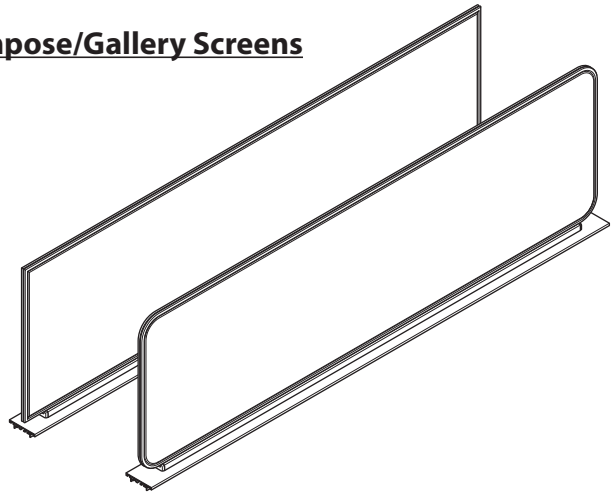
HAWORTH

Echo

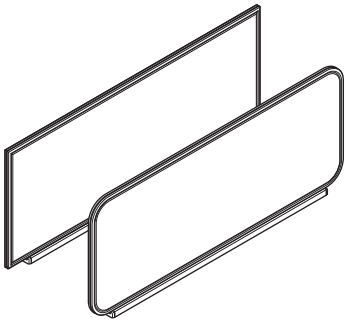
Assembly Instructions

Screens Channel Rail & Supports

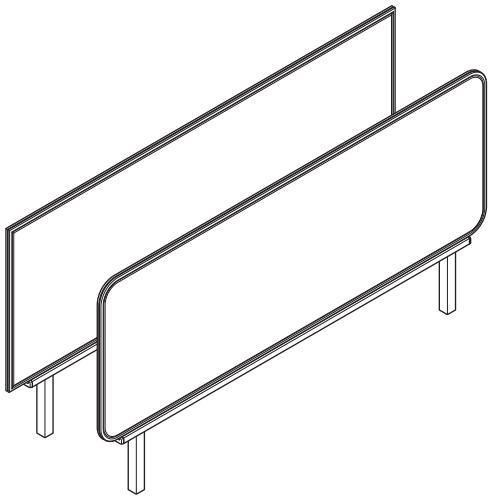
Compose/Gallery Screens



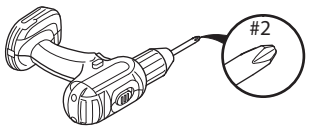
Territory Screens

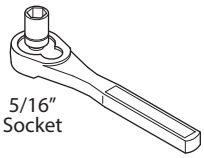


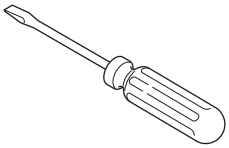
Upside Screens - Height Adjustable Bend (HAB)



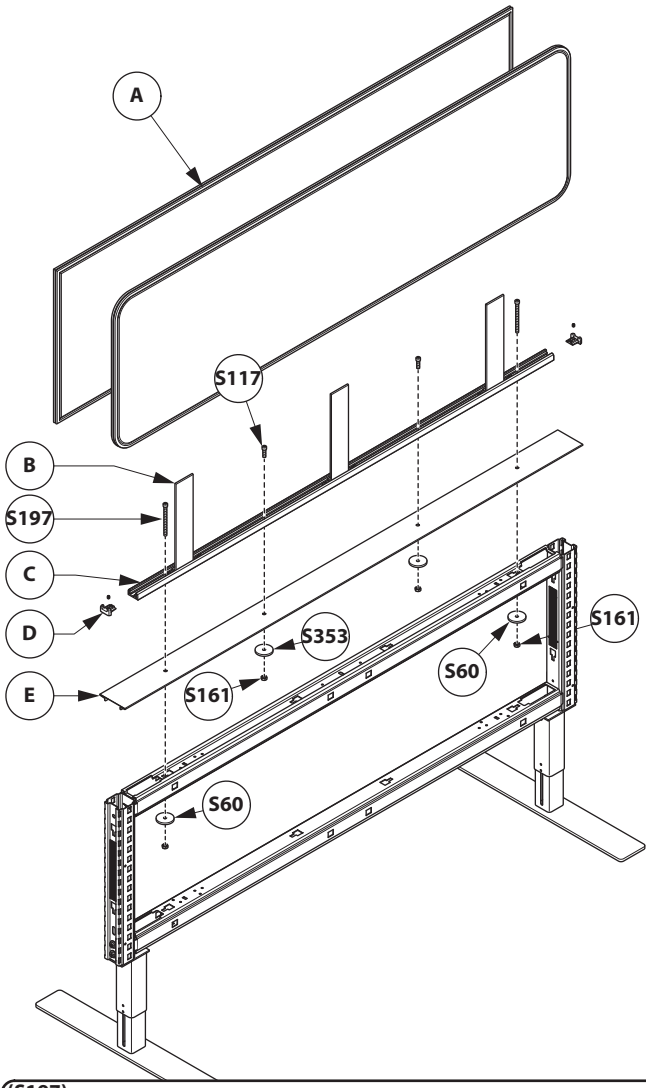
Tools Required

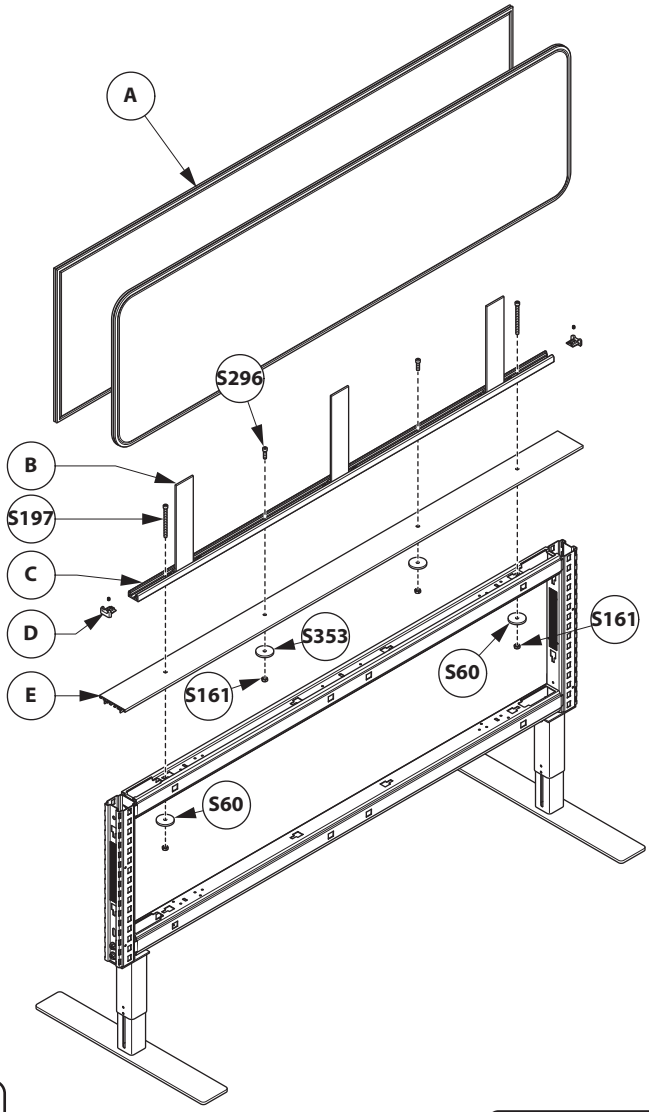


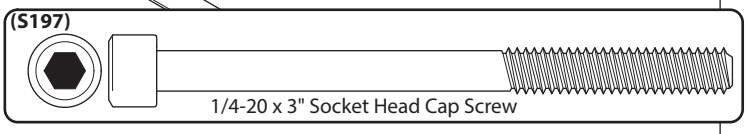


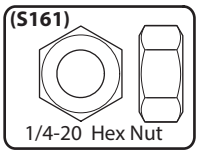


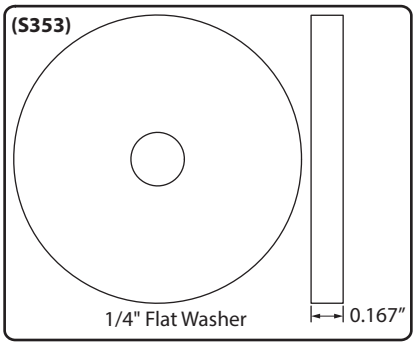
COMPOSE SCREENS

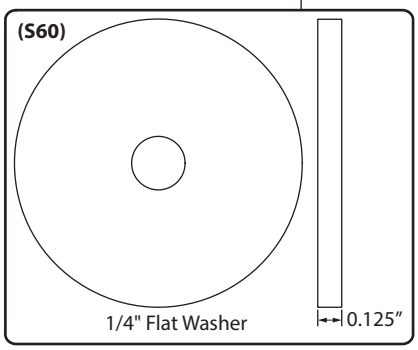


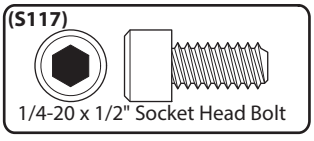


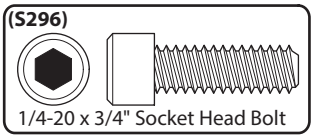




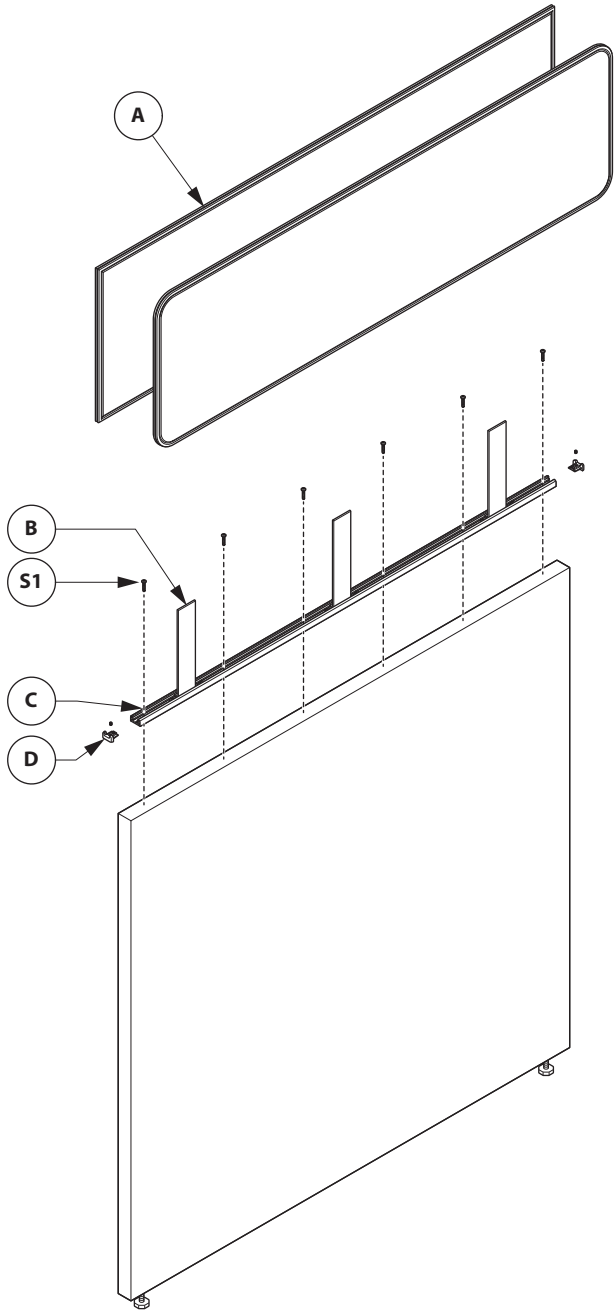


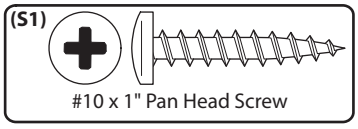




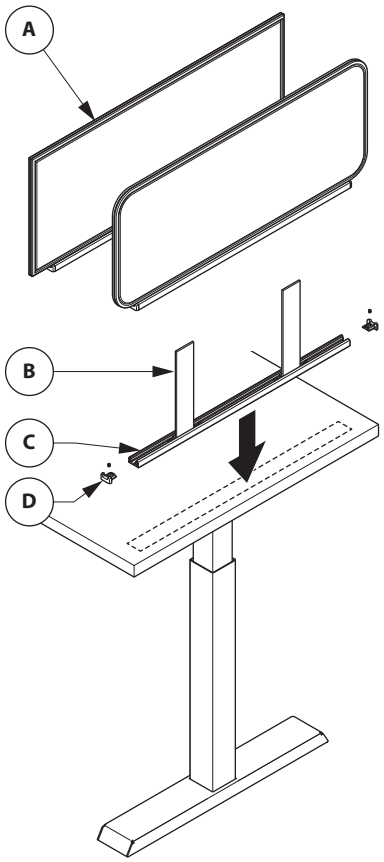


GALLERY SCREENS

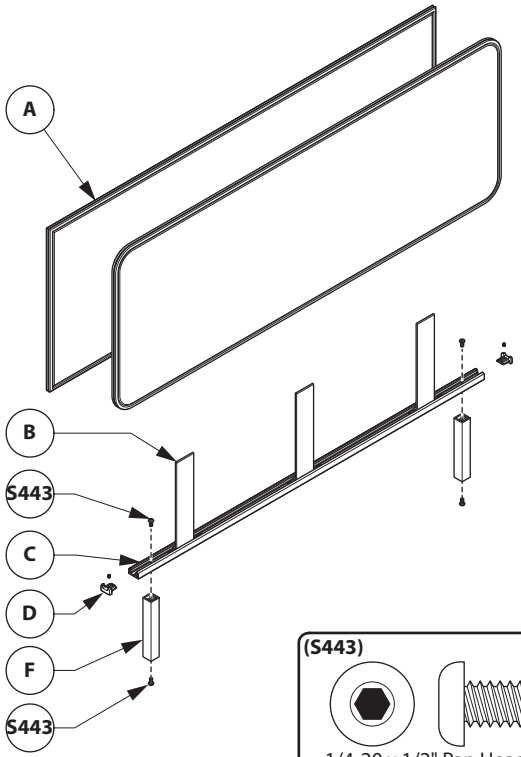




TERRITORY SCREENS

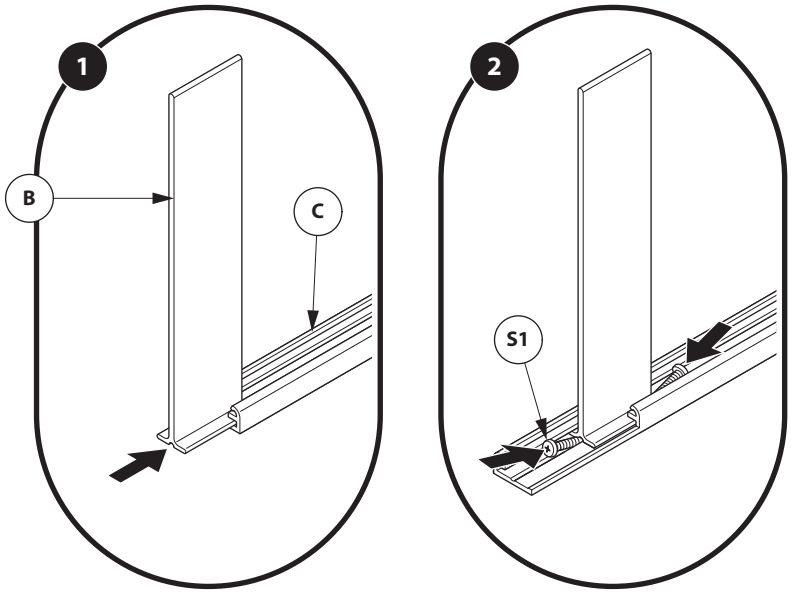


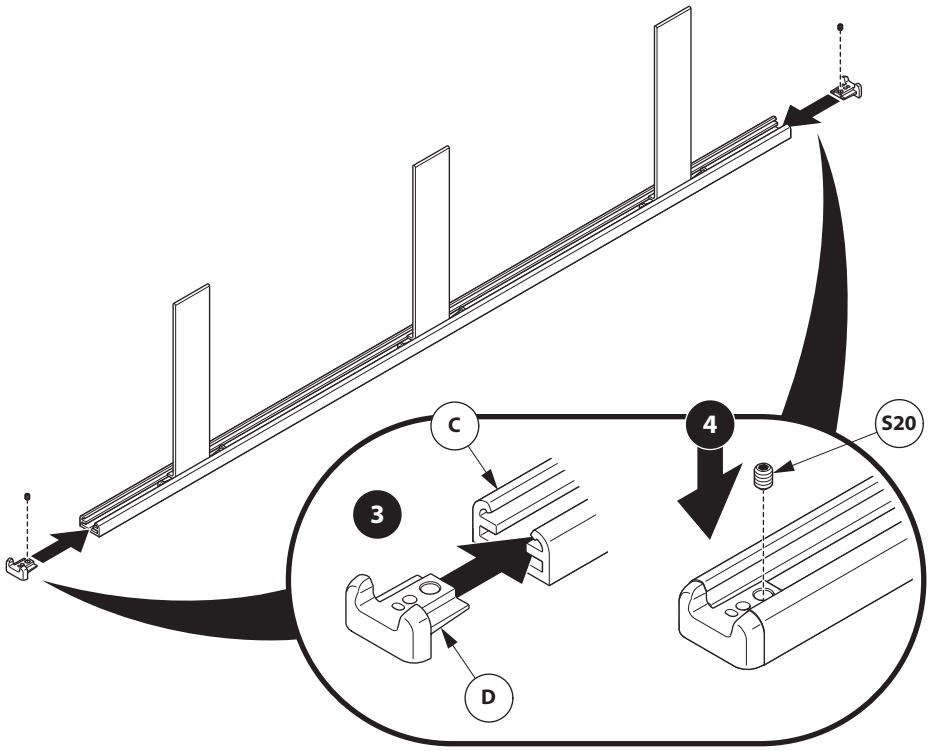
UPSIDE CENTER SCREENS

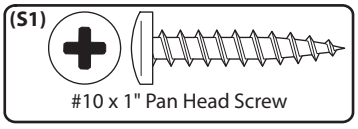


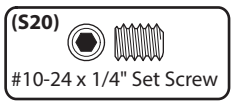
REPEAT FOR ALL SCREENS

1 **Assemble rail assembly (N2) as shown**





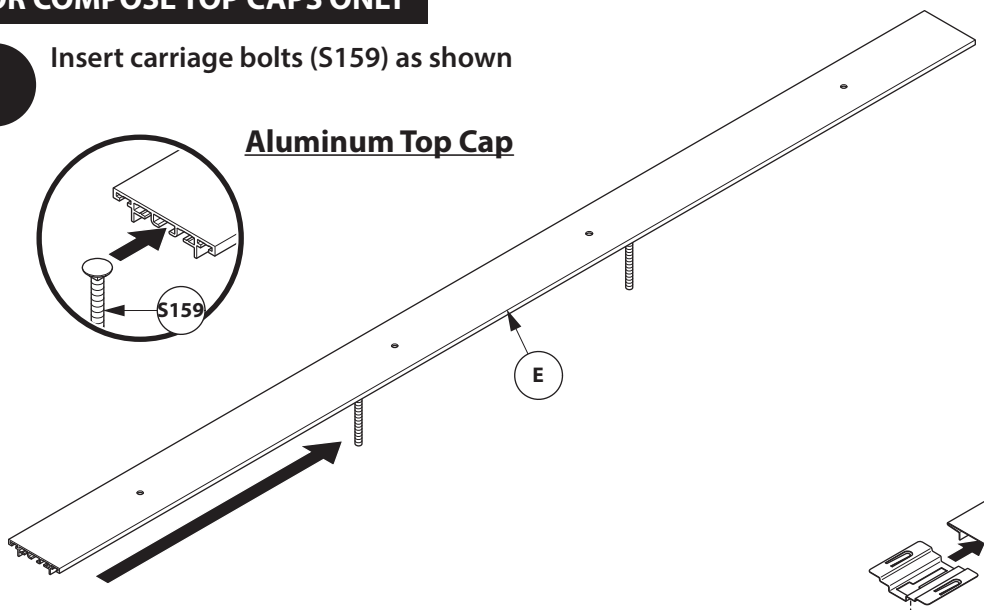




FOR COMPOSE TOP CAPS ONLY

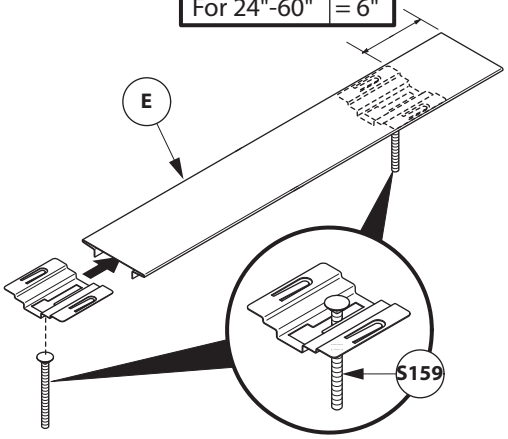
1 Insert carriage bolts (S159) as shown

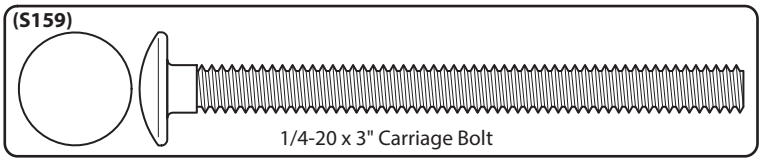
Aluminum Top Cap



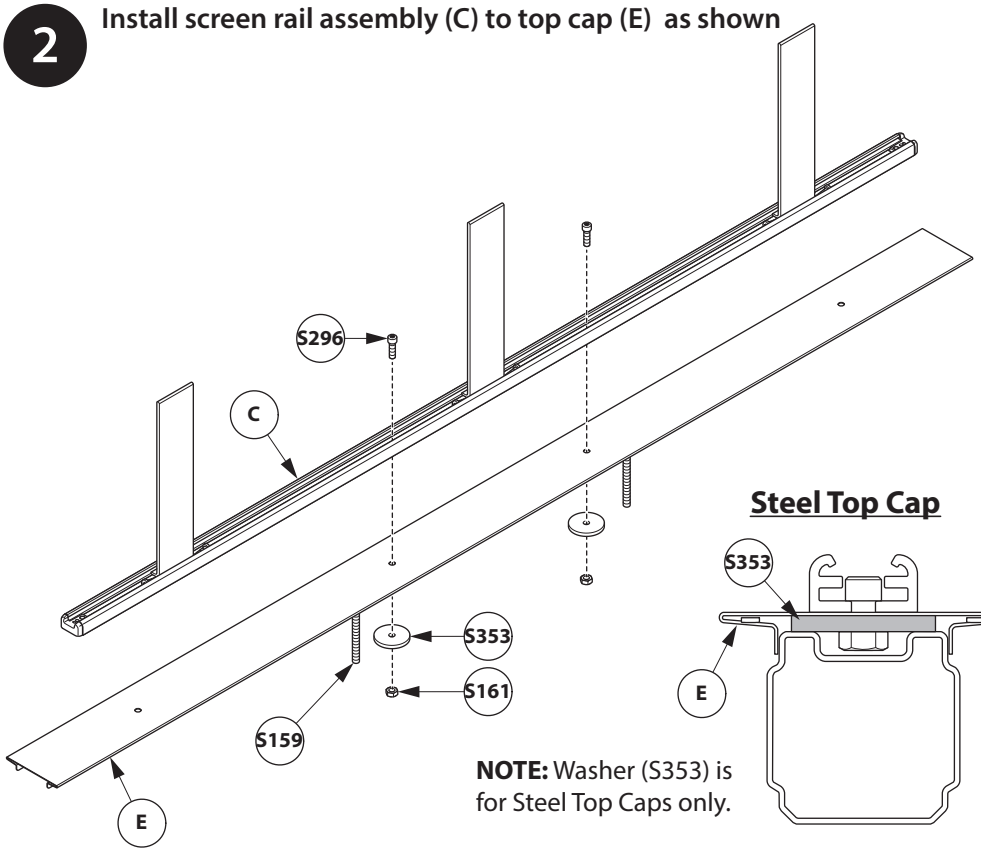
Steel Top Cap

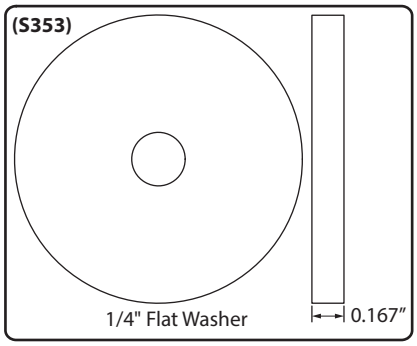
For 18"	= 3"
For 24"-60"	= 6"





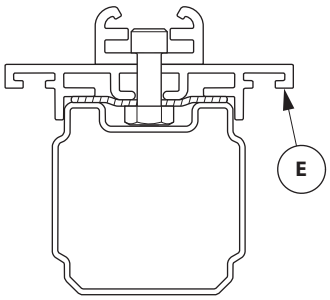
2 Install screen rail assembly (C) to top cap (E) as shown



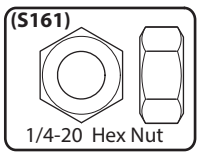


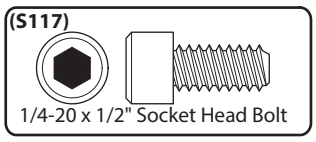
Steel Top Cap

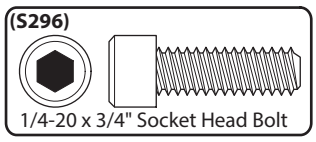
Aluminum Top Cap



NOTE: Washer (S353) is for Steel Top Caps only.

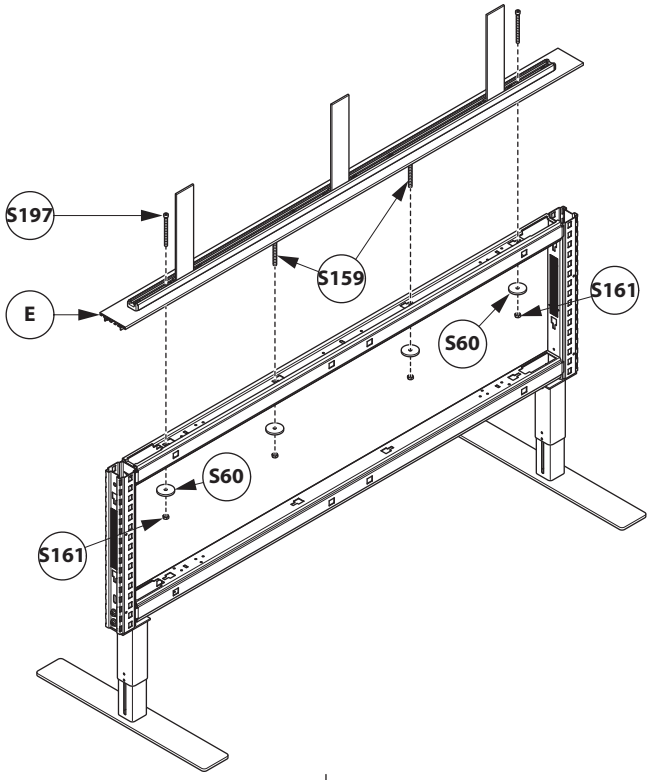




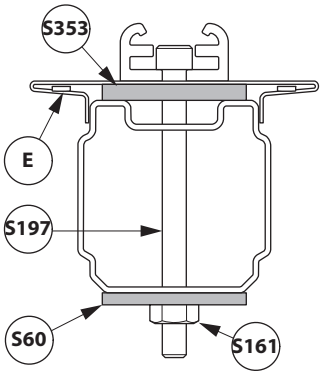


FOR COMPOSE TOP CAPS ONLY

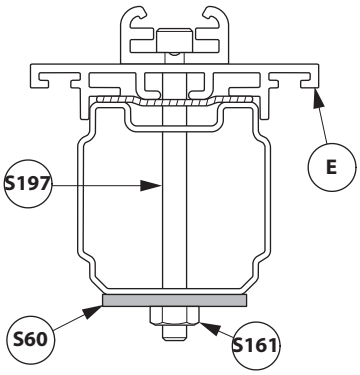
1 Install top cap (E) as shown

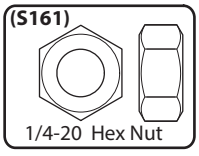


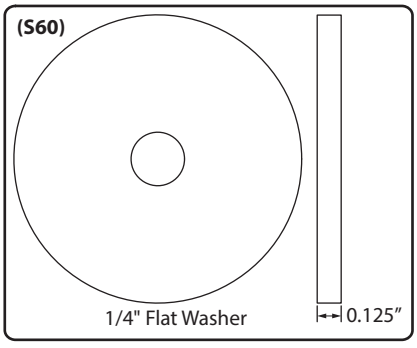
Steel Top Cap

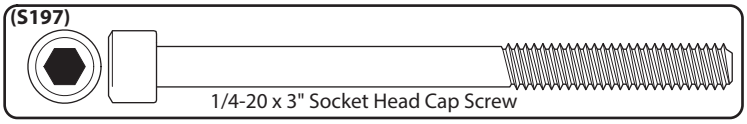


Aluminum Top Cap

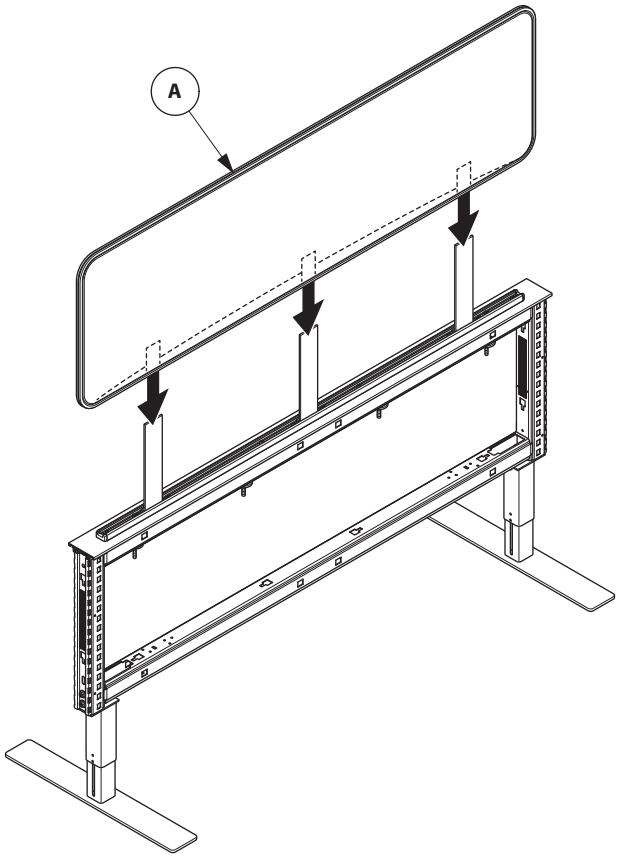




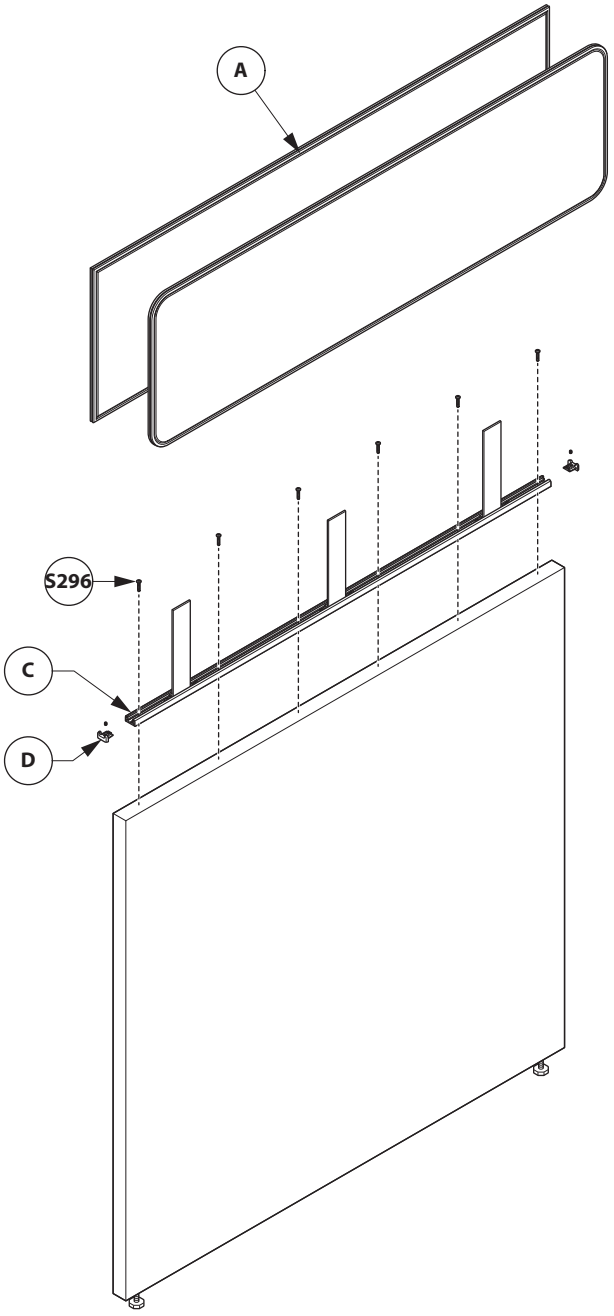




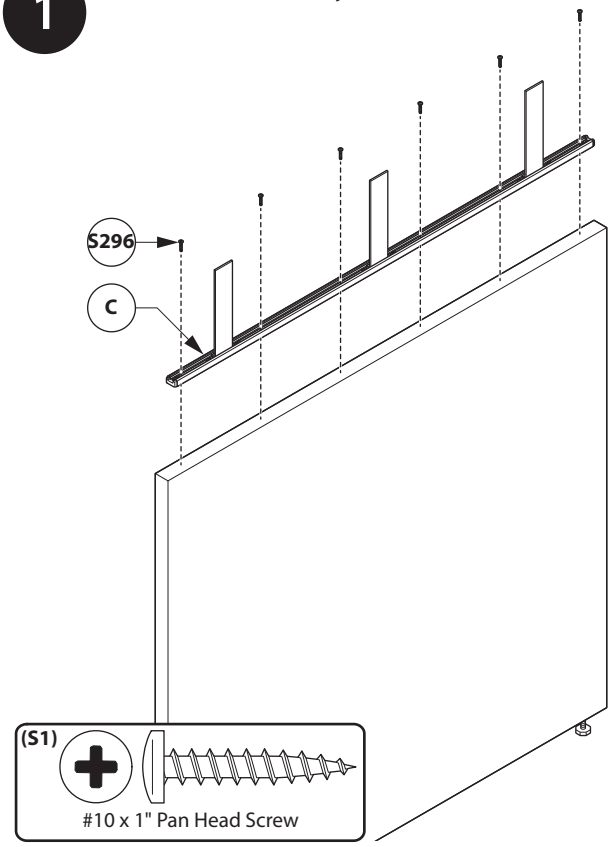
2 Install screen (A) as shown



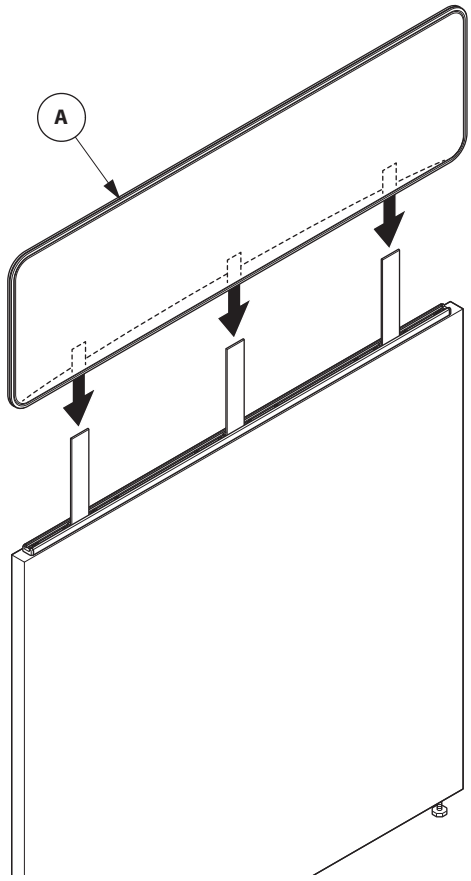
FOR GALLERY SCREENS ONLY



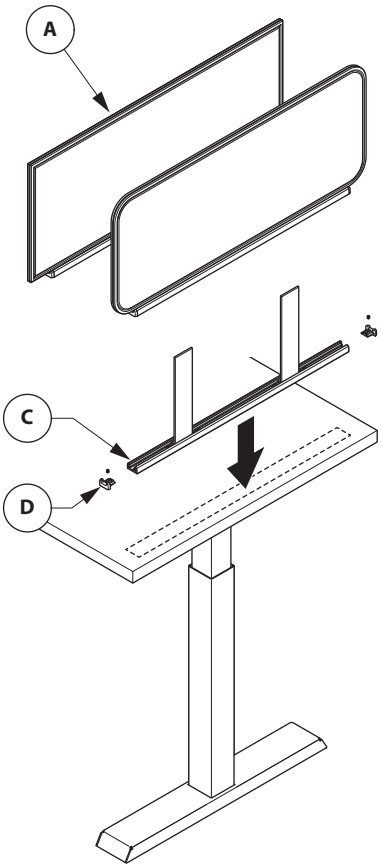
1 Install rail assembly (C) as shown



2 Install screen (A) as shown

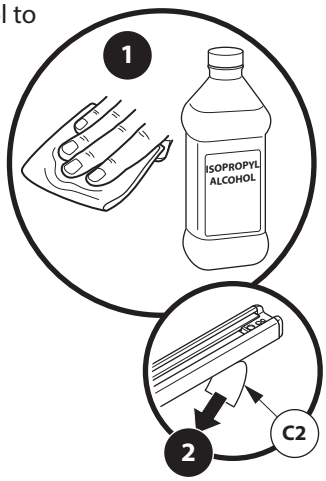


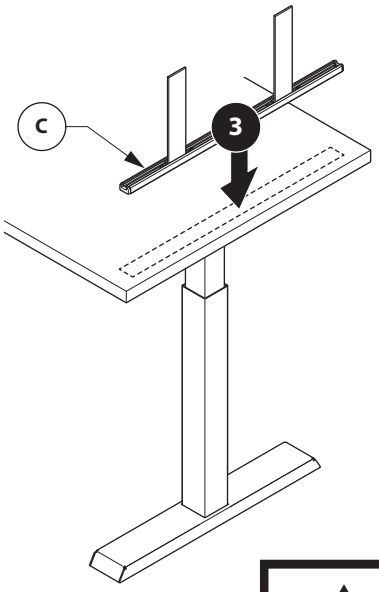
FOR TERRITORY SCREENS ONLY



1 Install rail assembly (C) as shown

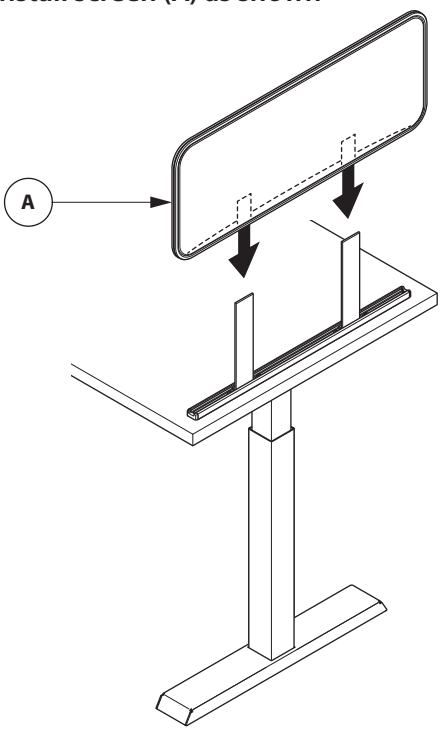
NOTE: Wipe mounting surface area with Isopropyl Alcohol to ensure area cleaned and achieve full bond.



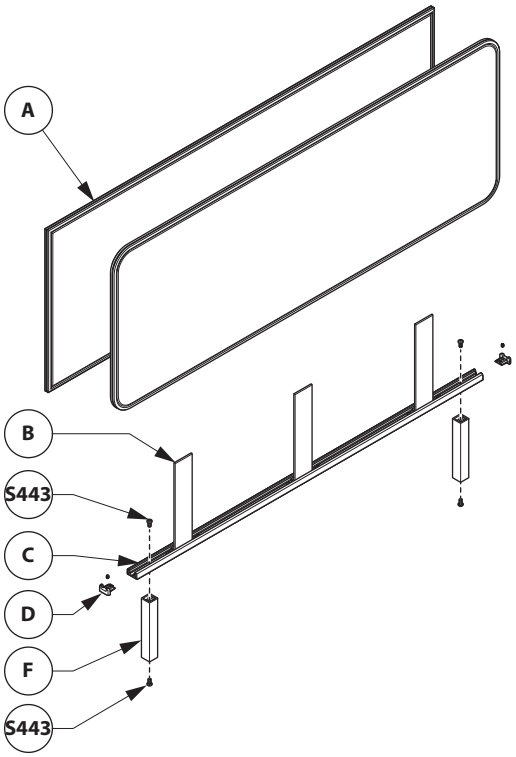


CAUTION: TAPE (G) IS VERY AGGRESSIVE. DETERMINE FINAL POSITION OF SCREEN BEFORE ADHERING TO WORKSURFACE. ALLOW 72 HOURS TO FULLY CURE.

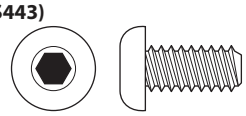
2 Install screen (A) as shown



FOR UPSIDE CENTER SCREENS ONLY

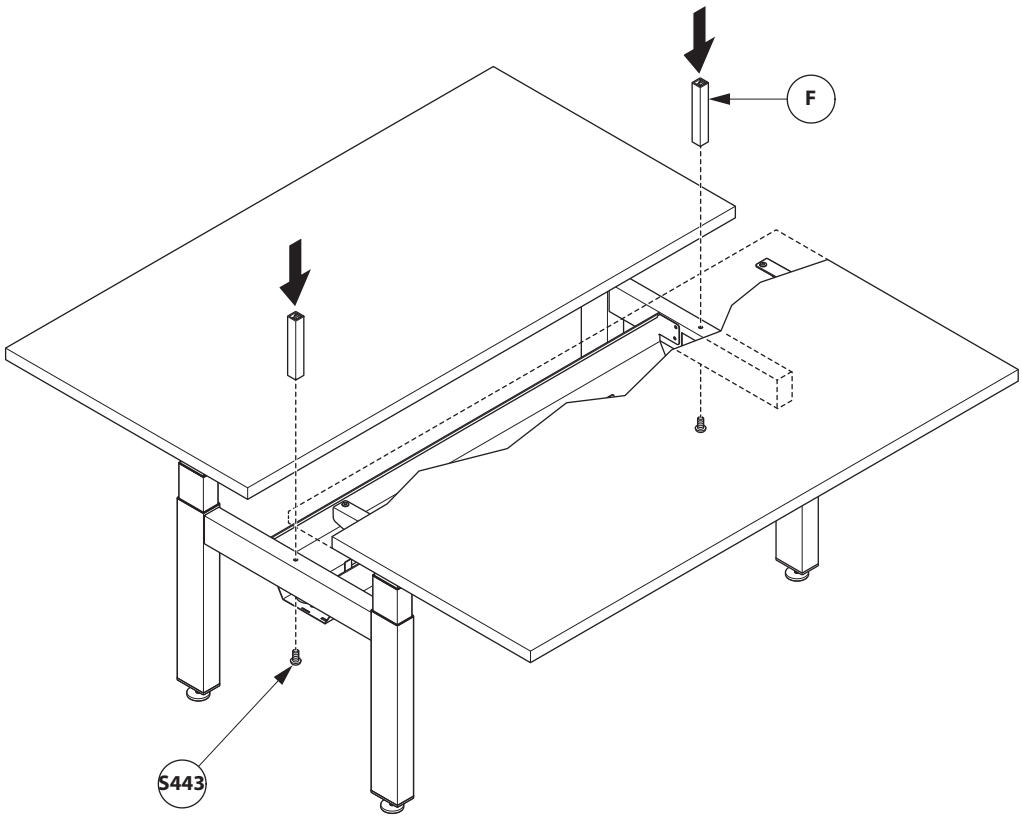


(S443)

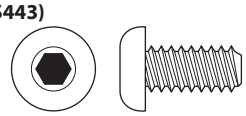


1/4-20 x 1/2" Pan Head Screw

1 Install stanchion (N) to frame (N2) as shown

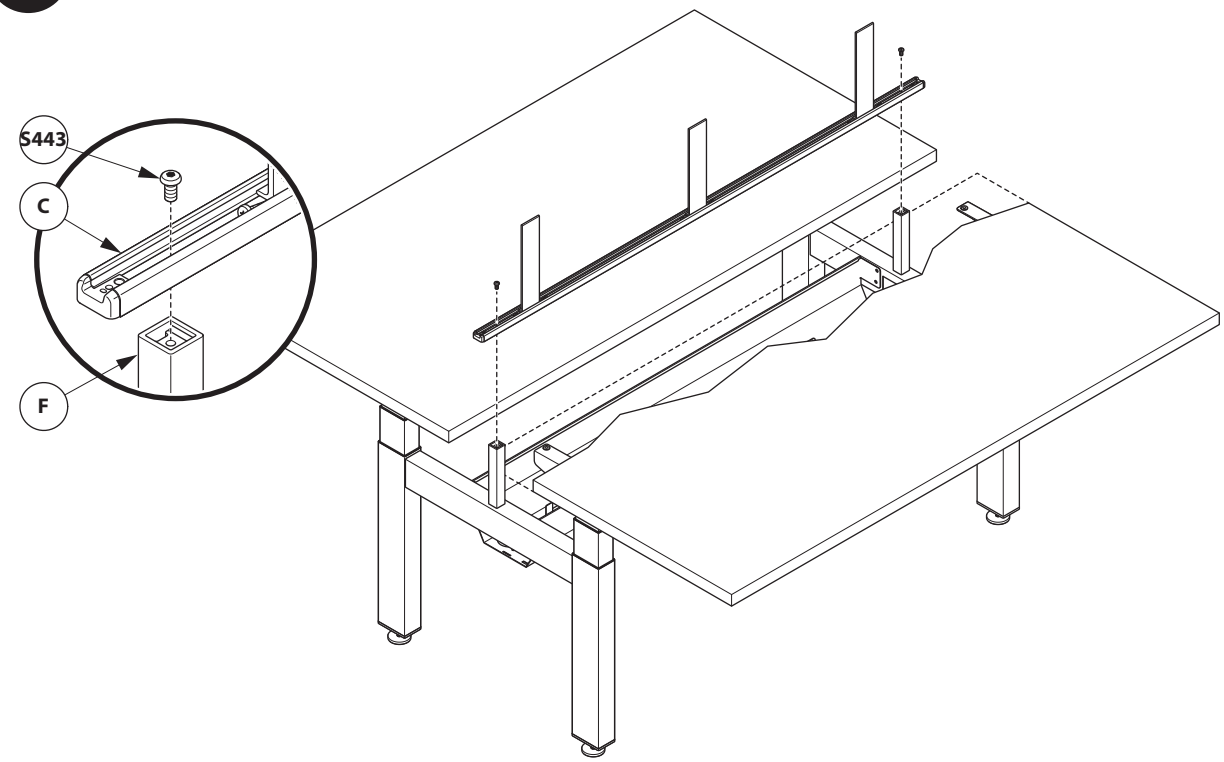


(S443)



1/4-20 x 1/2" Pan Head Screw

2 Install stanchion assembly (C) as shown



3 Install screen (A) as shown

