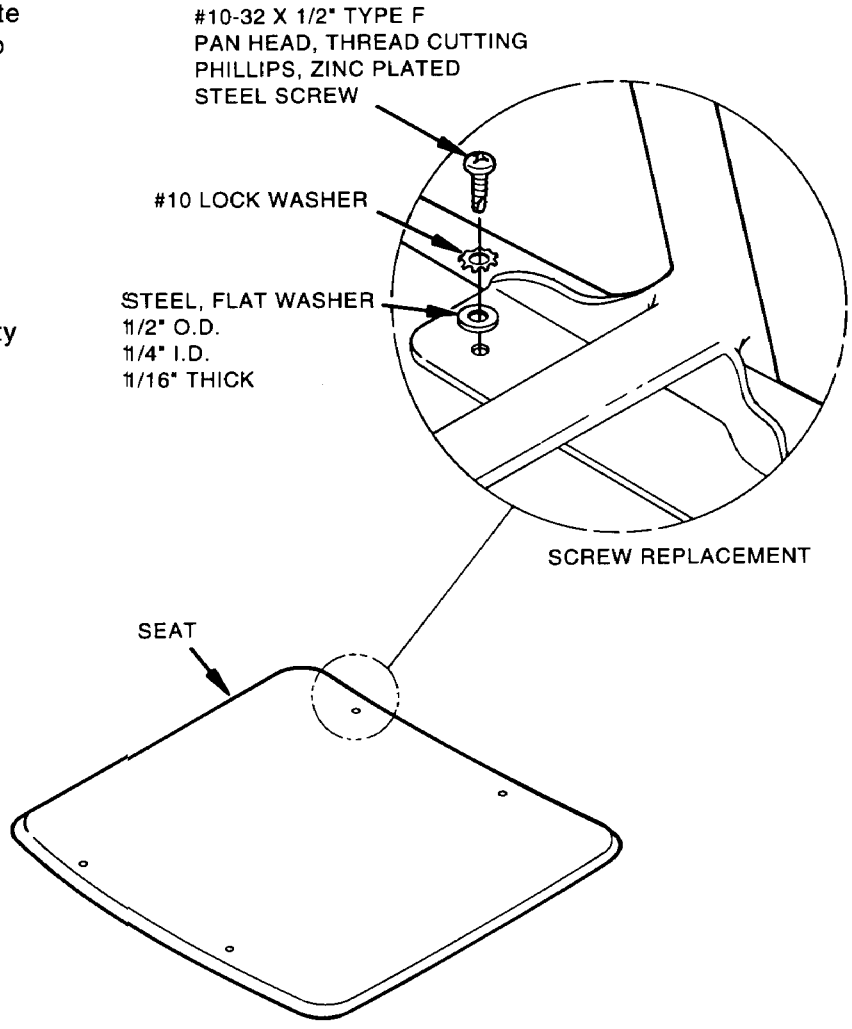
COMFORTO SY2890 CHAIR SEAT AND BACK SCREW REPLACEMENT
Installation Instructions

Chair Seat Screw Replacement

1. Remove and discard existing screws and washers, removing seat from frame.
2. Re-drill holes in seat using a #17 drill (.173).
3. Apply Loctite T-primer aerosol sparingly to re-drilled holes in seat.
4. Using replacement parts provided, set lock washer and flat washer in place on replacement screw. Lock washer **must** be between screw head and flat washer (Fig. 1).
5. Apply two (2) to three (3) drops of Loctite 262 to neck of screw, allowing Loctite to migrate onto washer(s).
6. Re-attach seat using the Loctite treated screws and washers and torque each screw to 20-25 in-lbs.
7. Allow at least thirty (30) minutes for Loctite to set-up before using chair. Loctite compound will fully cure in twenty four (24) hours.



Chair Back Screw Replacement

1. Remove and discard loose screws, but retain lock washer, to be used with replacement screws.

2. Apply Loctite T-primer aerosol sparingly to holes.

3. Set washer in place on replacement screw and apply two (2) to three (3) drops of Loctite 262 to neck of screw, allowing Loctite to migrate onto washer(s).

4. Re-attach back using the Loctite treated screws and washers and torque each screw to 20-25 in-lbs.

5. Allow at least thirty (30) minutes for Loctite to set-up before using chair. Loctite compound will fully cure in twenty four (24) hours.