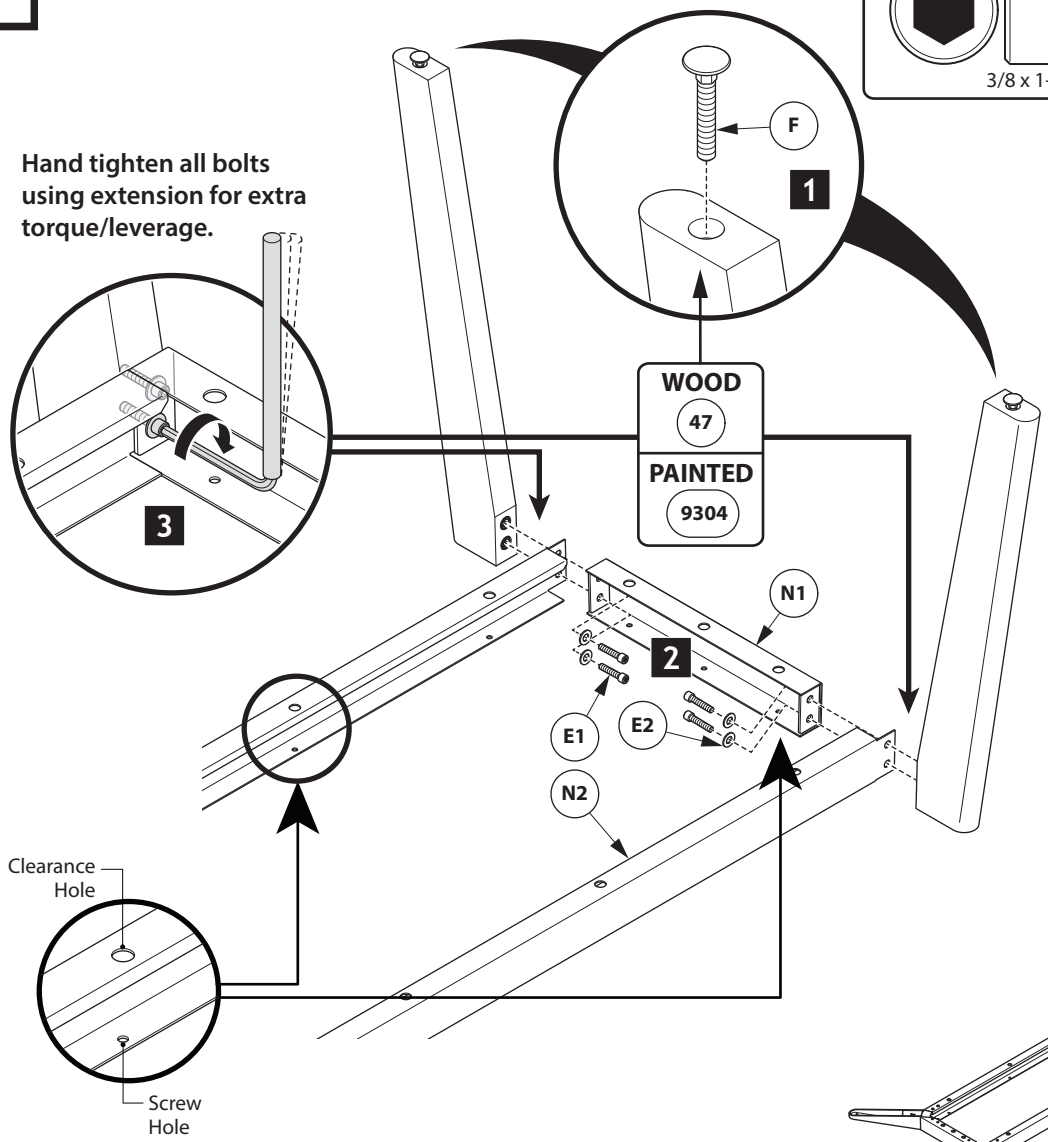


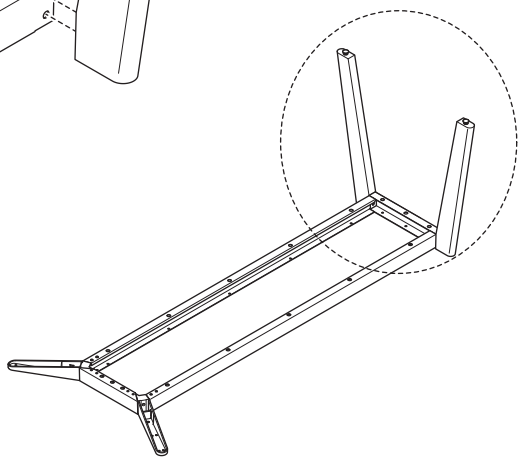
2





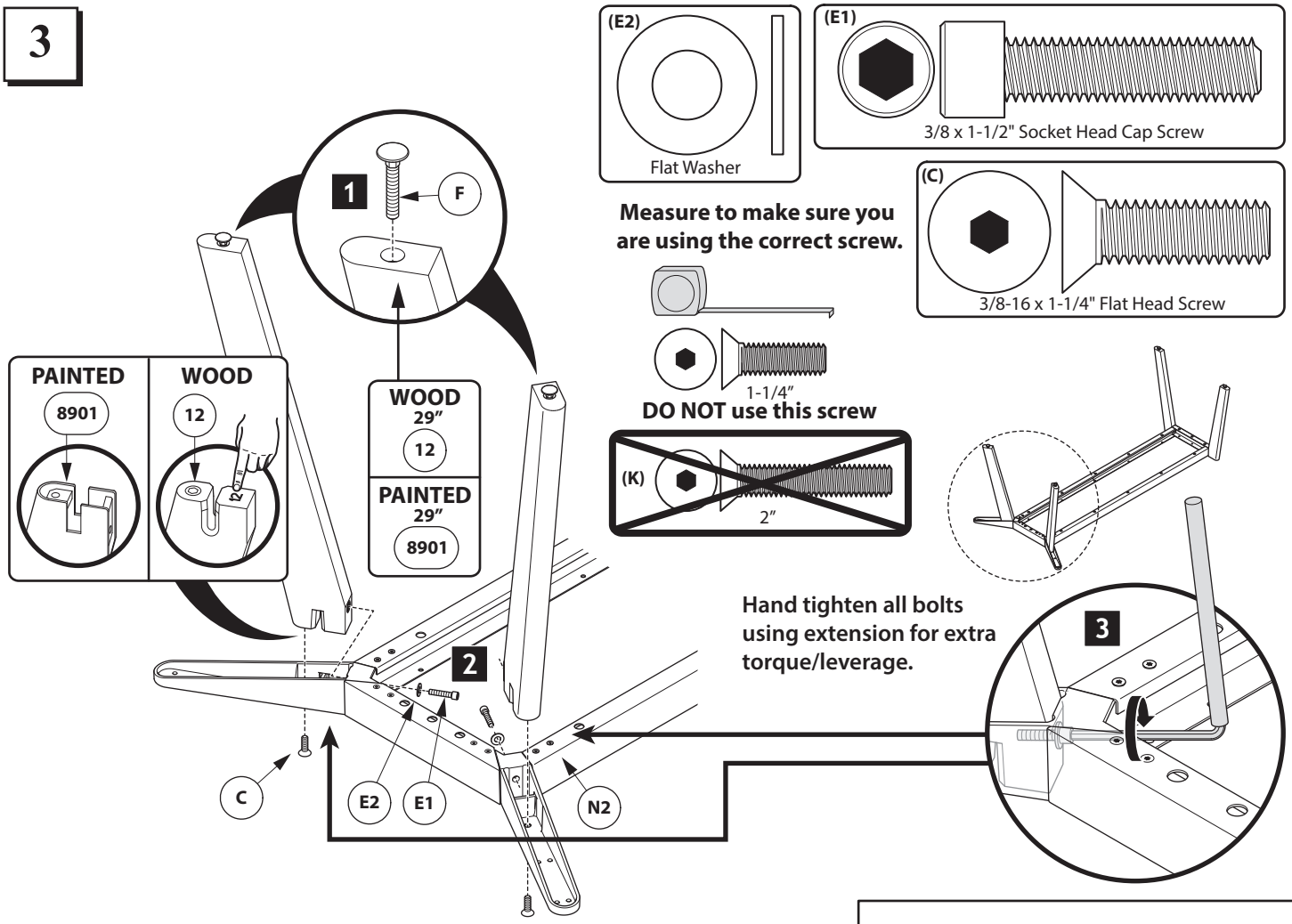
Hand tighten all bolts using extension for extra torque/leverage.





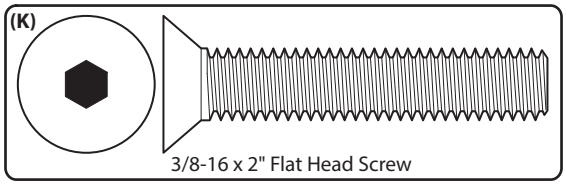
CUSTOMER SERVICE PHONE: 1-800-426-8562

3

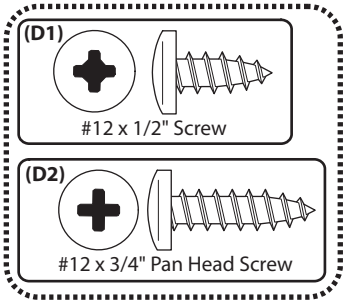


FOR SHIFT TABLES ONLY

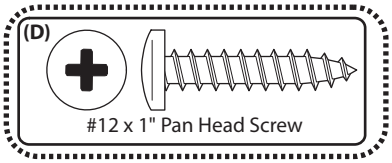
4a



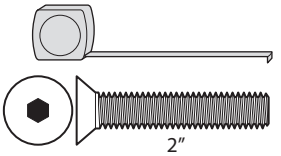
FOR SOLID SURFACE TOPS



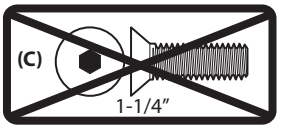
FOR WOOD/PAINTED/ LAMINATE TOPS

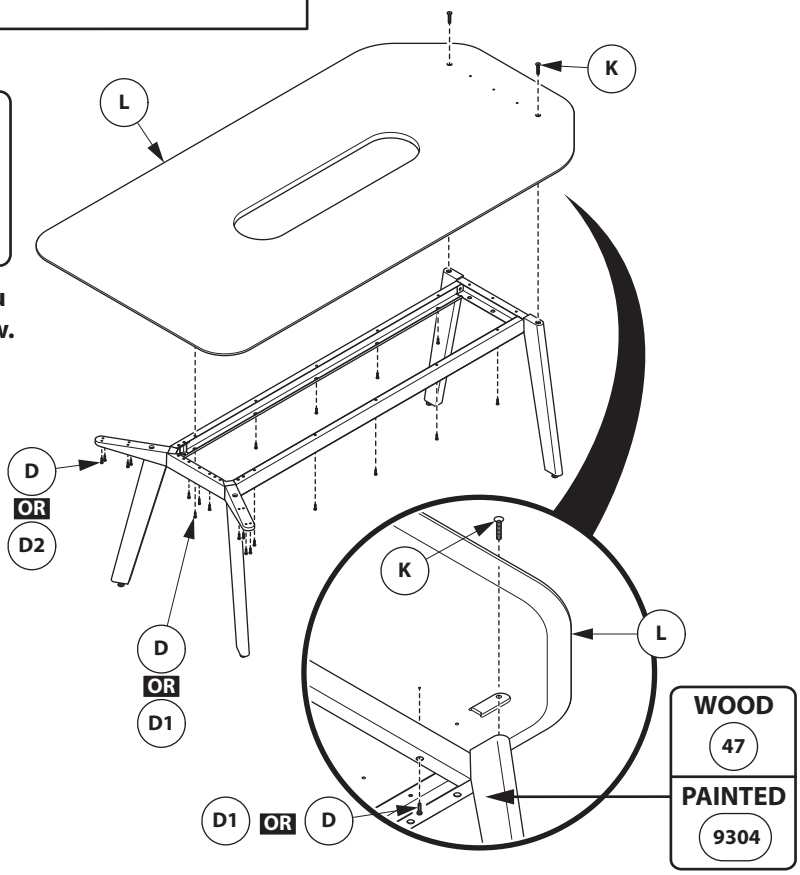


Measure to make sure you are using the correct screw.



DO NOT use this screw

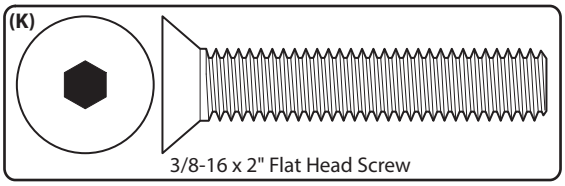




FOR OVERLAP TABLES ONLY

4b

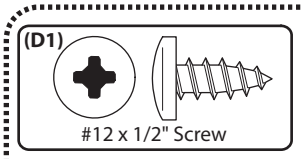
(K)



3/8-16 x 2" Flat Head Screw

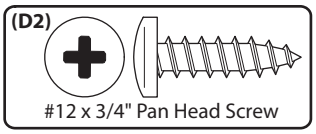
FOR SOLID SURFACE TOPS

(D1)



#12 x 1/2" Screw

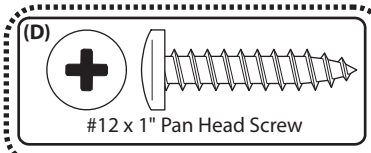
(D2)



#12 x 3/4" Pan Head Screw

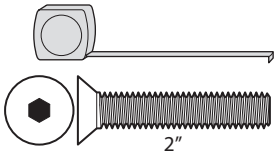
FOR WOOD/PAINTED/ LAMINATE TOPS

(D)



#12 x 1" Pan Head Screw

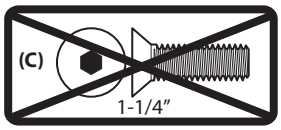
Measure to make sure you are using the correct screw.



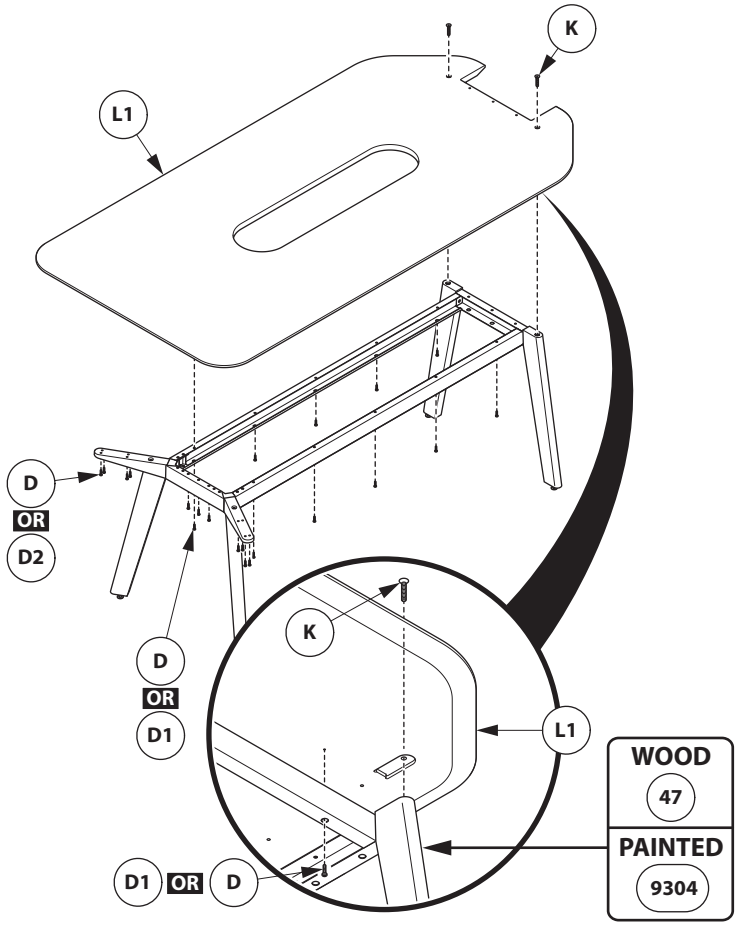
2"

DO NOT use this screw

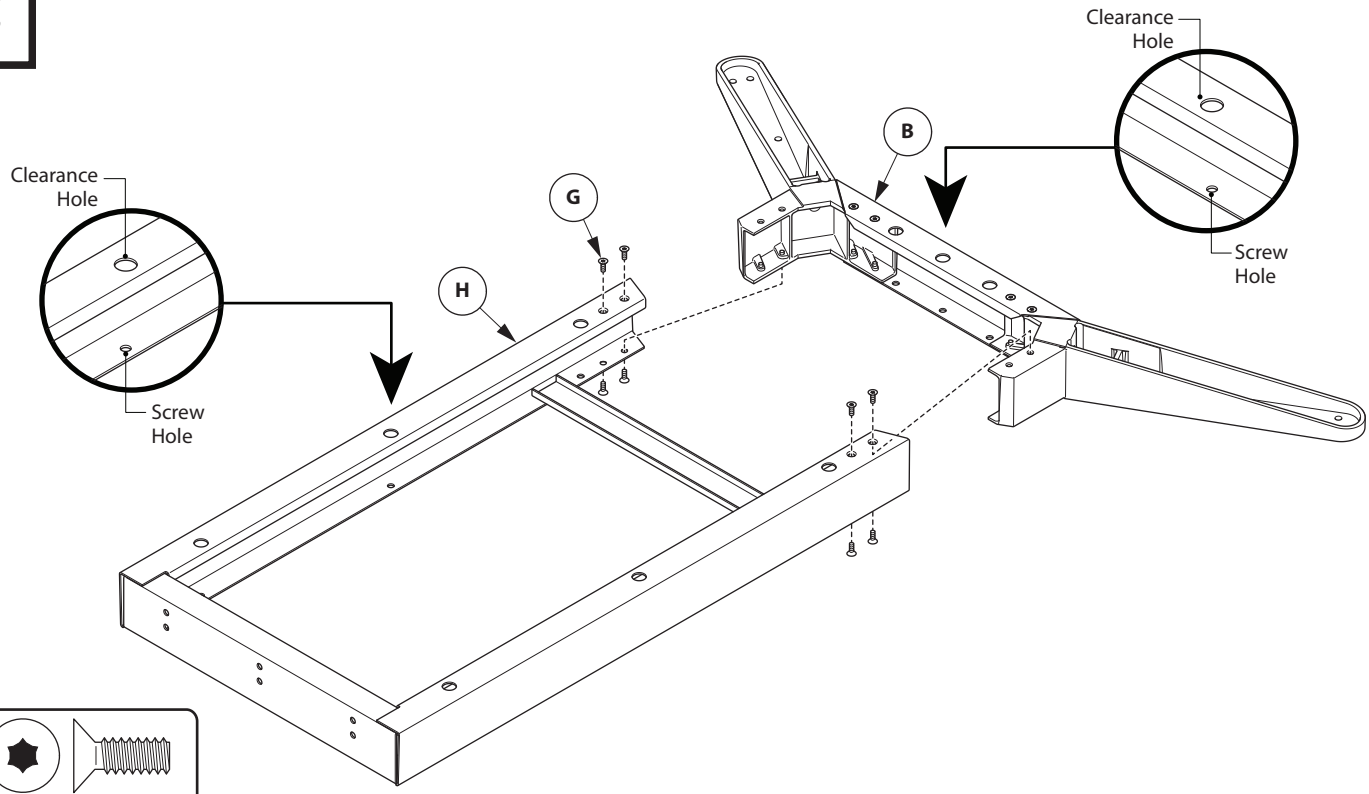
(C)



1-1/4"



5

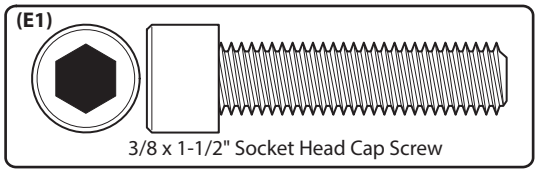


(G)

#10 x 1/2" Flat Head Screw

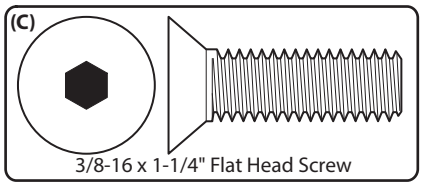
6

(E1)



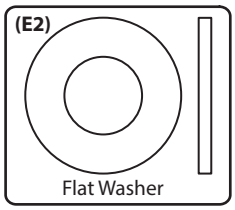
3/8 x 1-1/2" Socket Head Cap Screw

(C)



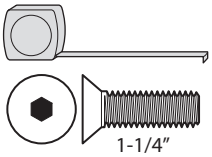
3/8-16 x 1-1/4" Flat Head Screw

(E2)



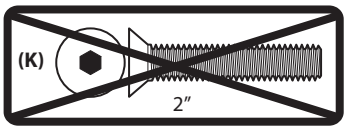
Flat Washer

Measure to make sure you are using the correct screw.

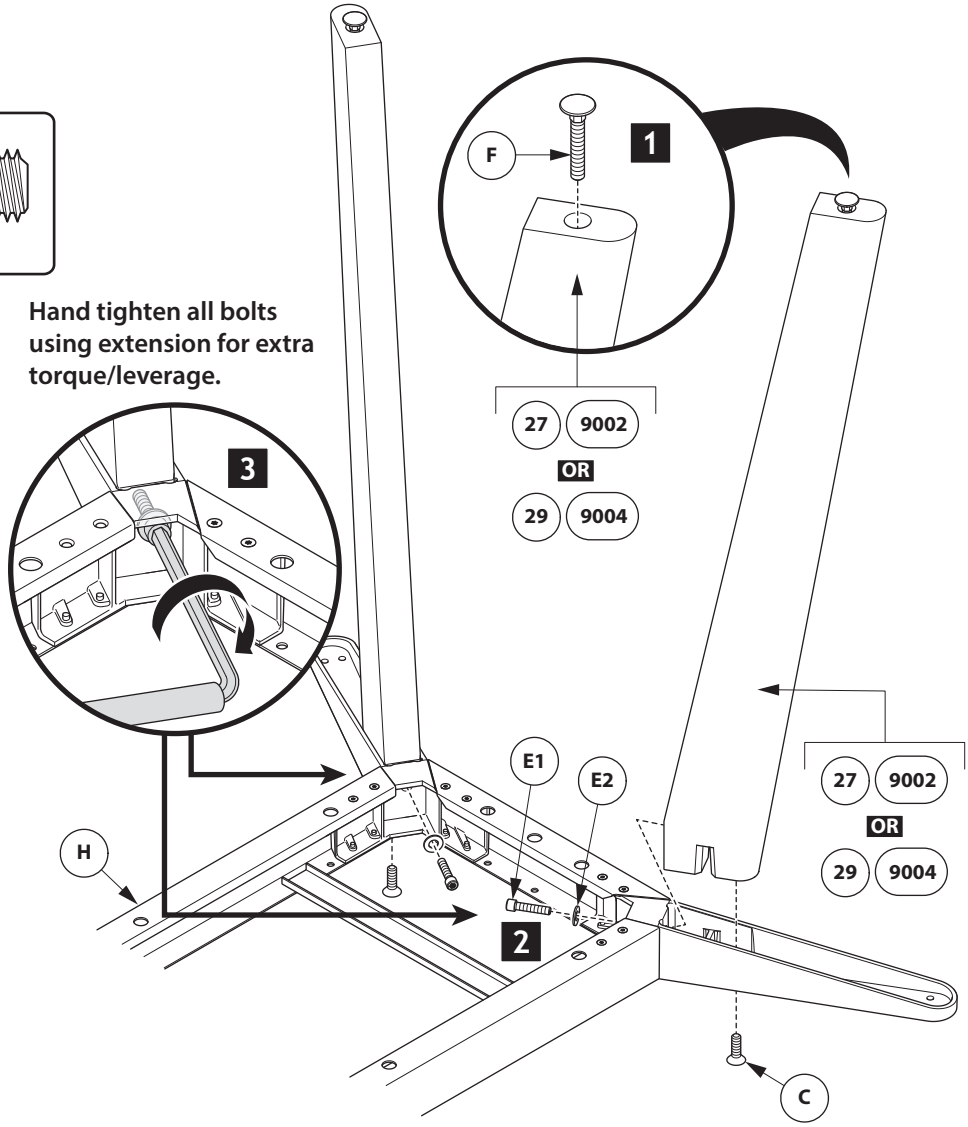


1-1/4"

DO NOT use this screw



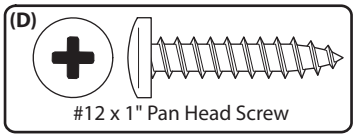
Hand tighten all bolts using extension for extra torque/leverage.



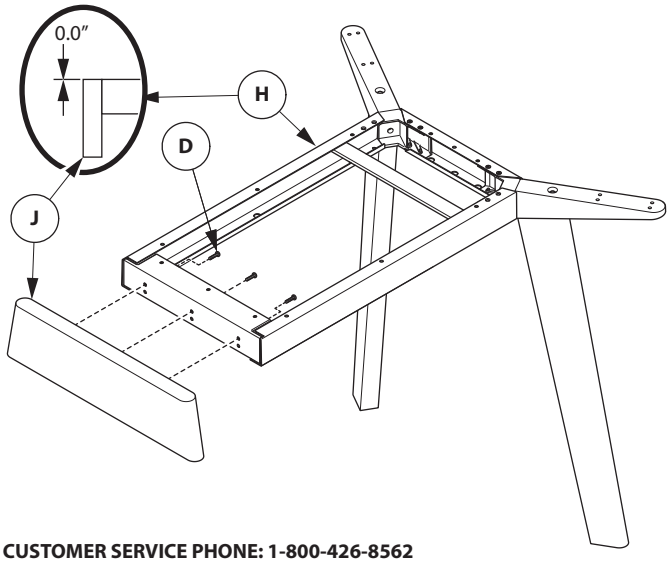
FOR SHIFT TABLES ONLY

7a

(D)

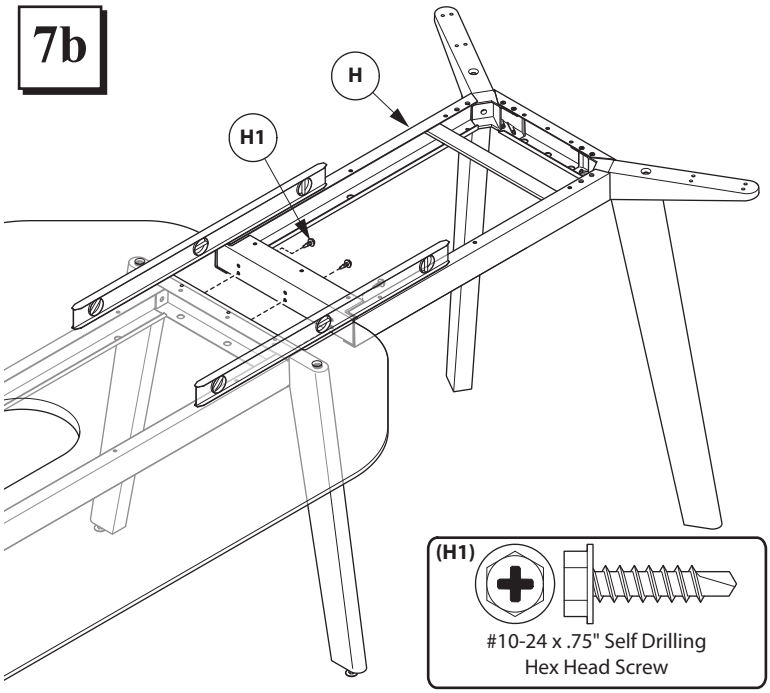


#12 x 1" Pan Head Screw



FOR OVERLAP TABLE ONLY

7b



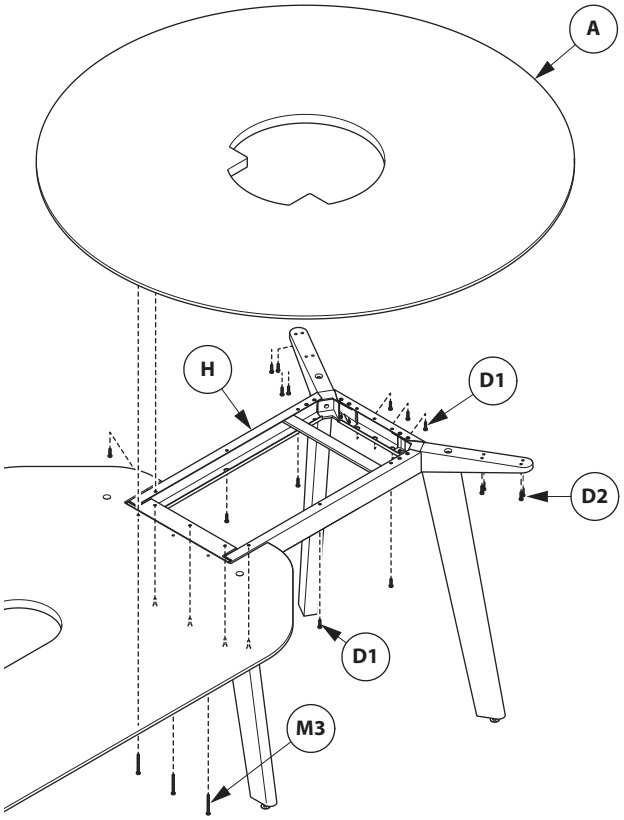
(H1)

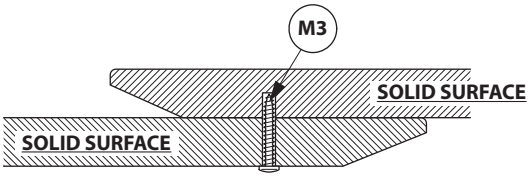
#10-24 x .75" Self Drilling Hex Head Screw

CUSTOMER SERVICE PHONE: 1-800-426-8562

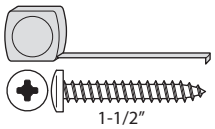
FOR OVERLAP TABLE ONLY

8a SOLID SURFACE LOWER TOPS & UPPER TOPS

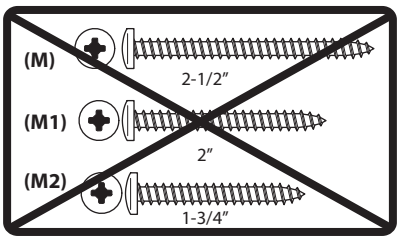


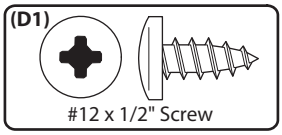


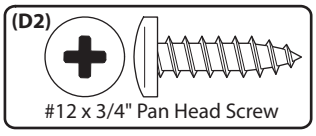
Measure to make sure you are using the correct screw.

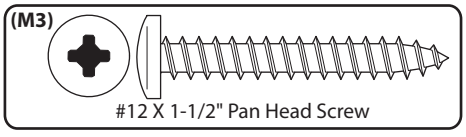


DO NOT use these screws



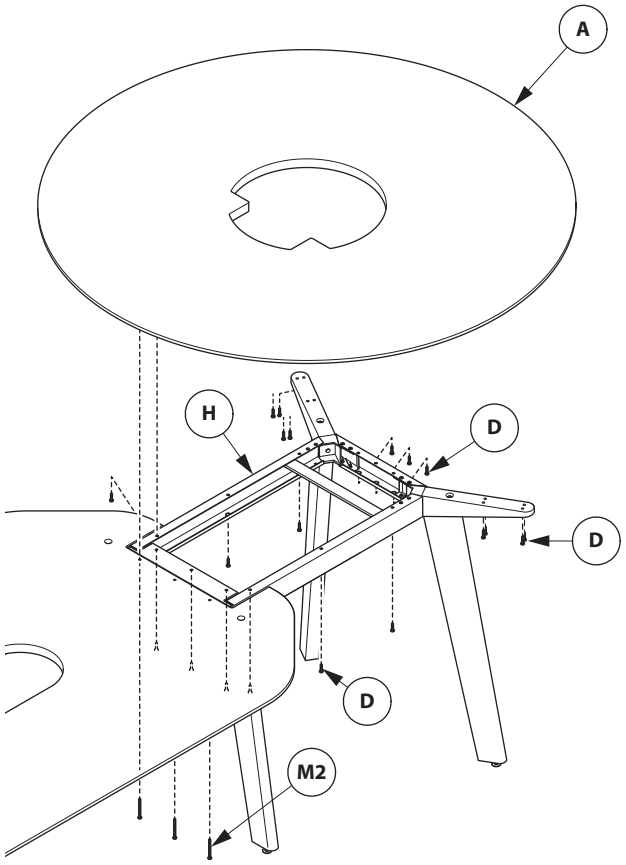


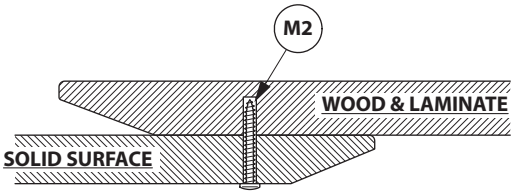




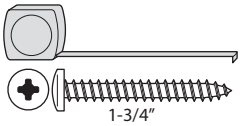
OR

8b SOLID SURFACE LOWER TOPS & WOOD & LAMINATE UPPER TOPS

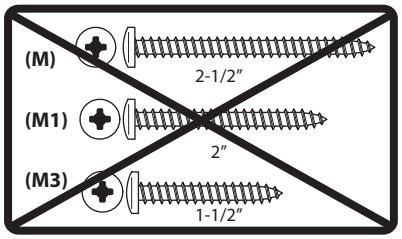


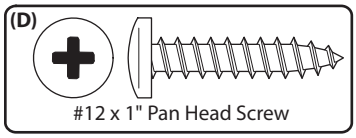


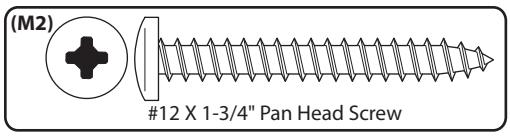
Measure to make sure you are using the correct screw.



DO NOT use these screws



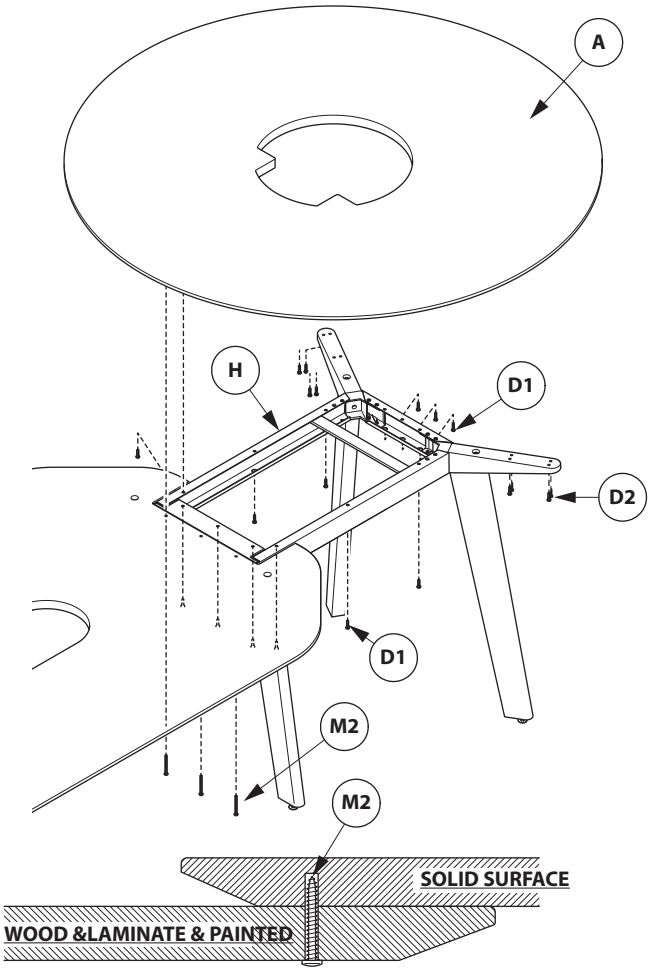




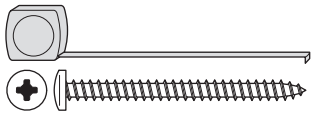
CUSTOMER SERVICE PHONE: 1-800-426-8562

FOR OVERLAP TABLE ONLY

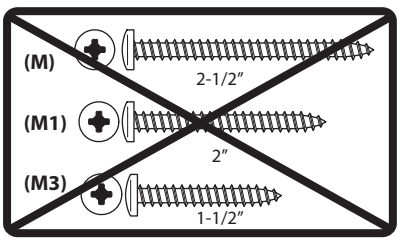
8c WOOD OR PAINTED OR LAMINATE LOWER TOPS & SOLID SURFACE UPPER TOP

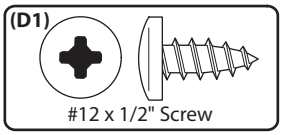


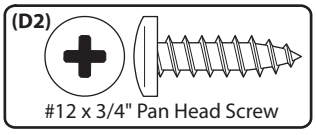
Measure to make sure you are using the correct screw.

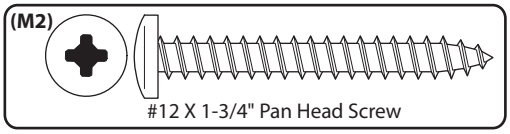


DO NOT use these screws



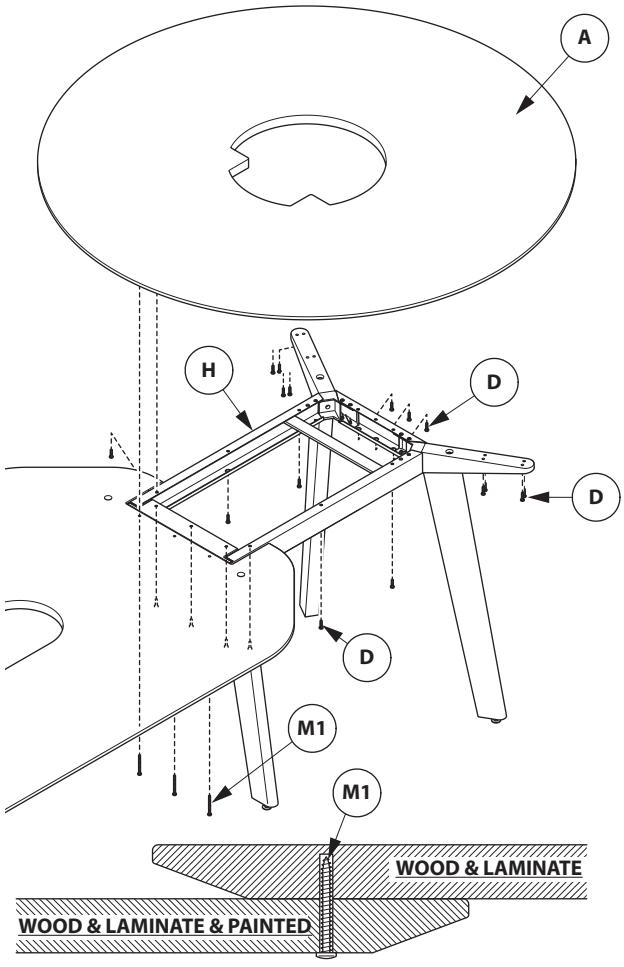




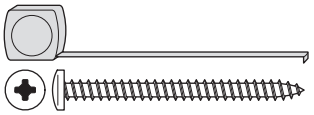


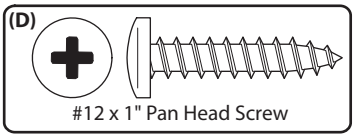
OR

8d WOOD & PAINTED & LAMINATE LOWER TOPS & UPPER TOPS

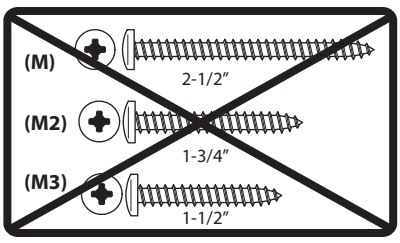


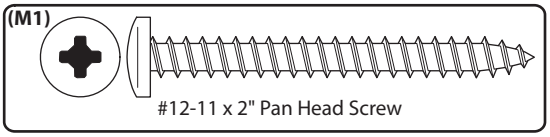
Measure to make sure you are using the correct screw.





DO NOT use these screws





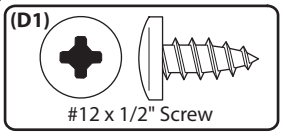
CUSTOMER SERVICE PHONE: 1-800-426-8562

FOR SHIFT TABLES ONLY

9

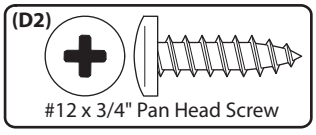
FOR SOLID SURFACE TOPS

(D1)



#12 x 1/2" Screw

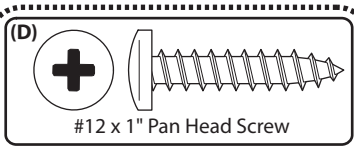
(D2)



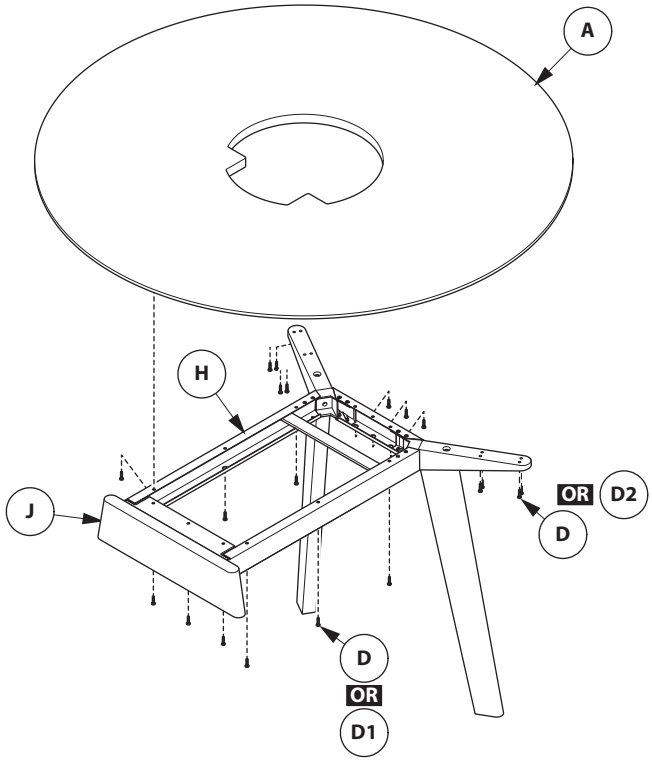
#12 x 3/4" Pan Head Screw

FOR WOOD/ LAMINATE TOPS

(D)



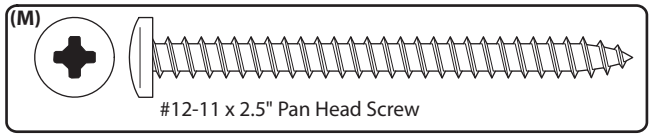
#12 x 1" Pan Head Screw



FOR SHIFT TABLES ONLY

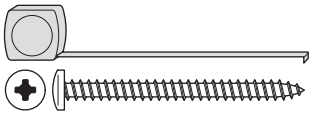
10

(M)



#12-11 x 2.5" Pan Head Screw

Measure to make sure you are using the correct screw.



DO NOT use these screws

