PREMISE™ CORNER UNIT
Installation Instructions

Tools Required
Cross-recess (Phillips) screw driver
Level
Power Driver (optional)
Hex head driver

Corner Unit Assembly

1. Place the corner top on a carpeted or padded clean area of the floor with the holes facing up.

2. Attach brackets to end panels using two (2) #10 x 1-1/2 flat head screws per bracket **(Fig. 1)**. **NOTE:** When another unit will be adjoining the opposite side of the end panel, center the bracket on the end panel and use center two holes when attaching bracket to the end panel **(Fig. 2)**.

3. Align bracket holes in the end panel with pre-drilled holes on each end of corner top. Attach each end panel using four (4) #10 x 1" truss head screws **(Fig. 3)**.

4. Place outer leg, (glide facing up and solid wall toward outer corner) onto corner top, aligning holes in corner leg bracket with pre-drilled holes located near outer corner of top. Attach outer corner leg to top using four (4) #10 x 1-1/2" pan head screws **(Fig. 4)**.

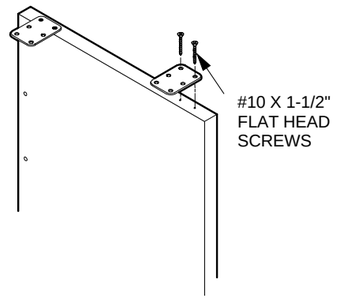


FIG.1

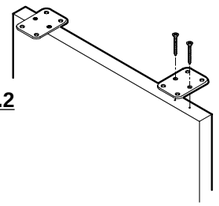


FIG.2

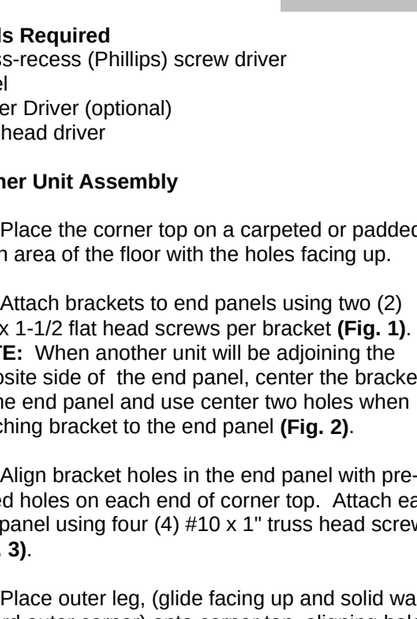


FIG.3

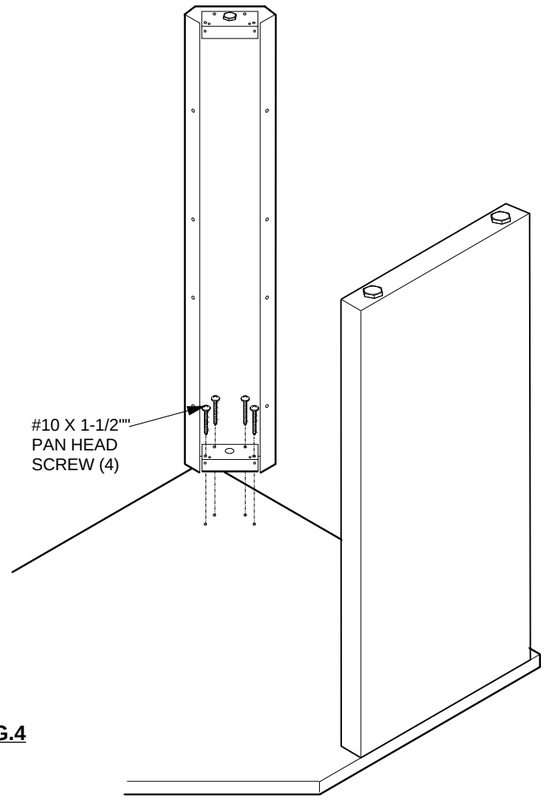


FIG.4

5. Slide the inner corner leg down into outer corner leg. Align holes in inner corner leg with holes in tab of outer corner leg nearest underside of corner top. Fasten corner legs together using four (4) #10 x 3/8" screws, two (2) at each end **(Figs. 5, 6)**.

6. Position modesty panel between end panel and the corner leg assembly, aligning slots in the sides of each modesty panel with holes in corner leg assembly, Use two (2) #10 x 3/4" pan head screws to attached each modesty panel to end panel. Use two (2) #10 x 3/8" pan head screws to attach each modesty panel to the corner leg assembly. Screw(s) must be aligned through holes in both the inner and outer corner leg. **(Fig. 7)**. Repeat on other side.

7. Turn unit over and attach necessary adjacent unit(s) and level.

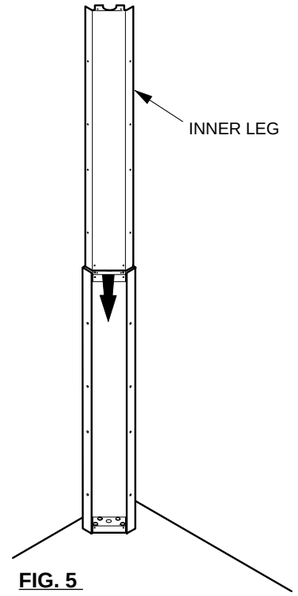


FIG. 5

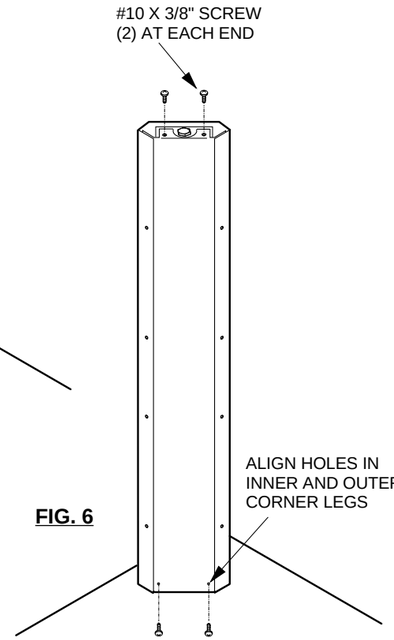


FIG. 6

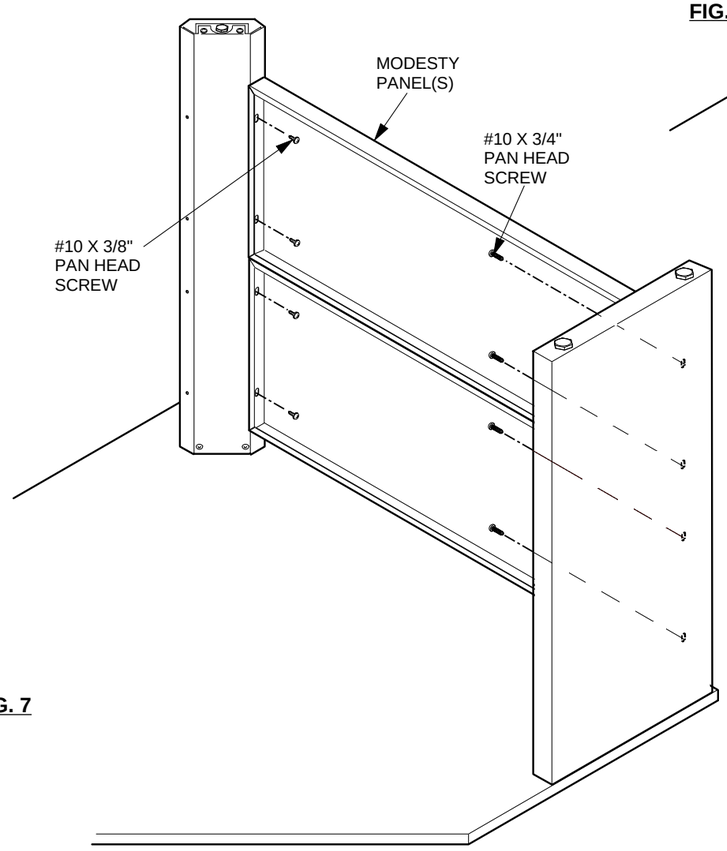


FIG. 7

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Assembly of Corner Unit to Bridge(s)/ Return(s)

Caution: The corner unit must always be attached to at least one return. It is not a free-standing unit.

The corner unit may be used in an end condition or as a transitional unit (between return unit(s) and or bridge unit(s) **(Figs. 8 and 9)**.

Important: Before beginning assemby, note that the brackets on the corner unit end panel must be attached in positon shown so holes in bracket(s) can align with holes in underside of top of adjoining unit **(Fig. 10)**.

1. Position the bridge/return next to the corner unit, sliding the open or free end of the bridge/return top over the corner unit brackets, aligning pre-drilled holes in underside of adjoining top with holes in brackets **(Fig. 11)**.

2. Use four (4) screws provided to attach the brackets to the top. Leave screws not fully tightened to allow for adjustment and leveling of units after all components are assembled.

3. Use bracket and eight (8) screws provided with return/bridge unit to attach bridge/return to corner near front of unit **(Fig. 12)**. Again, do not fully tighten screws at this time.

4. Use the return modesty panel as a template or use the template provided with the bridge to drill 7/64" dia. holes in the corner unit end panel so the modesty panel may be mounted to the corner unit end panel **(FIg. 12)**.

5. Attach the modesty panel to the corner unit end panel using #10 x 3/4" screws provided. Again, do not fully tighten screws **(Fig. 12)**.

6. Adjust glides on the corner and adjoining units as necessary to level units.

7. Tighten all screws completely after units are level.

8. Repeat this procedure for the bridge/return which may adjoin the remaining side of the corner unit.

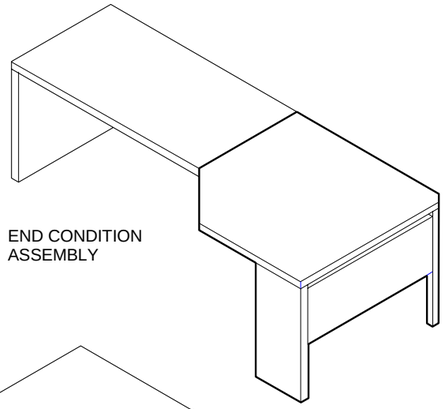


FIG. 8 END CONDITION ASSEMBLY

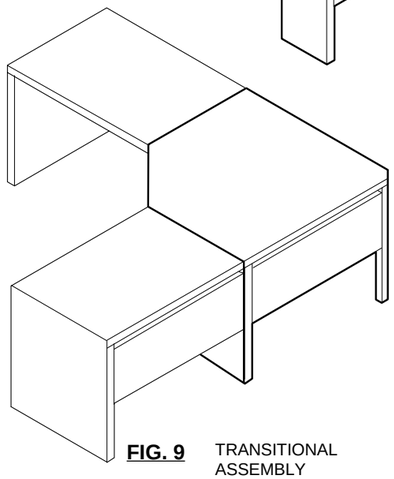


FIG. 9 TRANSITIONAL ASSEMBLY

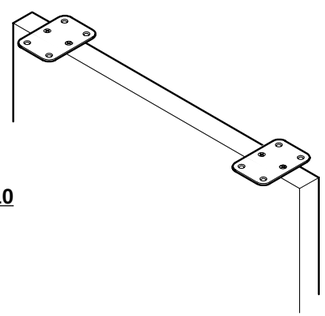


FIG. 10

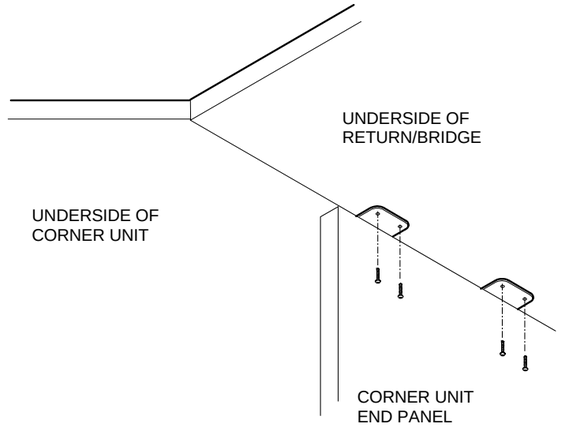


FIG. 11

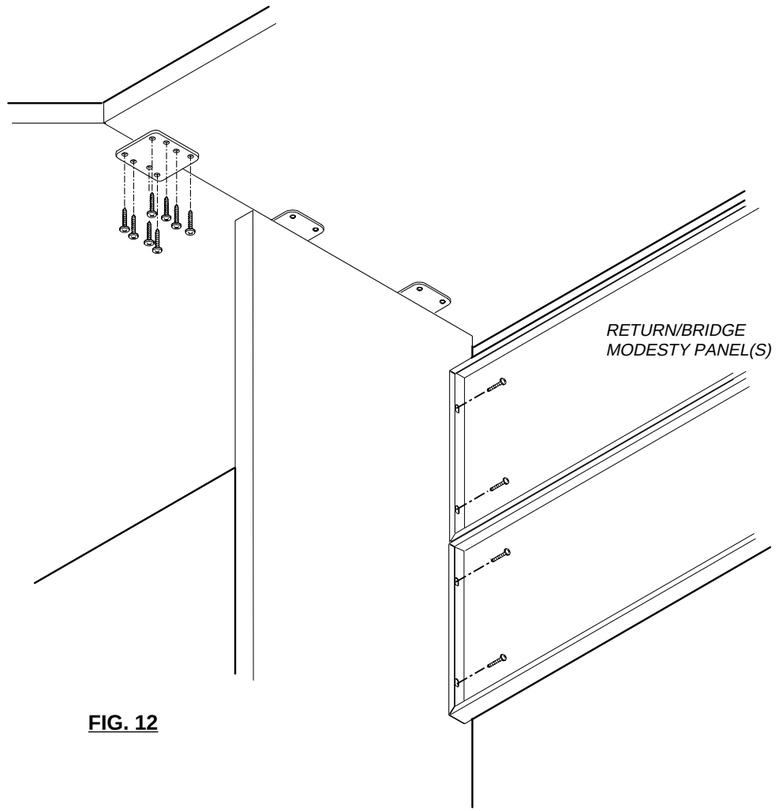


FIG. 12