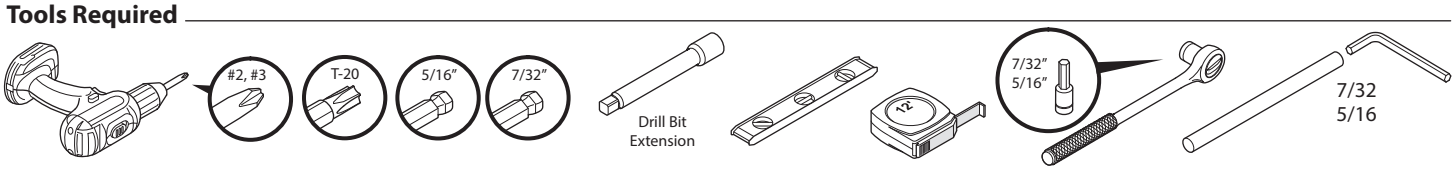
IMMERSE®

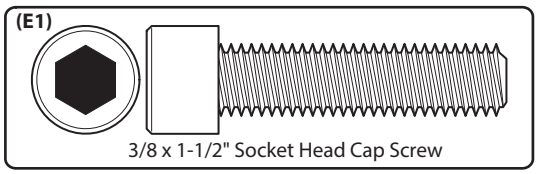
Shift Tables/Overlap Tables - (Rectangle/Rectangle)

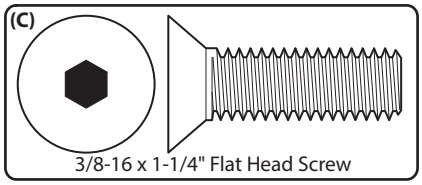
Installation Instructions

Tools Required

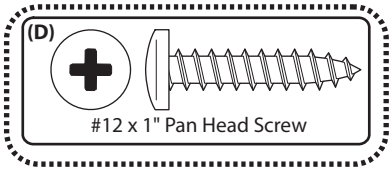


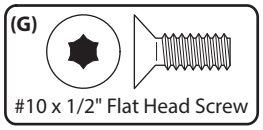
PARTS - SHIFT TABLE

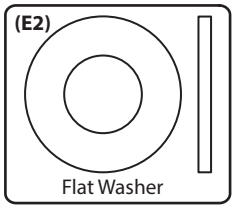


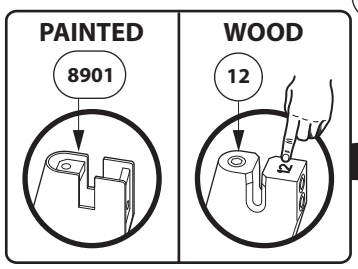


FOR WOOD/PAINTED/ LAMINATE TOPS

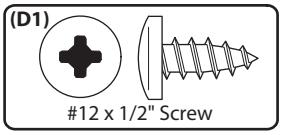


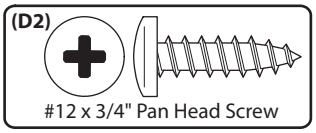


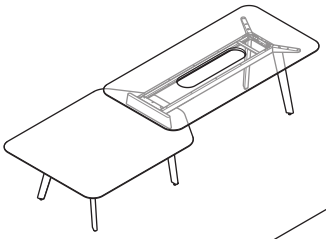


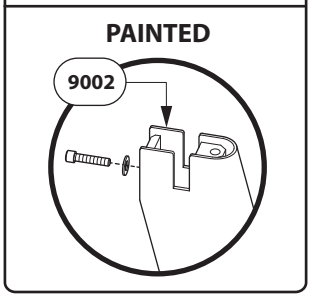


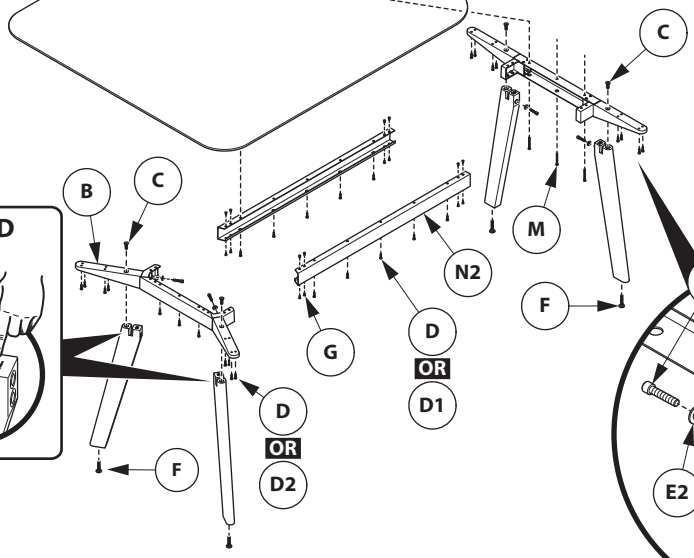
FOR SOLID SURFACE TOPS

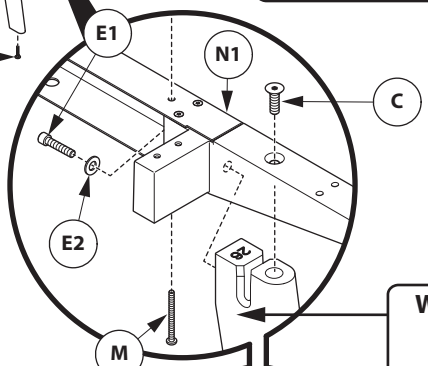


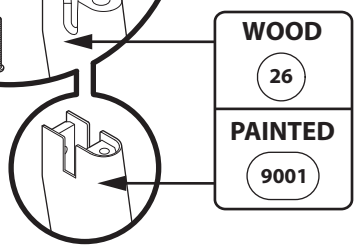


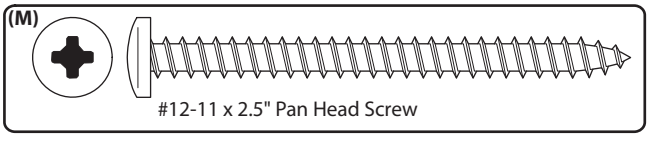






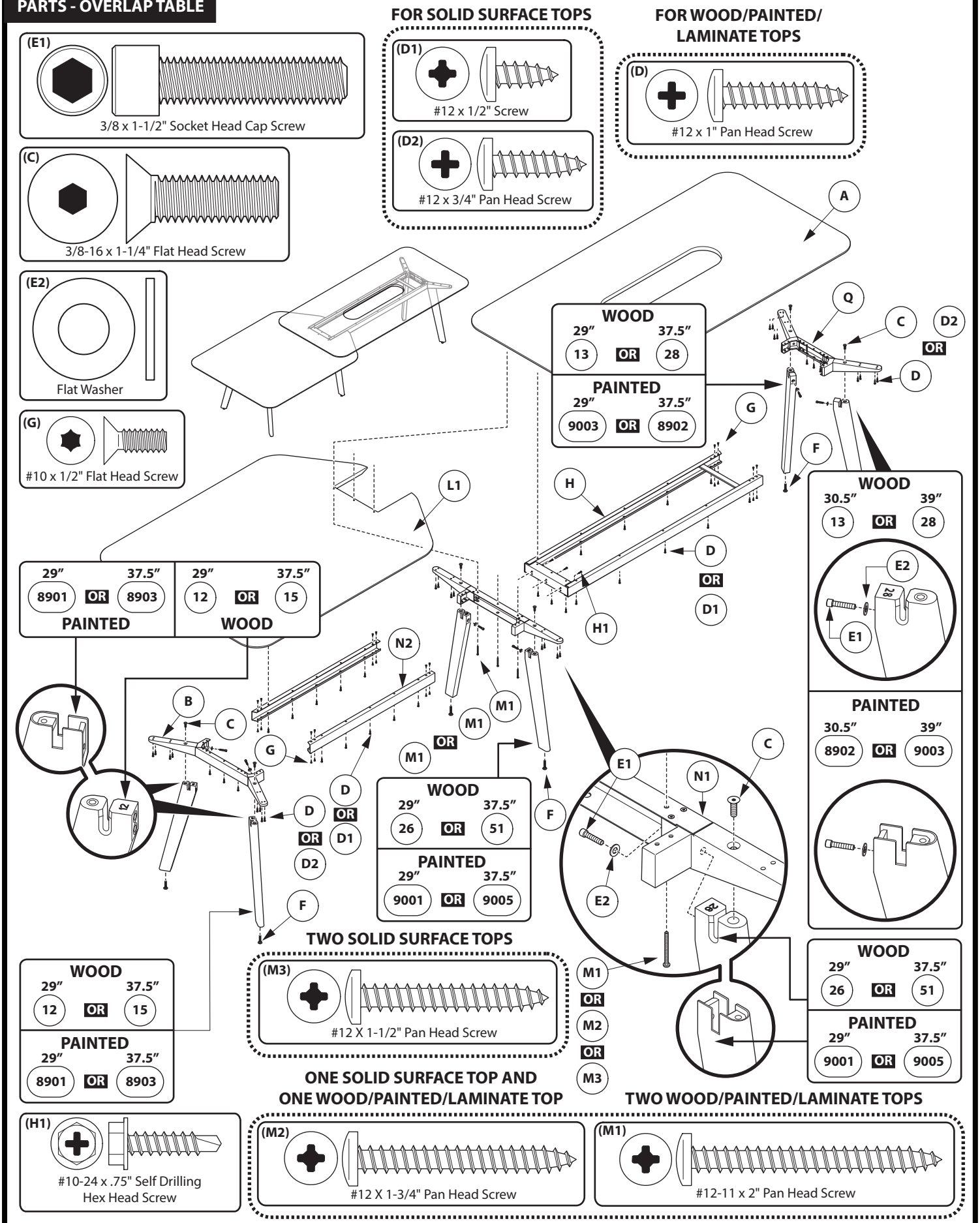






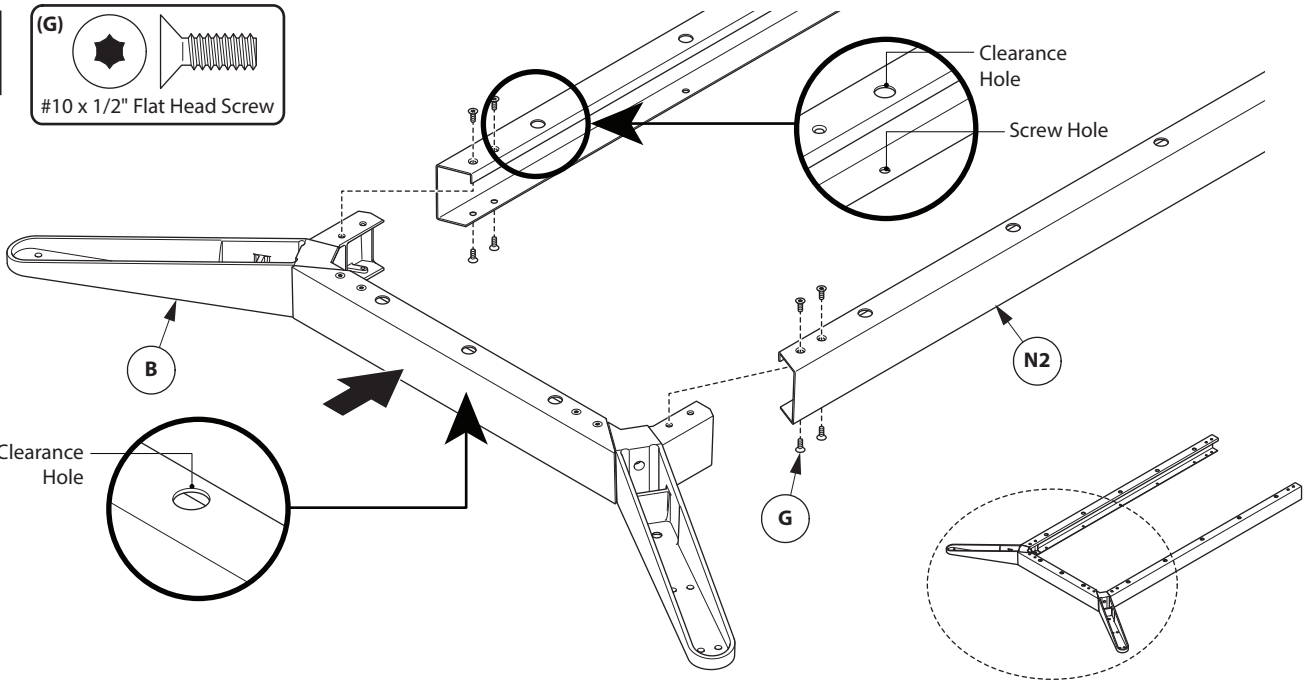
CUSTOMER SERVICE PHONE: 1-800-426-8562

PARTS - OVERLAP TABLE

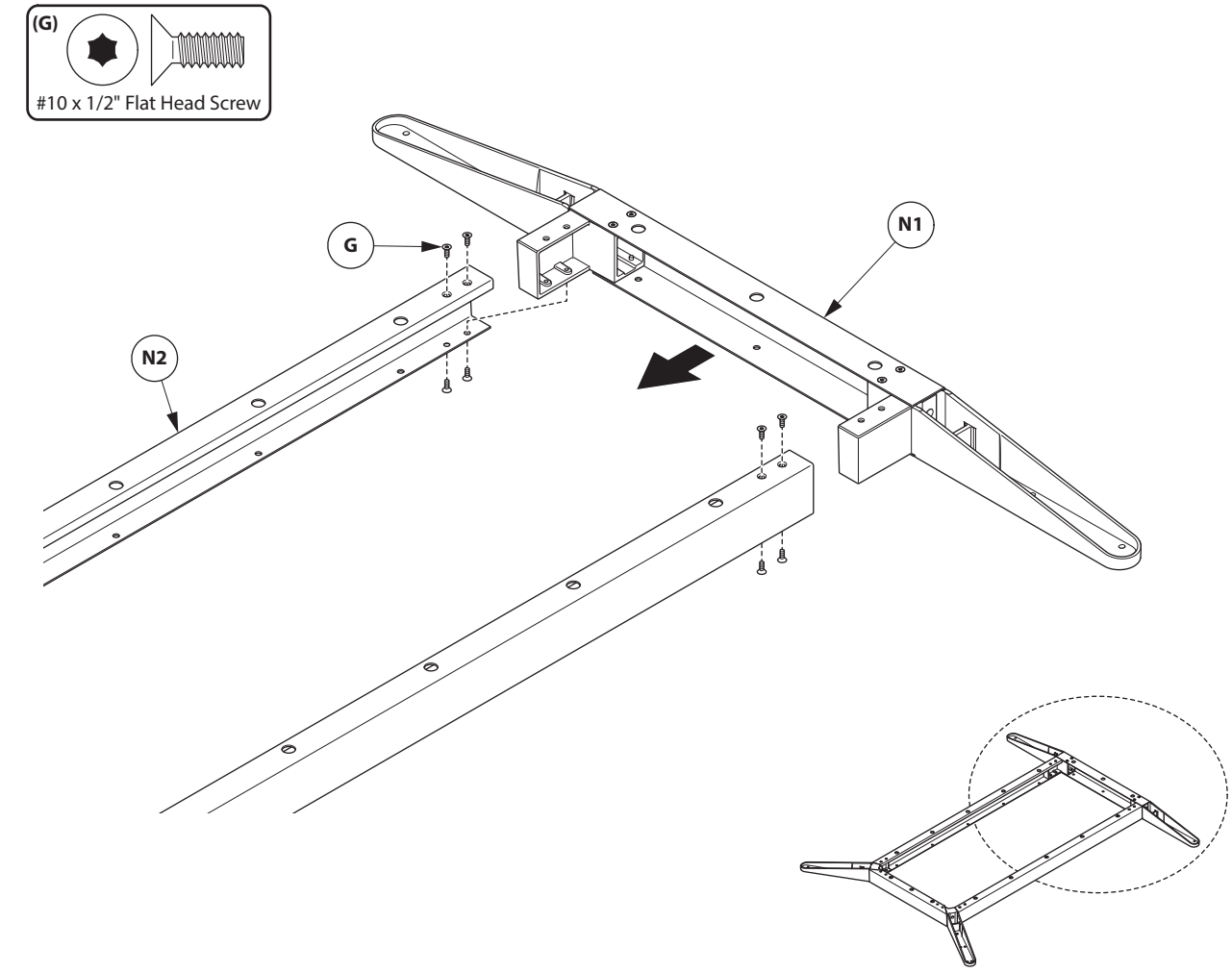


CUSTOMER SERVICE PHONE: 1-800-426-8562

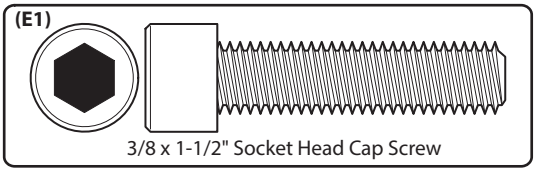
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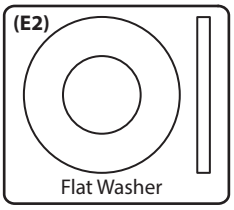

(G)
#10 x 1/2" Flat Head Screw
Clearance Hole
Screw Hole
B
N2
Clearance Hole
G

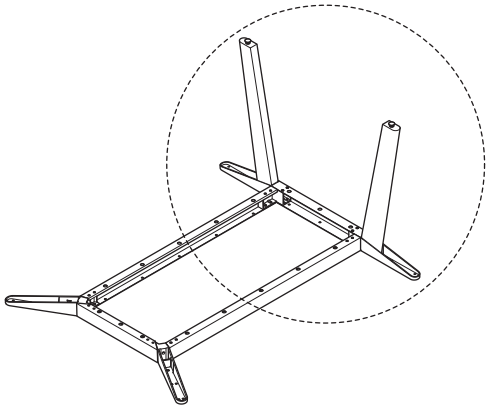
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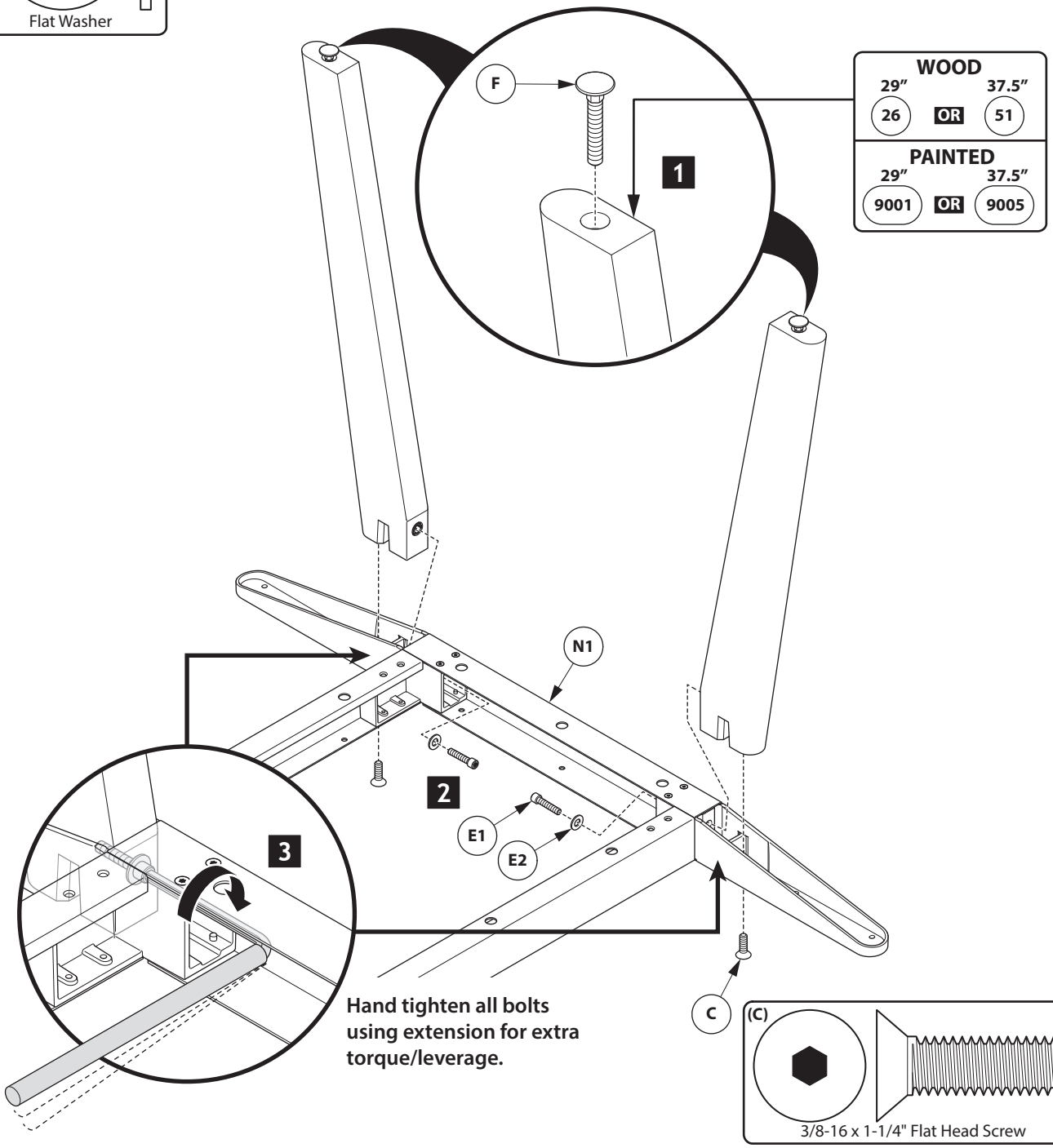

(G)
#10 x 1/2" Flat Head Screw
G
N1
N2

3





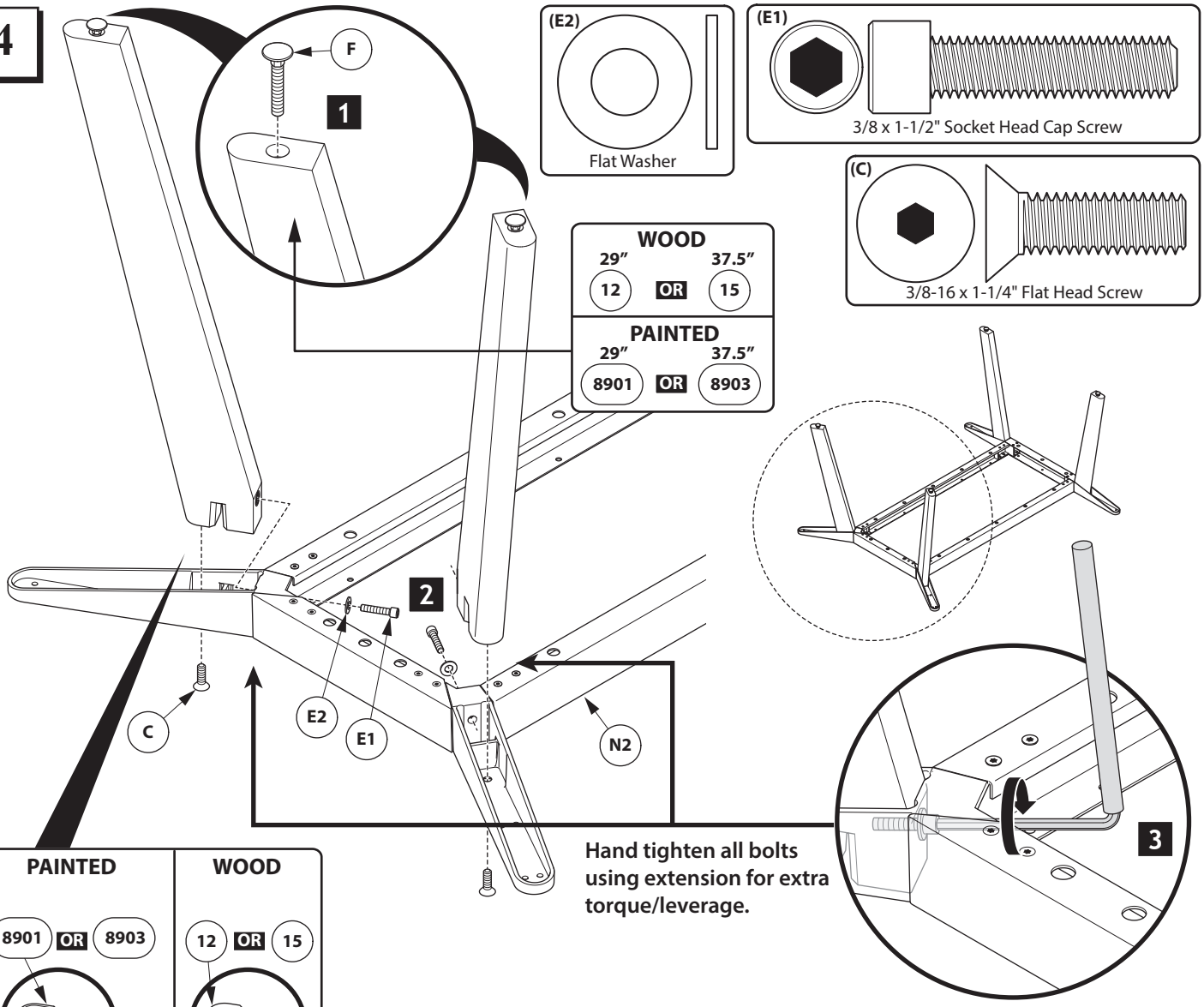




Hand tighten all bolts using extension for extra torque/leverage.

CUSTOMER SERVICE PHONE: 1-800-426-8562

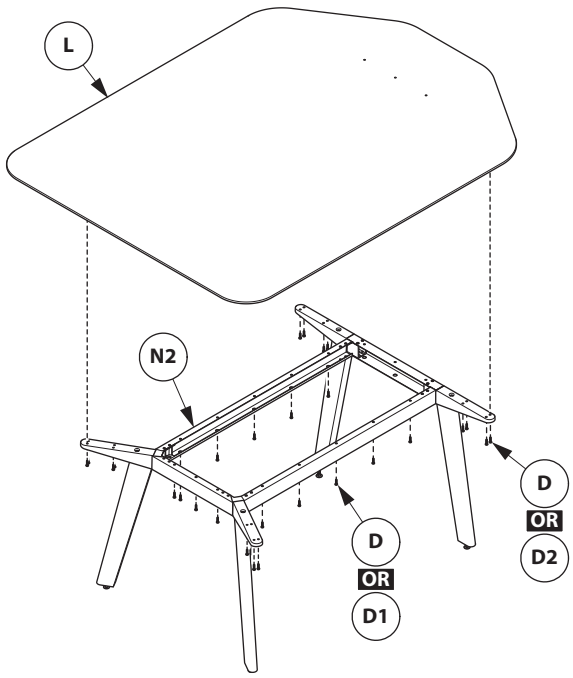
4



Hand tighten all bolts using extension for extra torque/leverage.

FOR SHIFT TABLES ONLY

5a



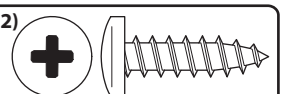
FOR SOLID SURFACE TOPS

(D1)



#12 x 1/2" Screw

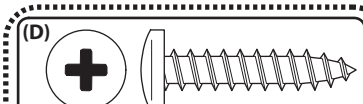
(D2)



#12 x 3/4" Pan Head Screw

FOR WOOD/PAINTED/ LAMINATE TOPS

(D)



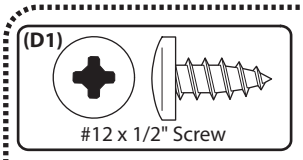
#12 x 1" Pan Head Screw

FOR OVERLAP TABLES ONLY

5b

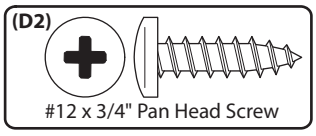
FOR SOLID SURFACE TOPS

(D1)



#12 x 1/2" Screw

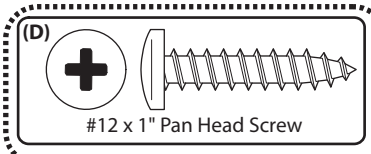
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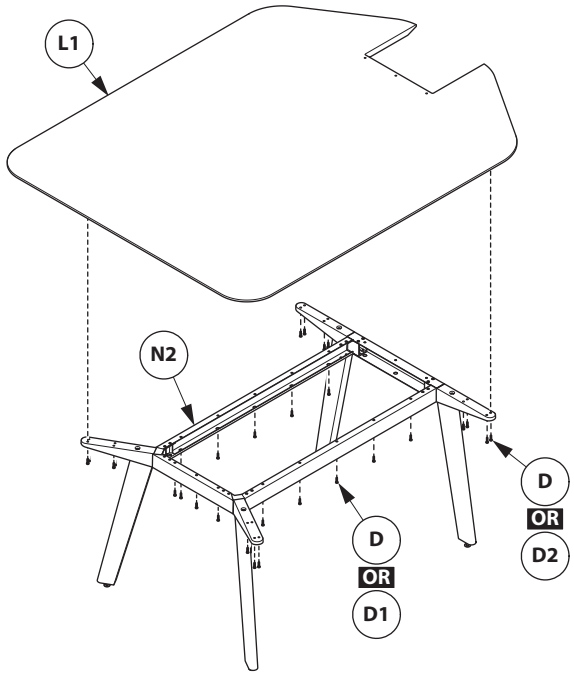
#12 x 3/4" Pan Head Screw

FOR WOOD/PAINTED/ LAMINATE TOPS

(D)

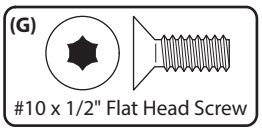


#12 x 1" Pan Head Screw



6

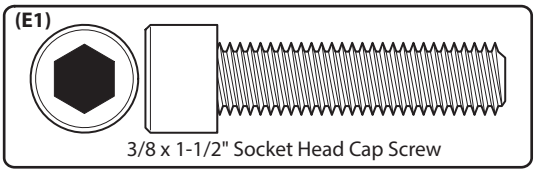
(G)



#10 x 1/2" Flat Head Screw

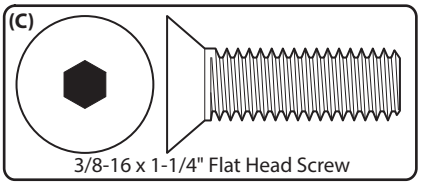
7

(E1)



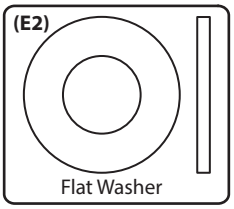
3/8 x 1-1/2" Socket Head Cap Screw

(C)



3/8-16 x 1-1/4" Flat Head Screw

(E2)



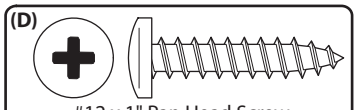
Flat Washer

Hand tighten all bolts using extension for extra torque/leverage.

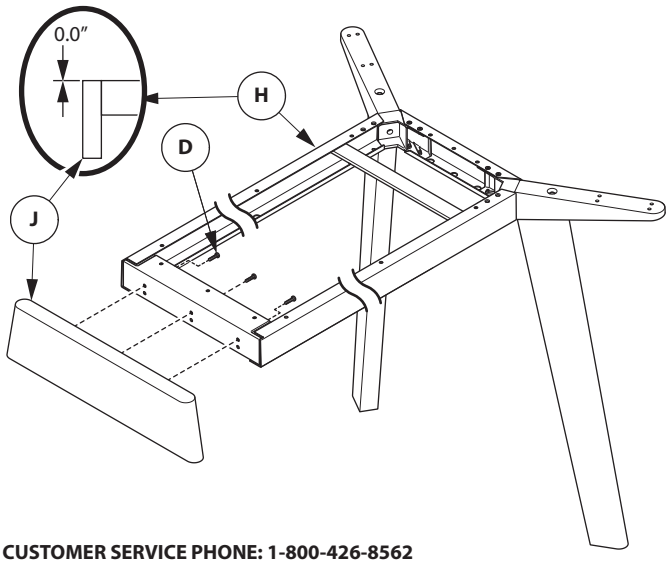
FOR SHIFT TABLES ONLY

8a

(D)

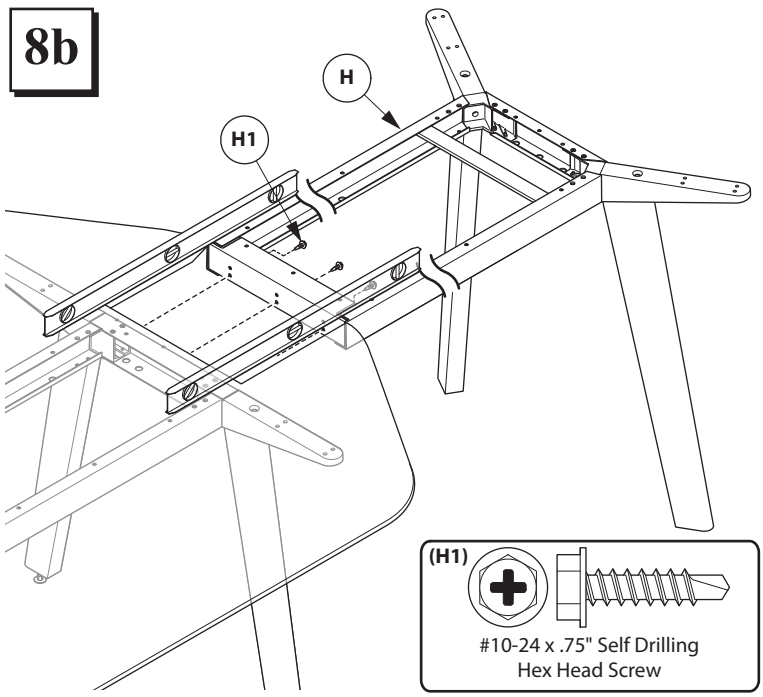


#12 x 1" Pan Head Screw



FOR OVERLAP TABLE ONLY

8b



(H1)

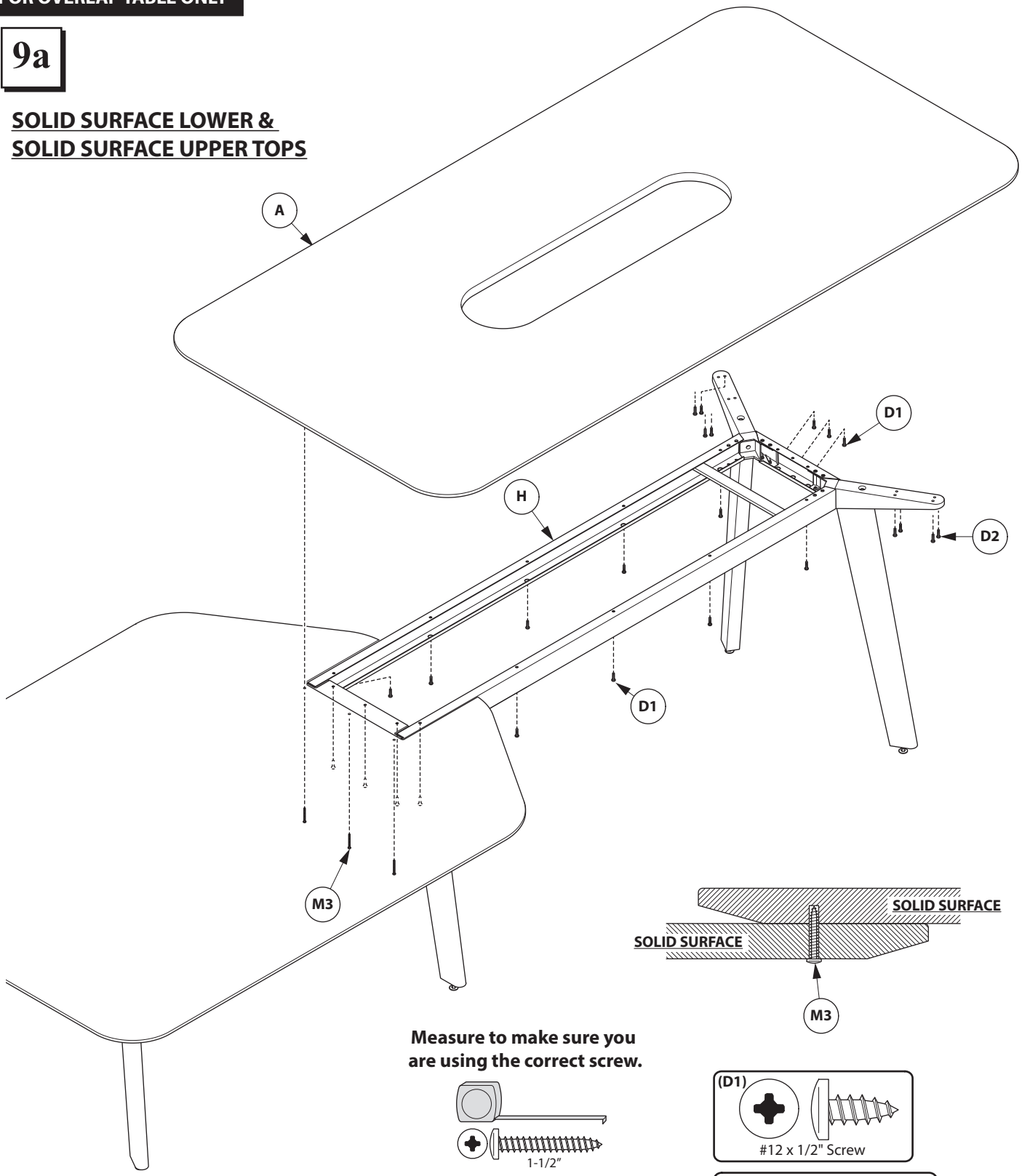
#10-24 x .75" Self Drilling Hex Head Screw

CUSTOMER SERVICE PHONE: 1-800-426-8562

FOR OVERLAP TABLE ONLY

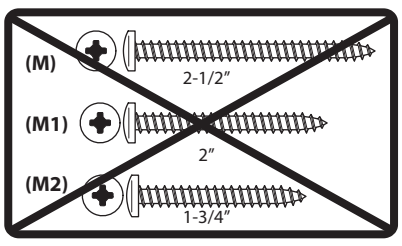
9a

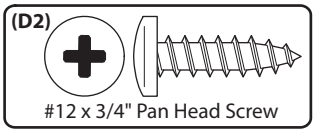
SOLID SURFACE LOWER & SOLID SURFACE UPPER TOPS

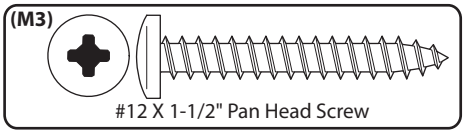


Measure to make sure you are using the correct screw.

DO NOT use these screws



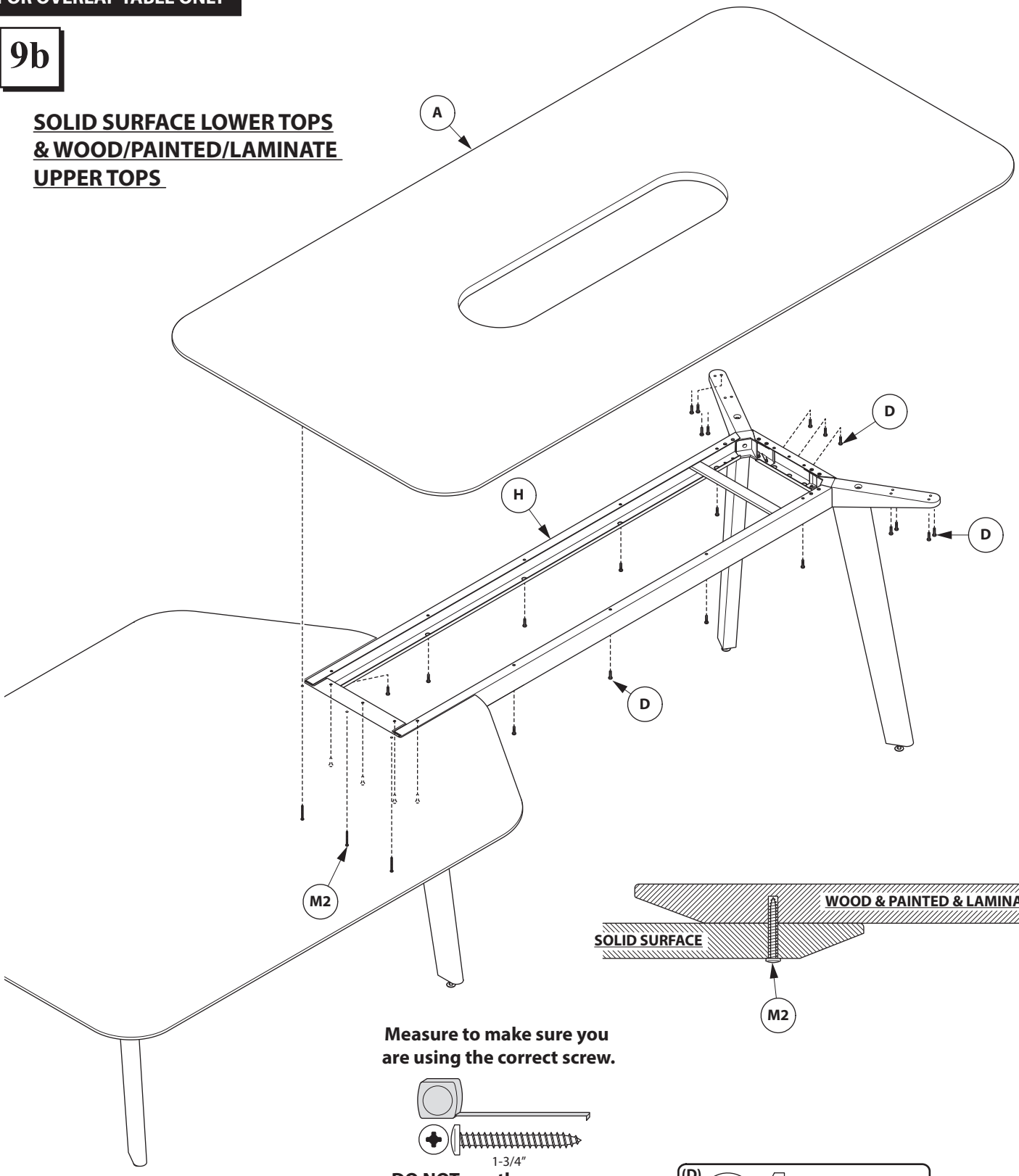




FOR OVERLAP TABLE ONLY

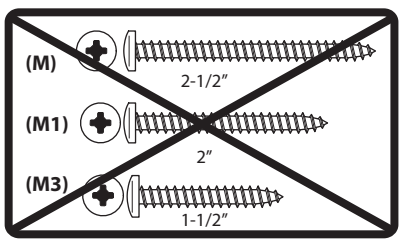
9b

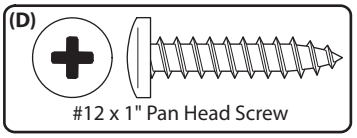
SOLID SURFACE LOWER TOPS & WOOD/PAINTED/LAMINATE UPPER TOPS

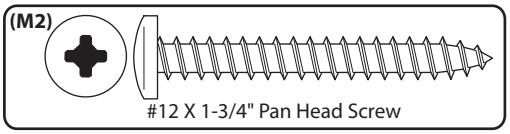


Measure to make sure you are using the correct screw.

DO NOT use these screws



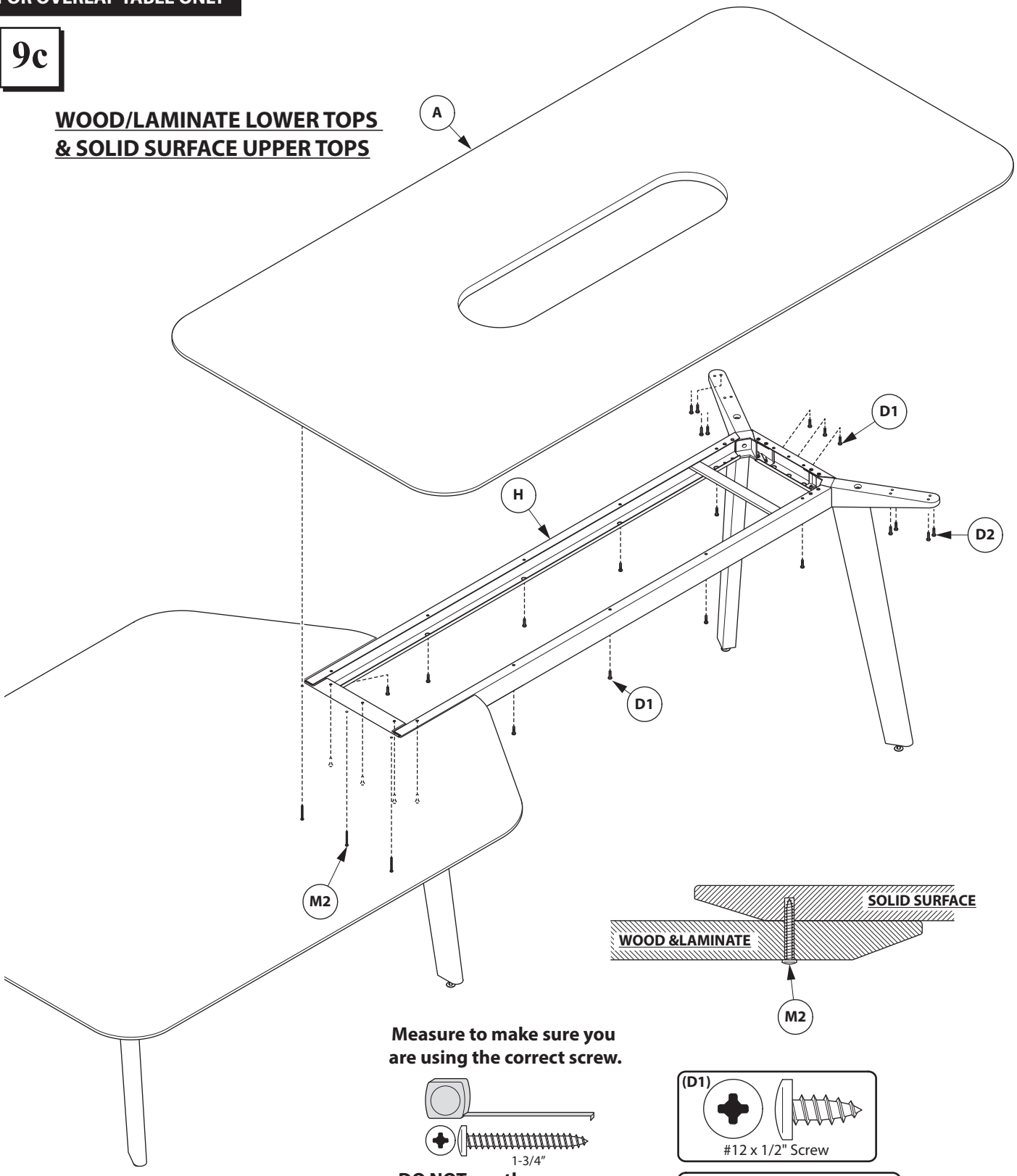




FOR OVERLAP TABLE ONLY

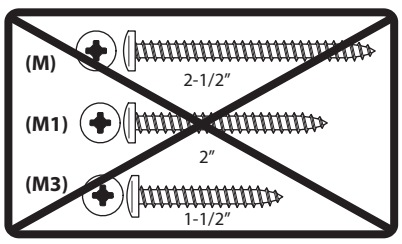
9c

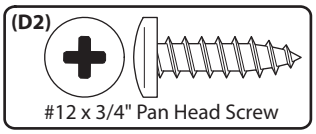
WOOD/LAMINATE LOWER TOPS & SOLID SURFACE UPPER TOPS

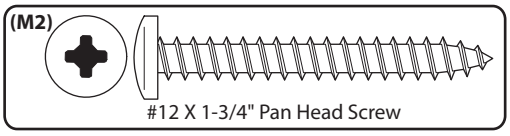


Measure to make sure you are using the correct screw.

DO NOT use these screws



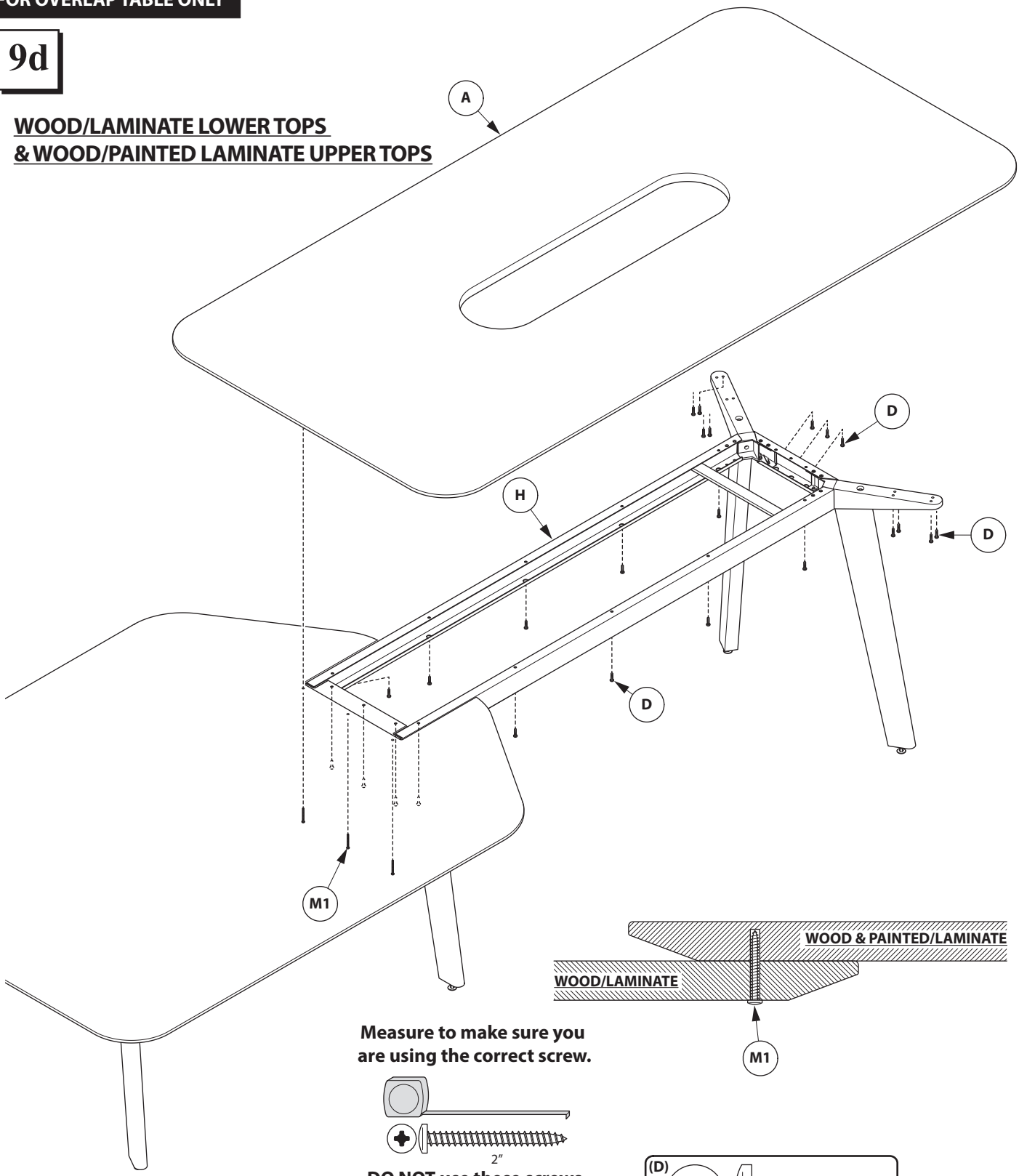




FOR OVERLAP TABLE ONLY

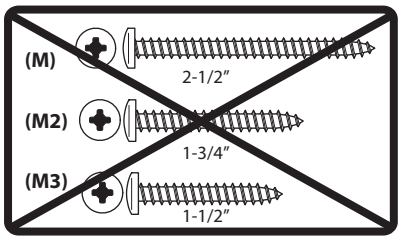
9d

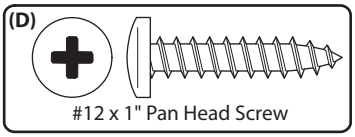
WOOD/LAMINATE LOWER TOPS & WOOD/PAINTED LAMINATE UPPER TOPS

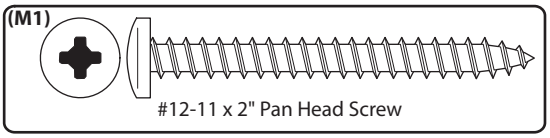


Measure to make sure you are using the correct screw.

DO NOT use these screws



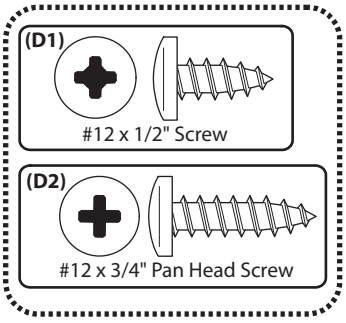




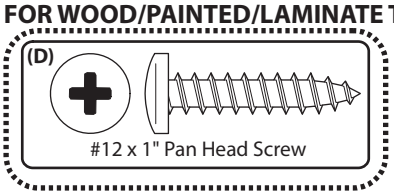
FOR SHIFT TABLES ONLY

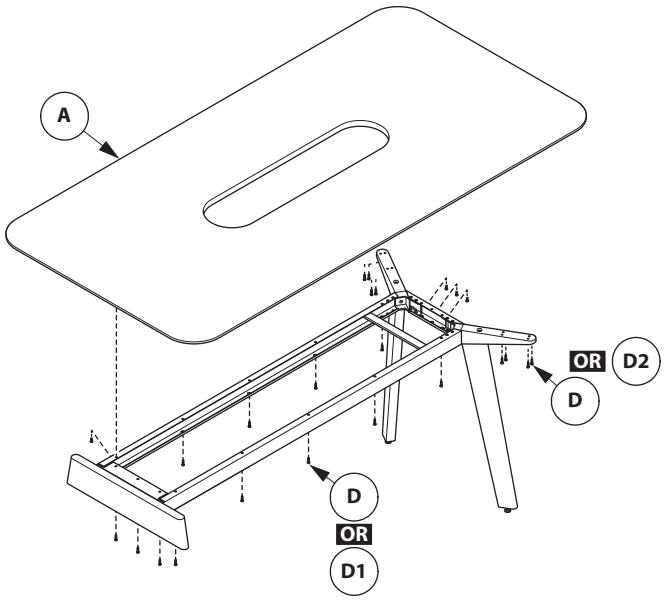
10

FOR SOLID SURFACE TOPS



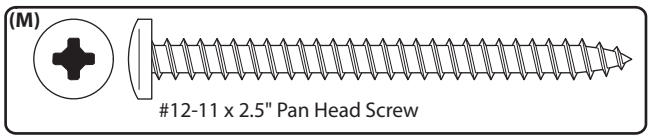
FOR WOOD/PAINTED/LAMINATE TOPS



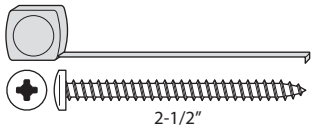


FOR SHIFT TABLES ONLY

11



Measure to make sure you are using the correct screw.



DO NOT use these screws

