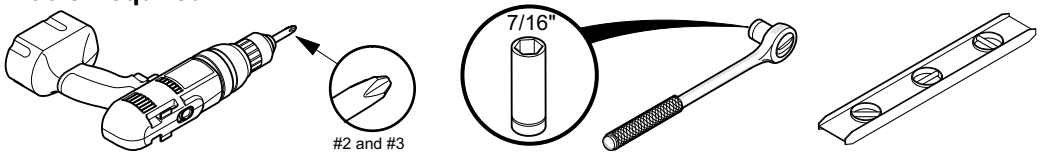
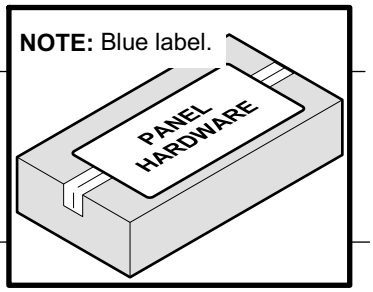
COMPOSE®

Glass Stack

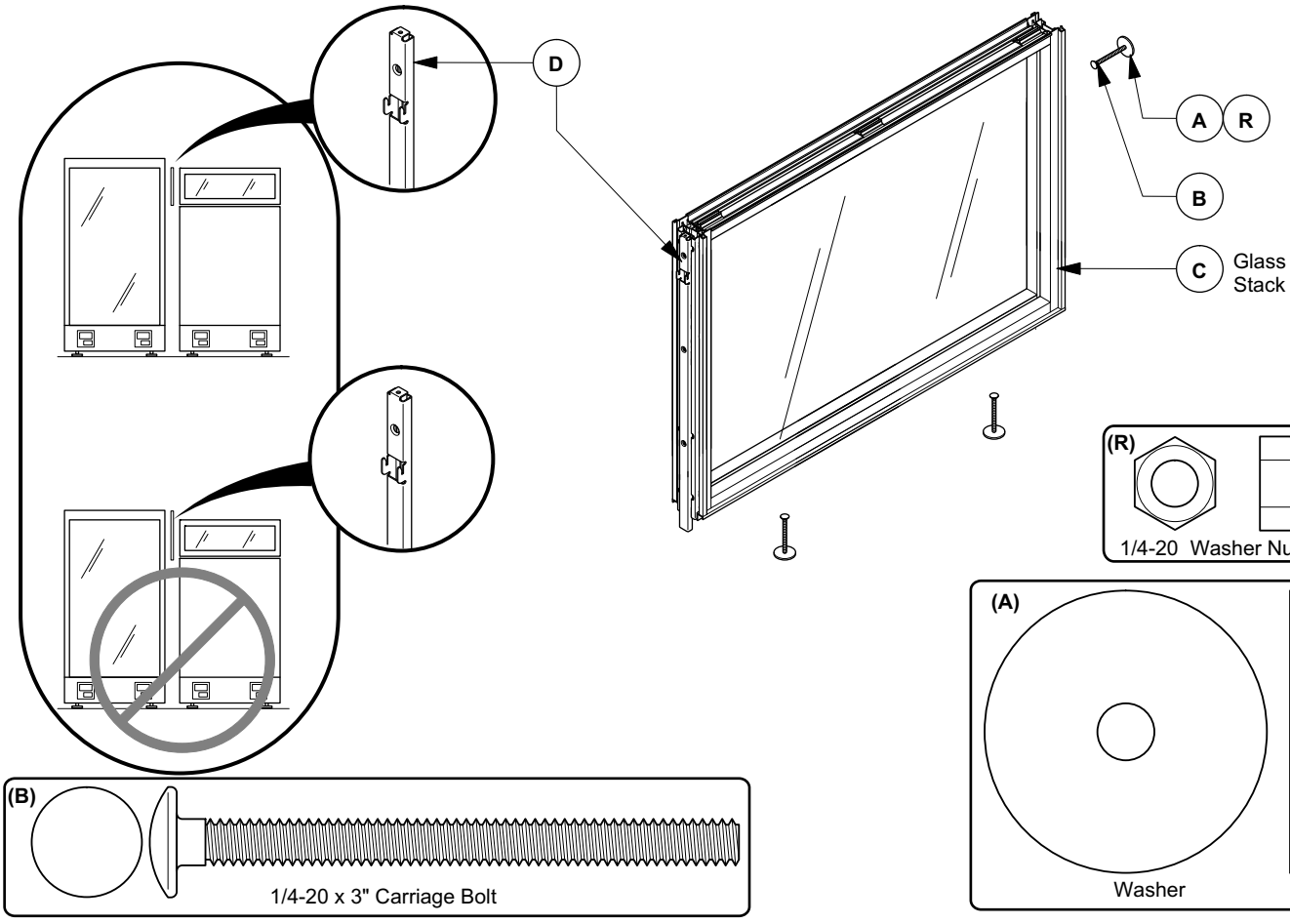
Installation Instructions

Tools Required

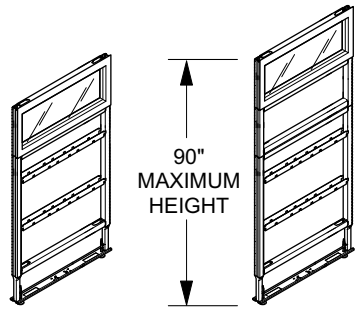


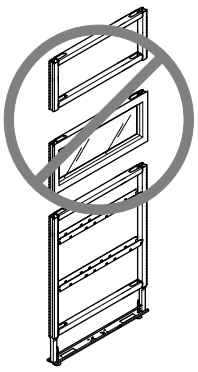


NOTE: U-channel **(D)** must always match height of shortest panel.

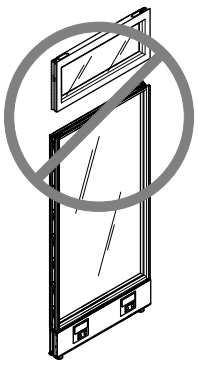


GLASS STACK OPTIONS

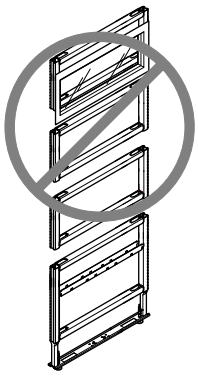




NOTE: Can not add stack frame to glass stack.



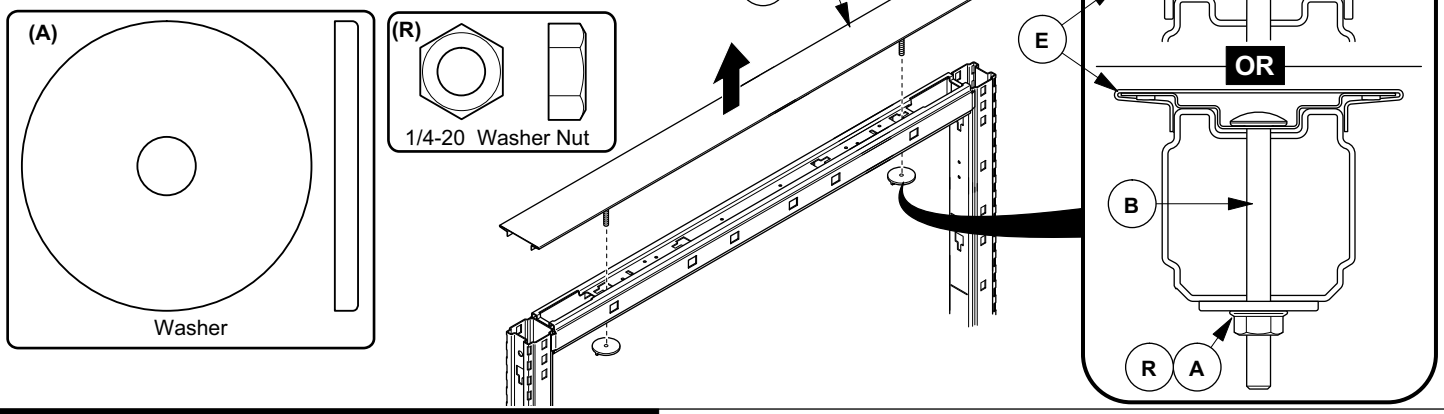
NOTE: Can not stack glass on glass.



NOTE: Two stack limit.

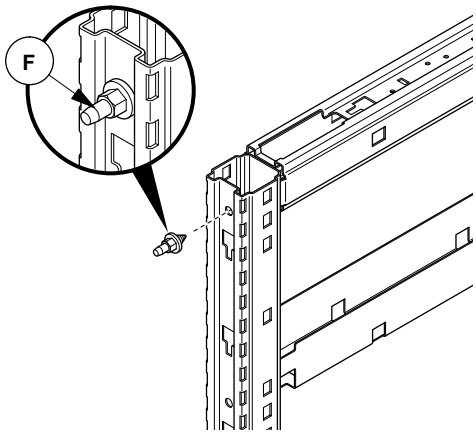
CUSTOMER SERVICE PHONE: 1-800-426-8562

TOP TRIM REMOVAL IF REQUIRED

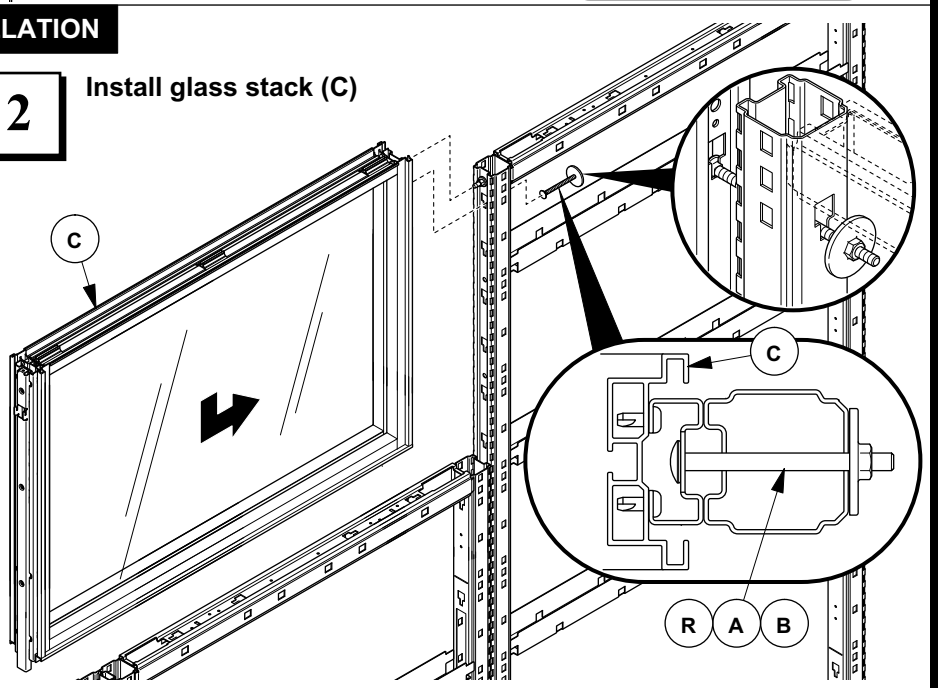


GLASS STACK TO PANEL FRAME INSTALLATION

1 **Install aligner pin (F)**

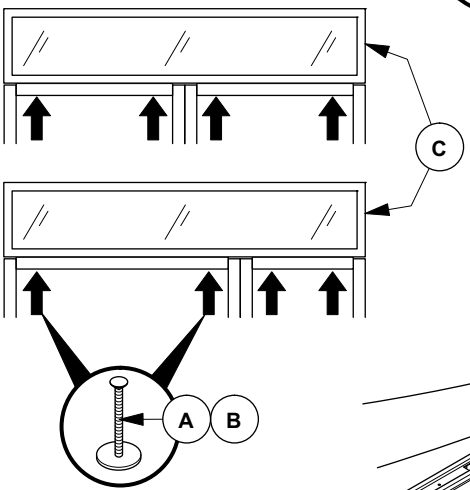


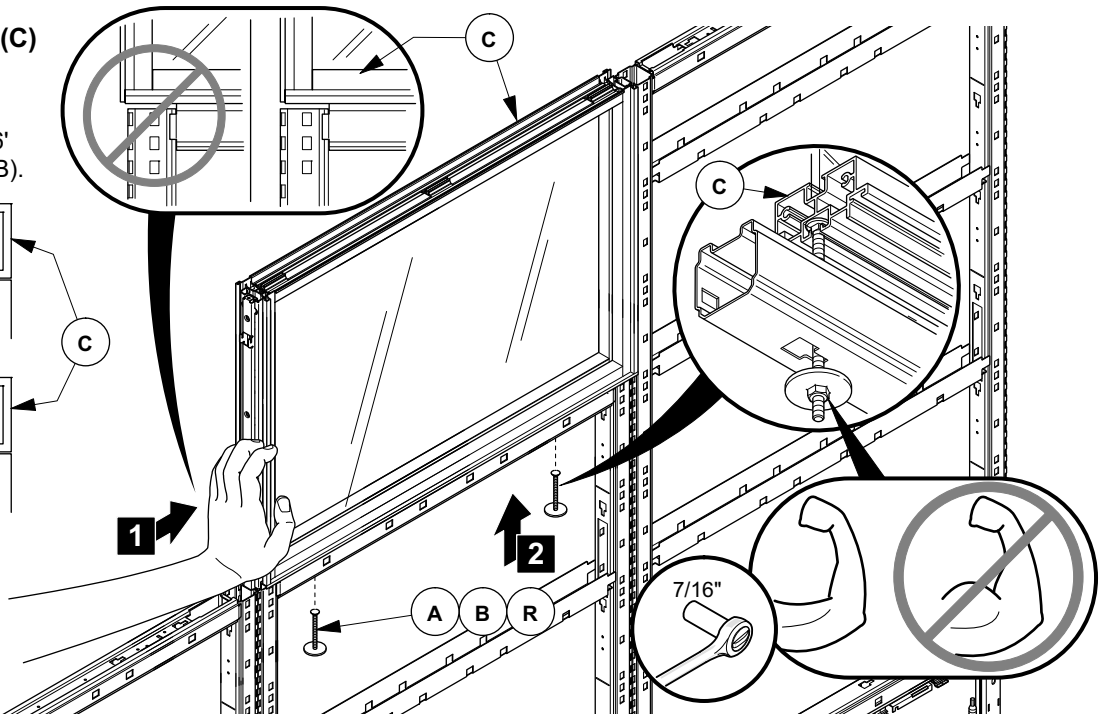
2 **Install glass stack (C)**



3 **Secure glass stack (C)**

NOTE: Secure glass stacks (C) 6' and greater with 4 fasteners (A&B).

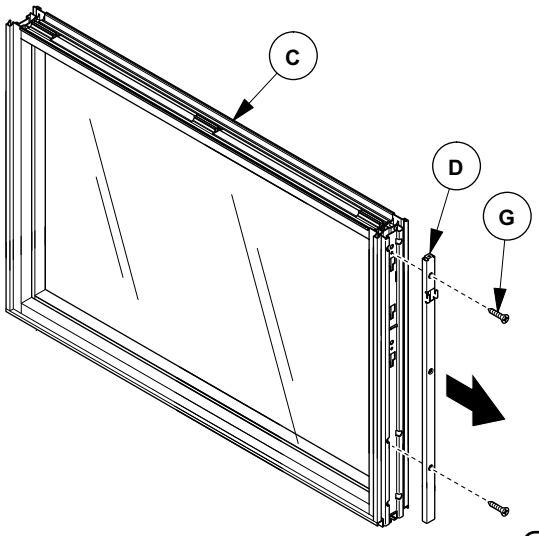


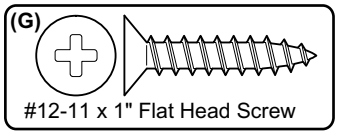


CUSTOMER SERVICE PHONE: 1-800-426-8562

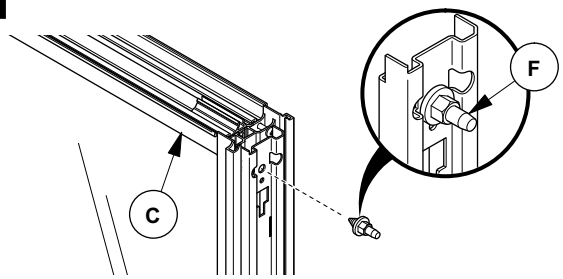
2-WAY & 3-WAY CORNER INSTALLATION

1 **Remove U-channel (D) (if necessary)**



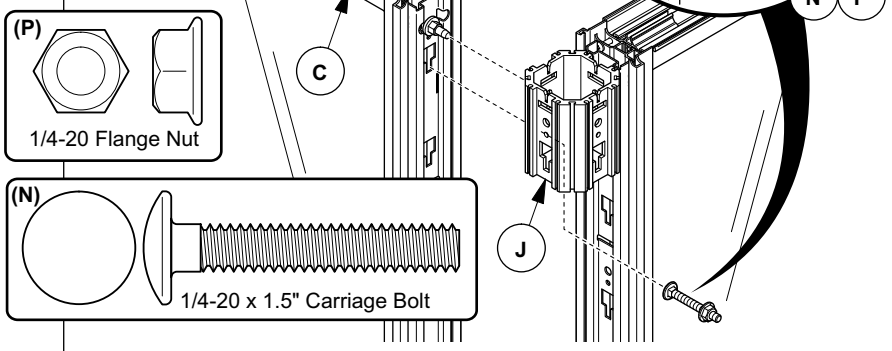


2 **Install aligner pin (F)**



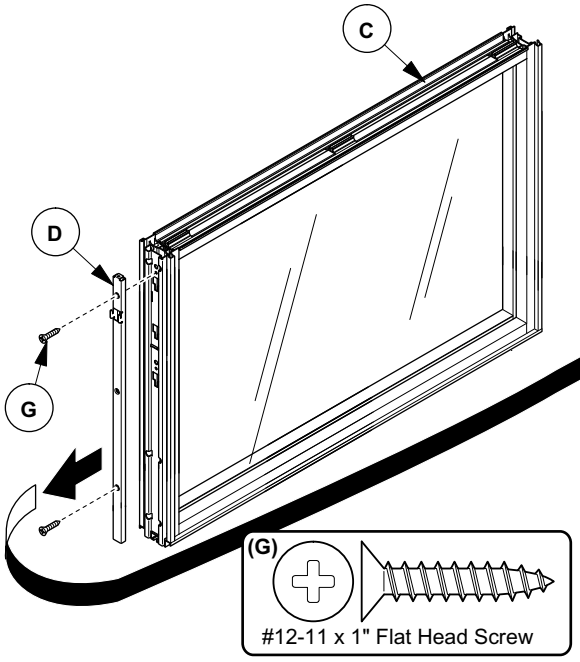
3 **Install corner block (J)**

4 **Assemble panels (C)**



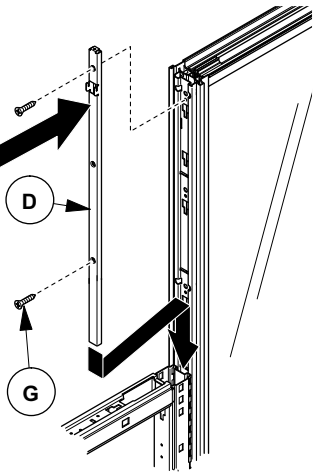
GLASS STACK TO GLASS PANEL OR 4-WAY CORNER INSTALLATION

1 **Remove U-channel (D)**

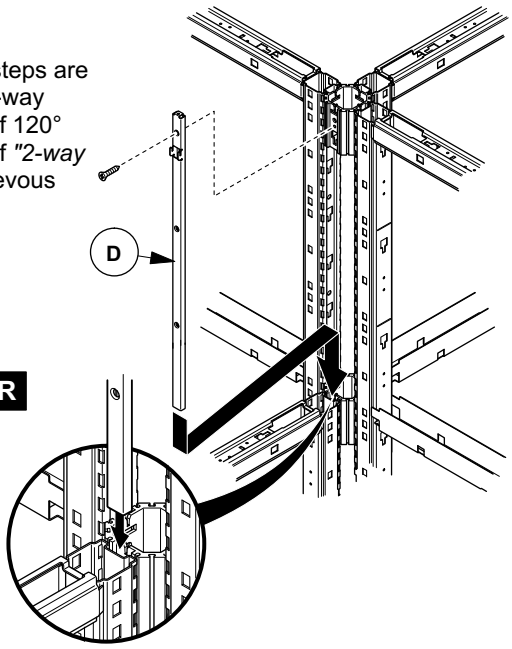


2 **Install U-channel (D)**

NOTE: The following installation steps are only for the last glass stack in a 4-way panel configuration or assembly of 120° configuration. Repeat the steps of *"2-way & 3-way corner installation"* on prevous page for the first 3 panels.



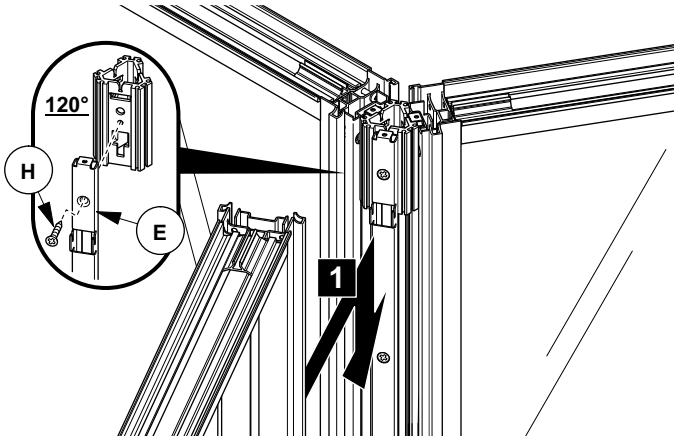
OR



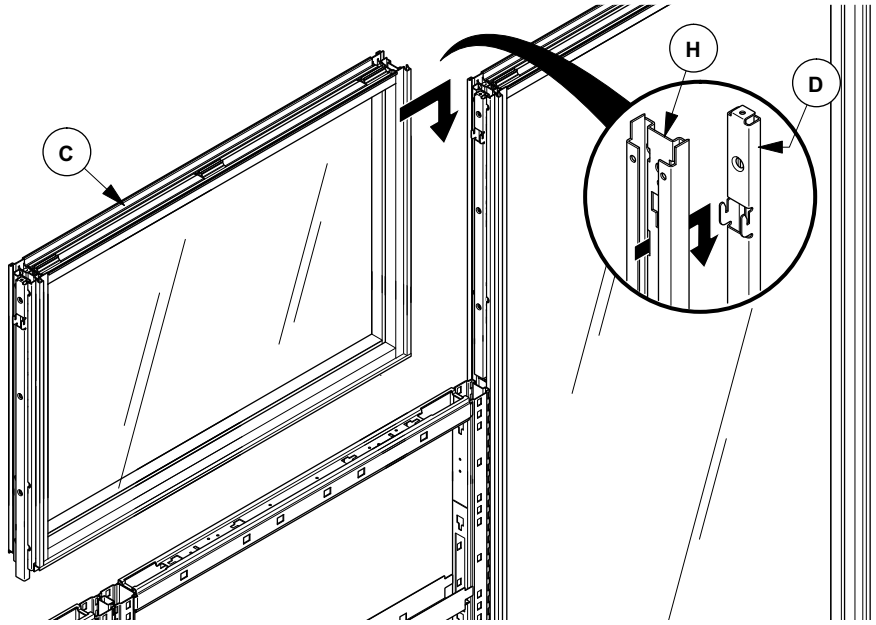
CUSTOMER SERVICE PHONE: 1-800-426-8562

FOR 120° CORNER INSTALLATION

120° ASSEMBLY

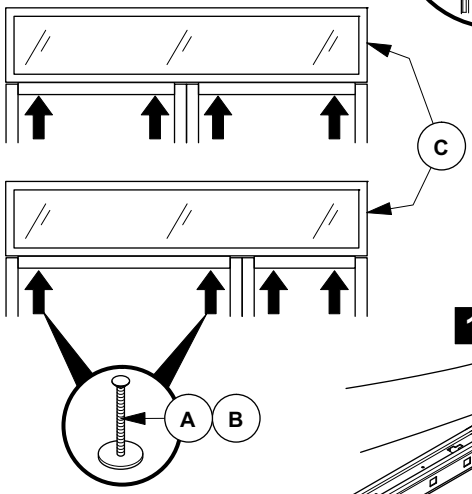


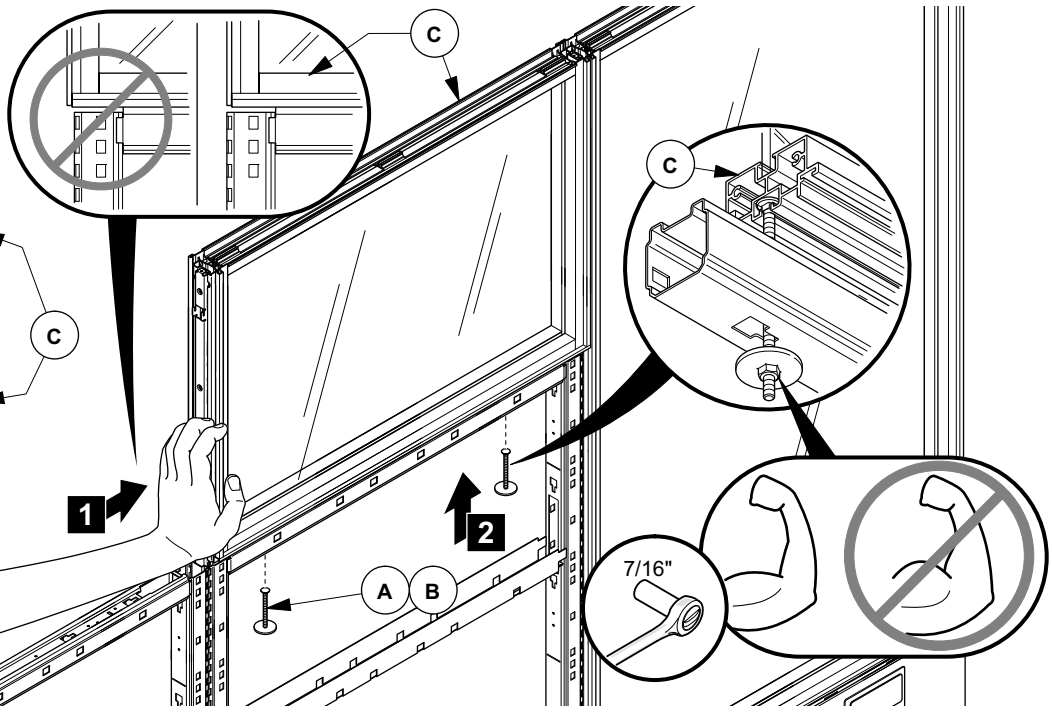
3 **Install glass stack (C)**



4 **Install glass stack (C)**

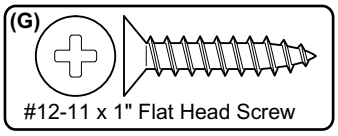
NOTE: Secure glass stacks (C) 6' and greater with 4 fasteners (A&B).

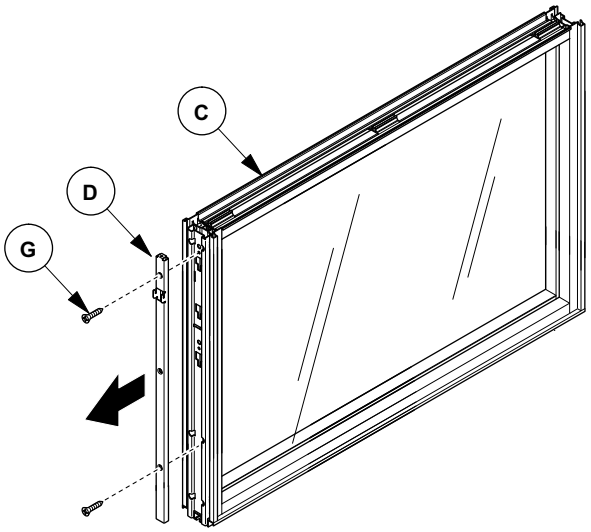




END-OF-RUN TRIM INSTALLATION

1 Remove U-channel (E)

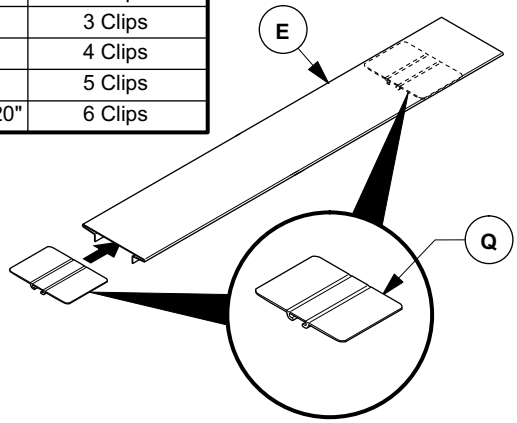




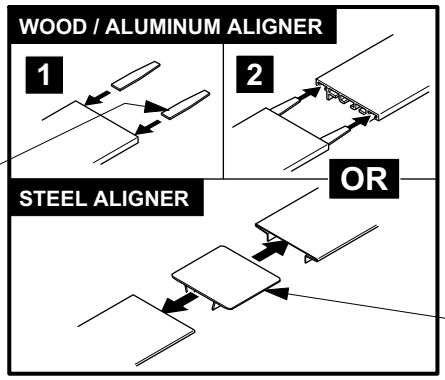
FOR STEEL TOP CAP ONLY

2 Install trim clips (Q)

For Steel Top Trim	
Trim Length	Quantity of Clips
18" to 30"	2 Clips
36" to 60"	3 Clips
51",66" & 72"	4 Clips
78",84" & 90"	5 Clips
63",75",96 to 120"	6 Clips



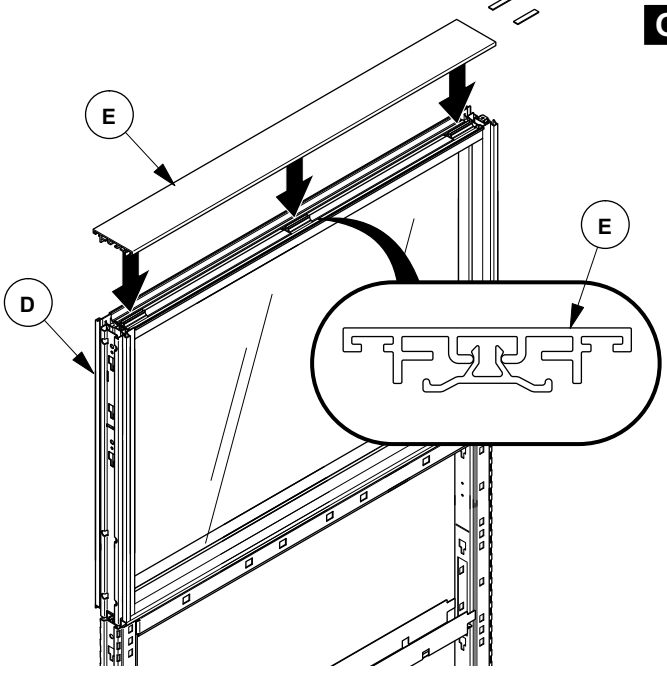
NOTE: Install top cap aligner **(P)** at intersections for all straight runs.



✱**NOTE:** For use on glass panels manufactured after 11/9/2009.

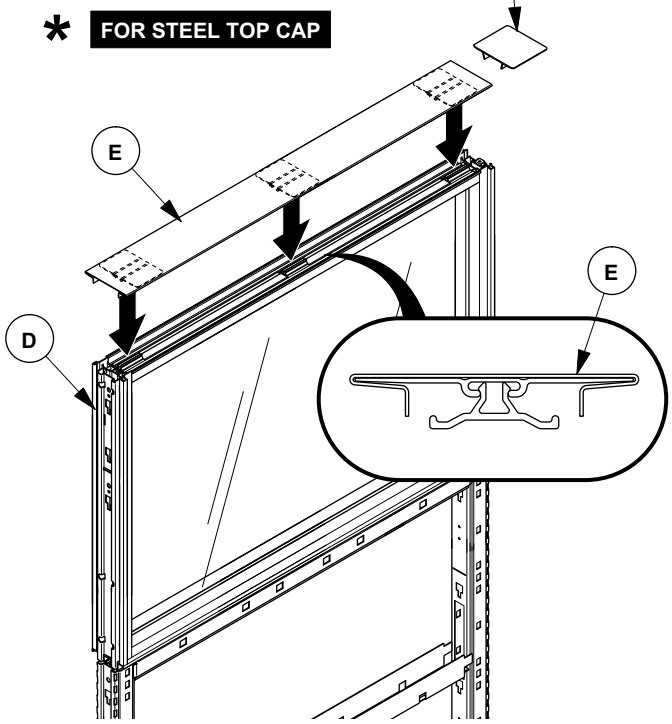
3 Install top trim (E)

FOR WOOD/ALUMINUM TOP CAP



OR

✱ **FOR STEEL TOP CAP**



END-OF-RUN TRIM INSTALLATION

4 **Install end-of-run trim cover (J)**

