HAWORTH

SOJI® & XL Task Chair

Installation Manual – June 2024

Revision: 2.0
E.C.O. No: 500000013511 Part Number: 6100-0077

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Part Number: 6100-0077

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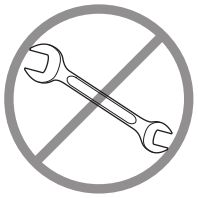
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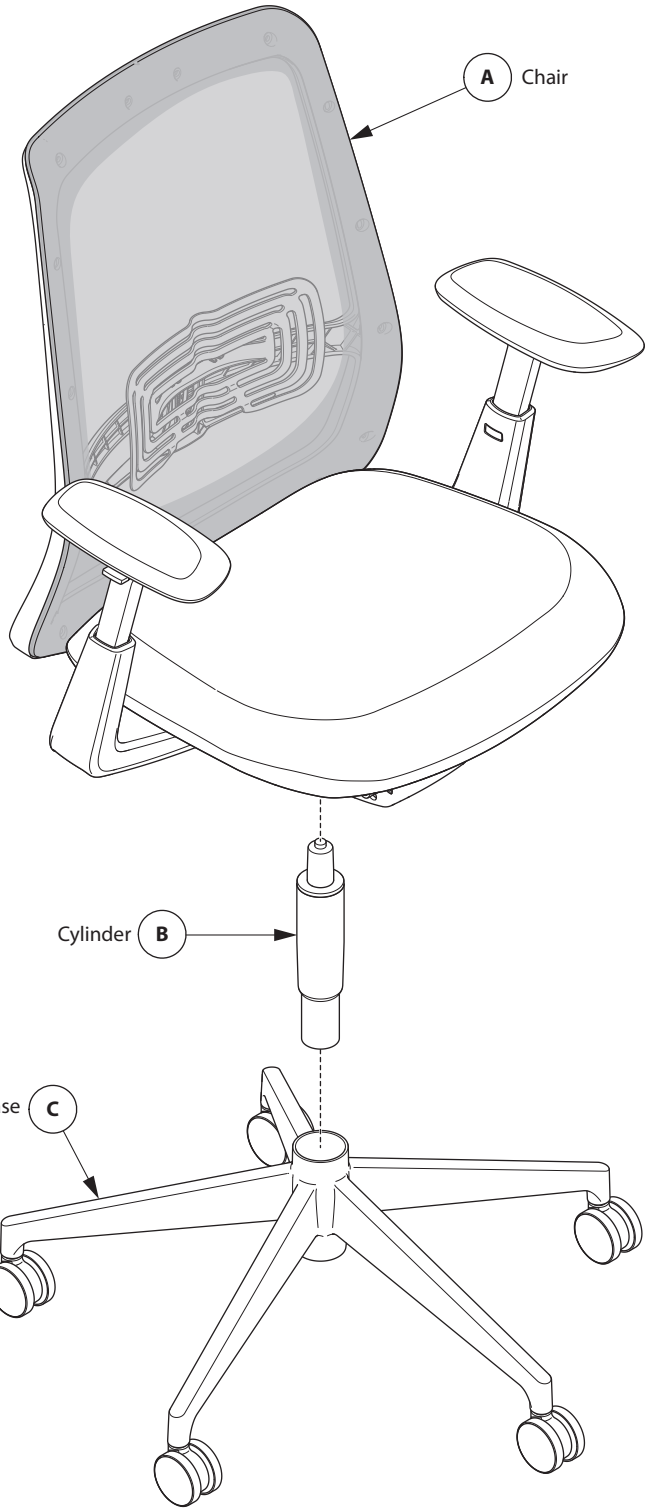
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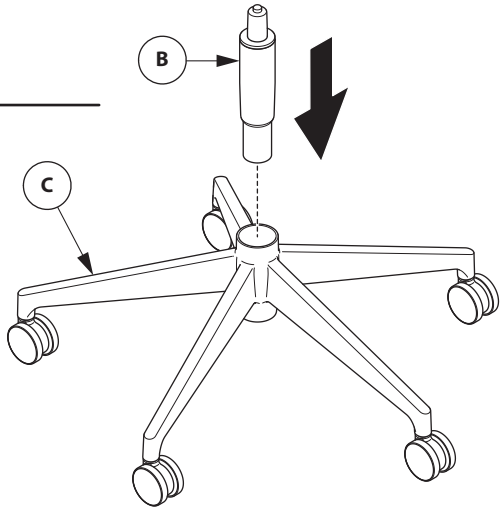
SOJI® & XL
Task Chair
Installation Instructions

No Tools Required

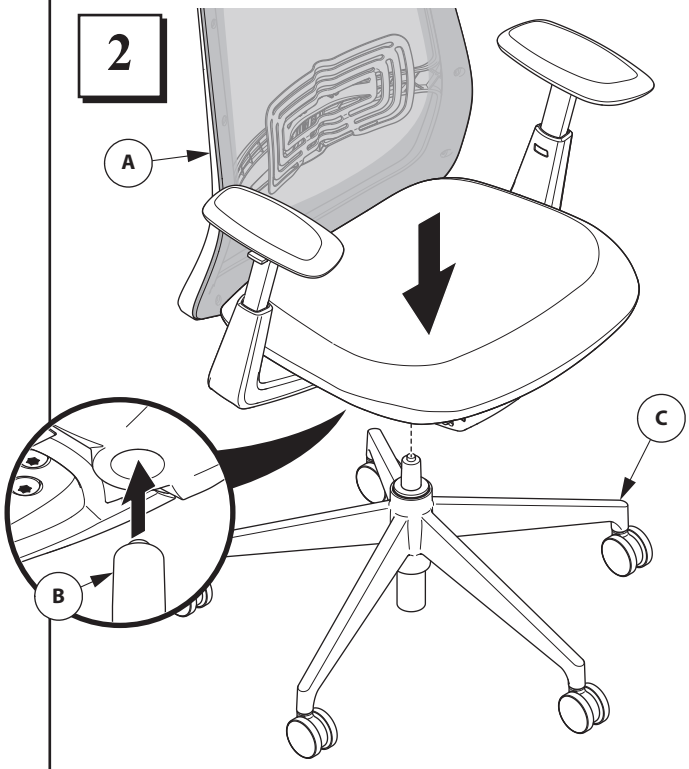




1



2



3

NOTE: Carefully sit for 10 seconds to ensure solid connection (75lbs minimum).



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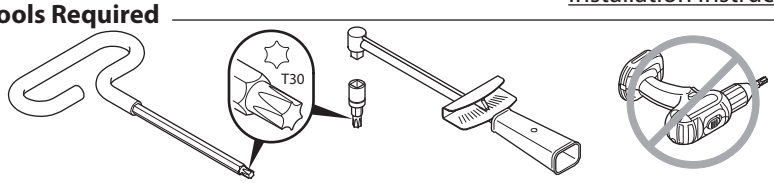
Arm Replacement

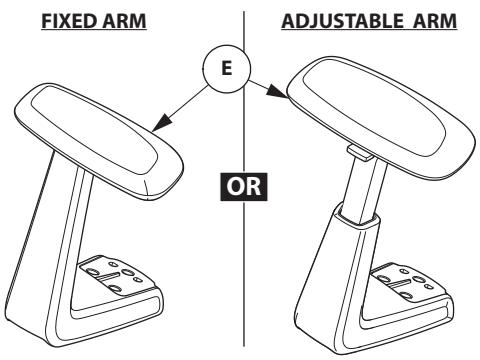
Installation Instructions

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Scale 1 : 1

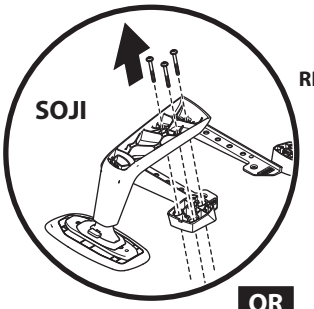
Tools Required



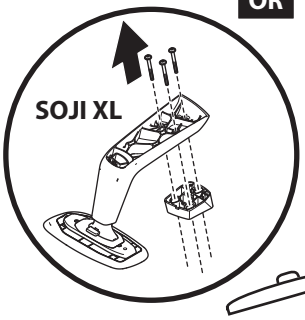


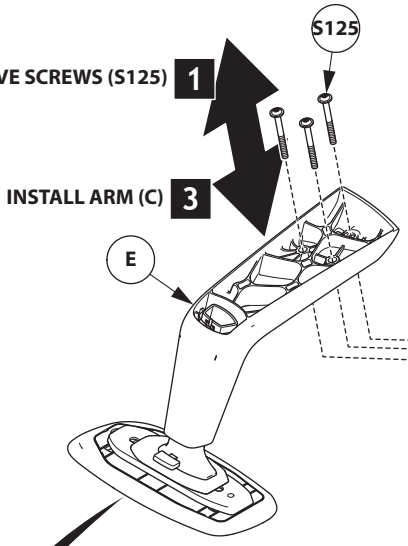
1 **Remove defective arm (E1)**

2 **Install new arm (E)**



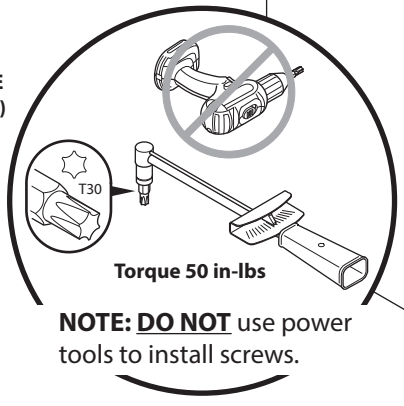
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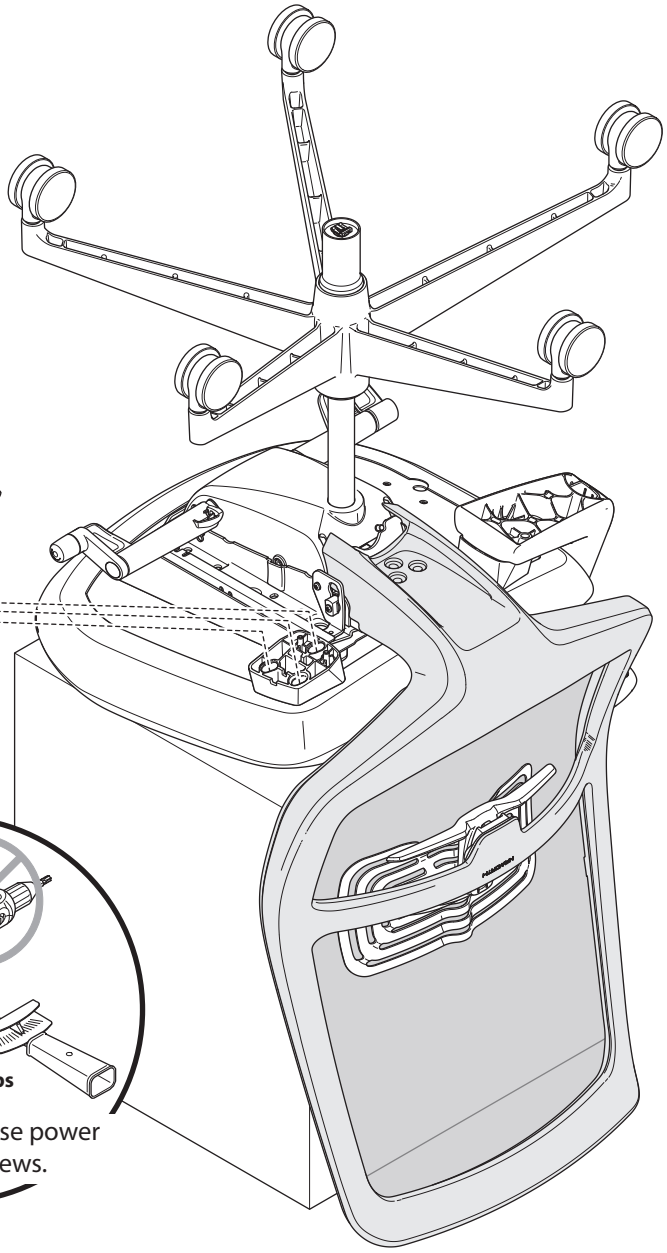


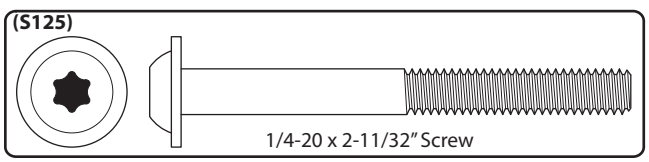


2 **RECYCLE ARM (C1)**



NOTE: DO NOT use power tools to install screws.





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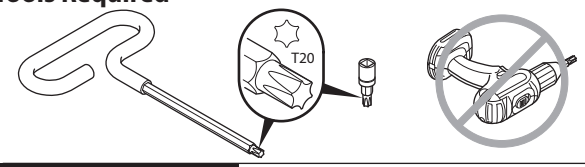
Arm Cap Replacement

Installation Instructions

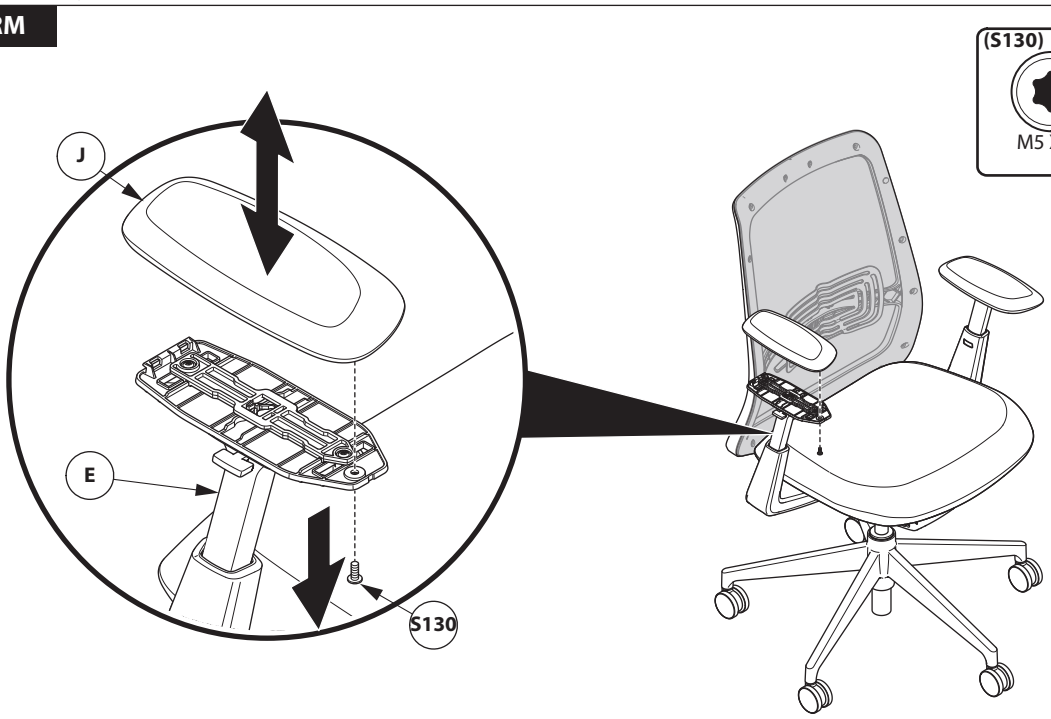
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Scale 1 : 1

Tools Required

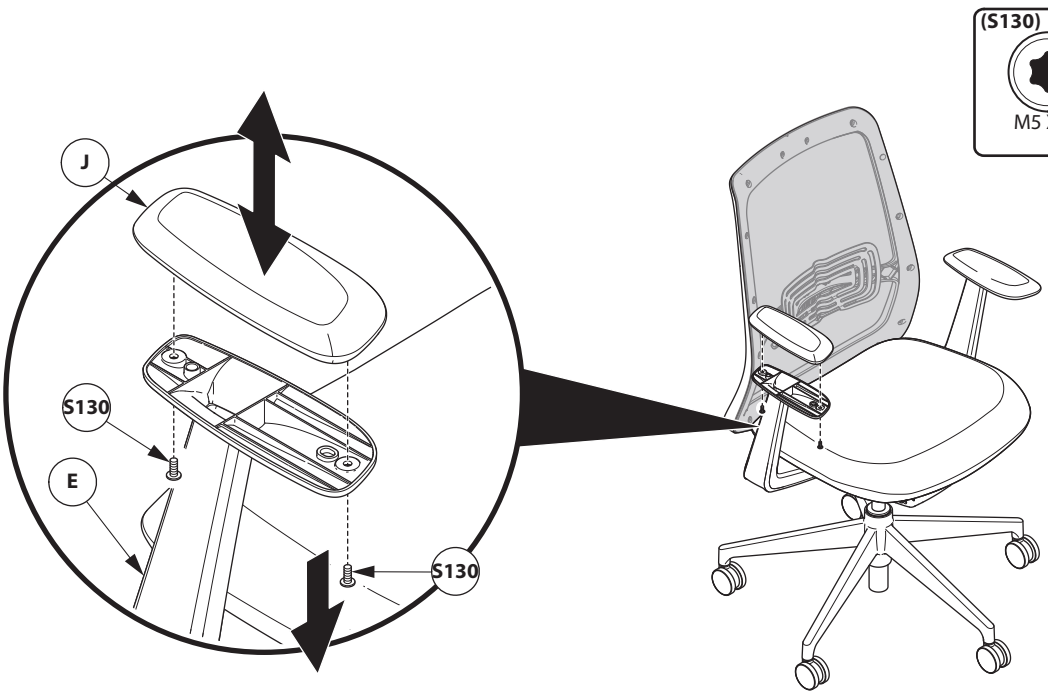


ADJUSTABLE ARM



OR

FIXED ARM



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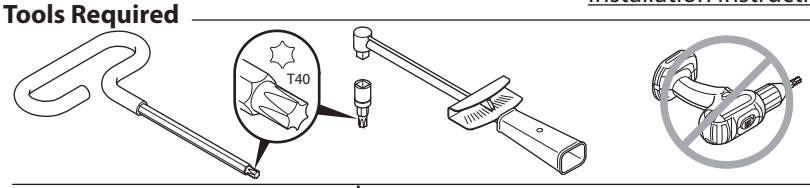
Back Replacement

Installation Instructions

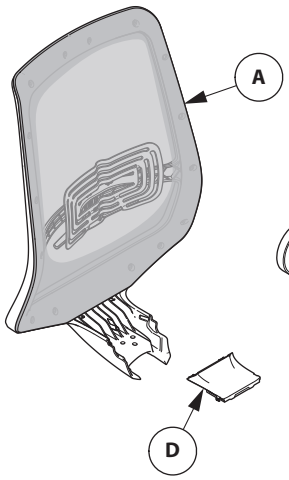
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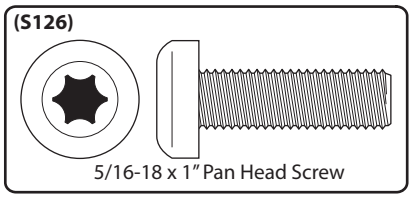
Scale 1 : 1

Tools Required



1

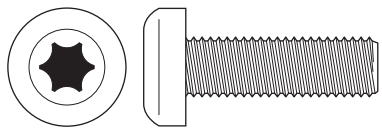




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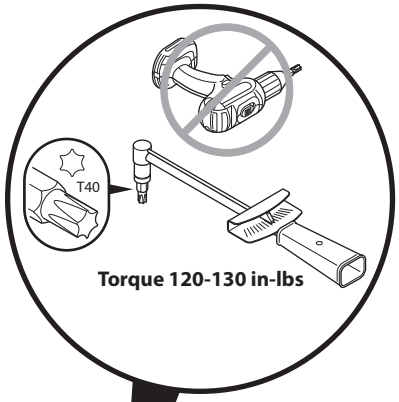
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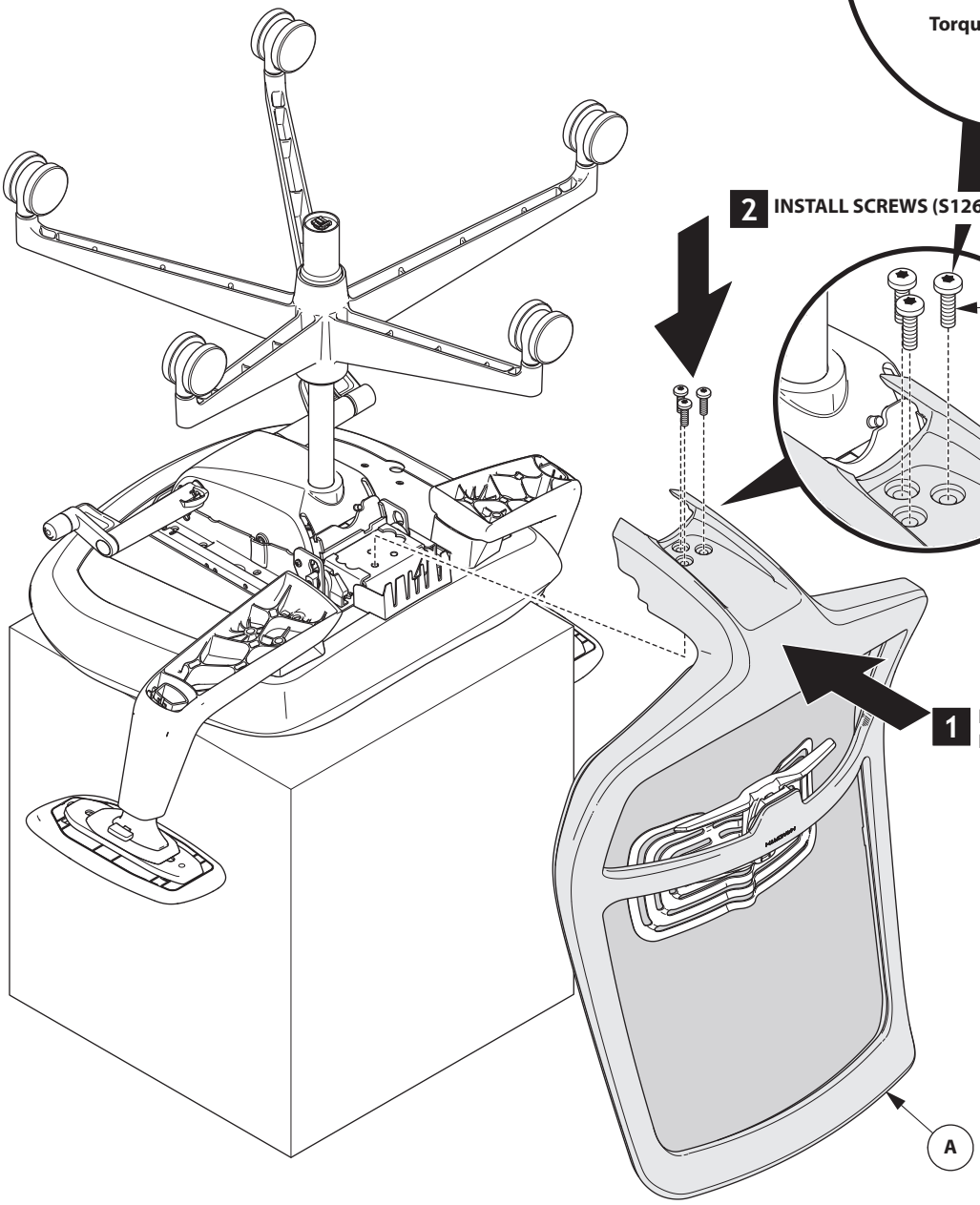
(S126)



5/16-18 x 1" Pan Head Screw

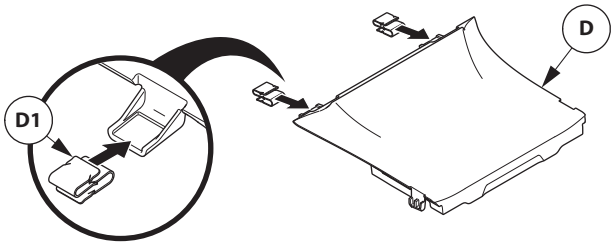
NOTE: DO NOT use power tools to install screws.



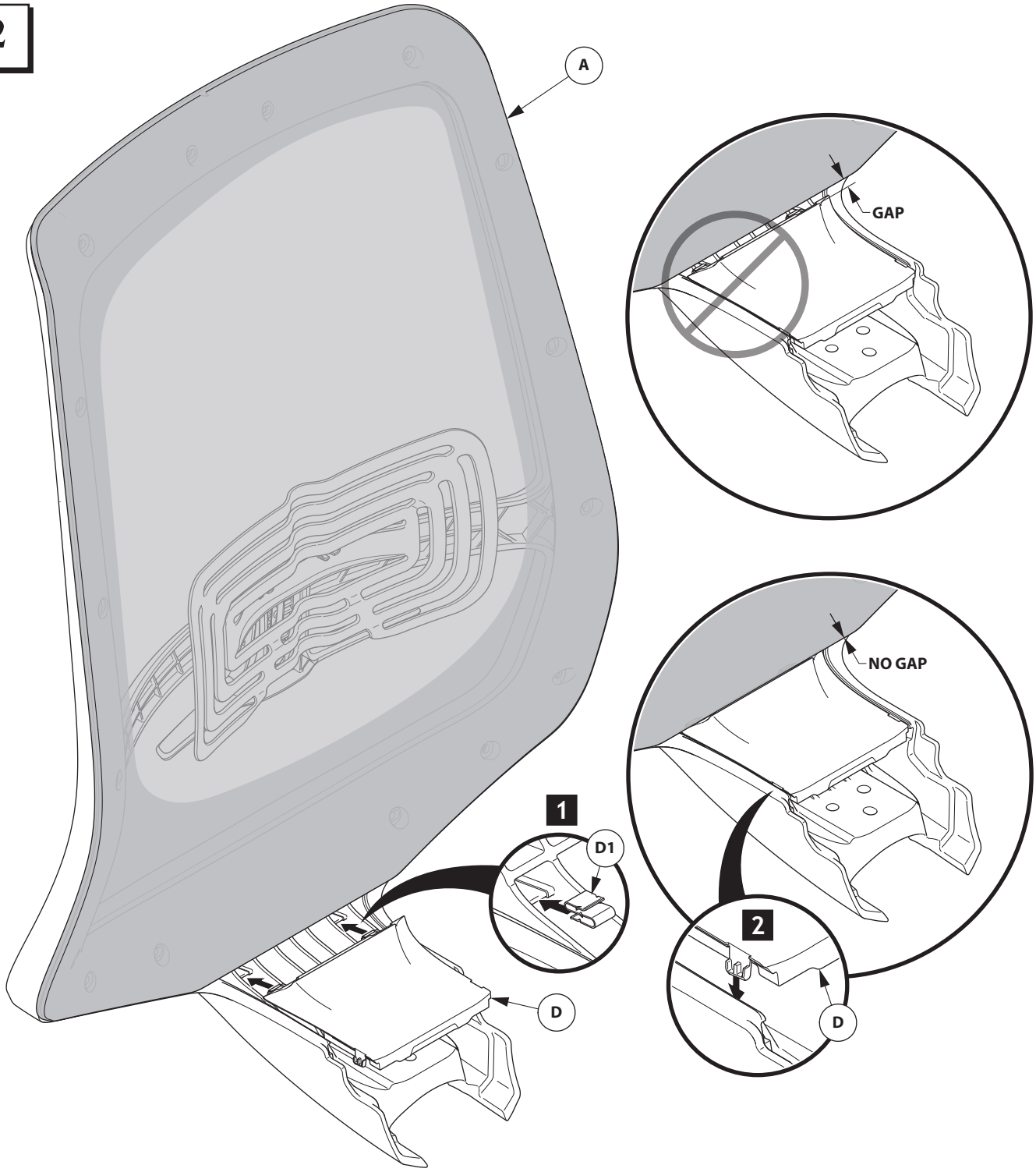


TRIM COVER

1



2



SOJI® & XL

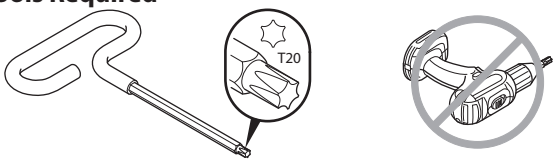
Lumbar Replacement

Installation Instructions

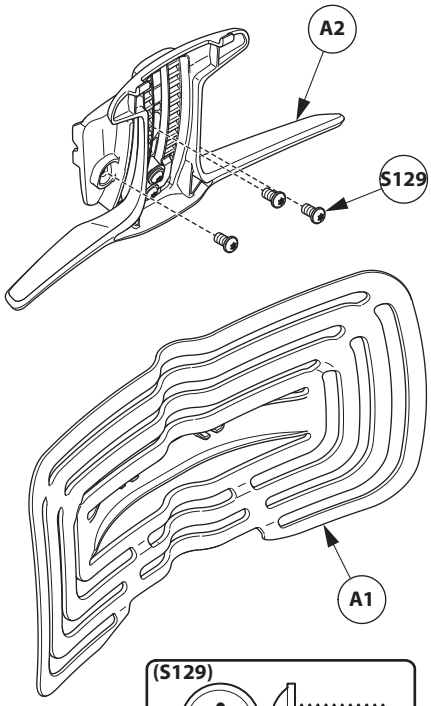
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1/4 1/4

Scale 1 : 1

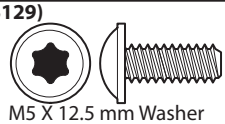
Tools Required



PARTS

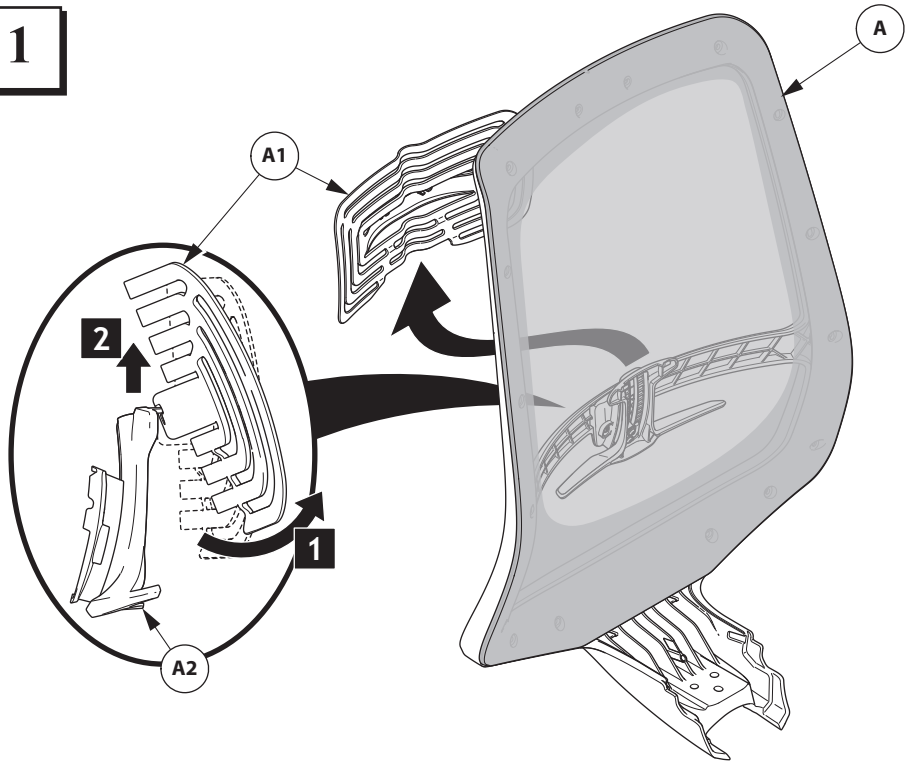


(S129)

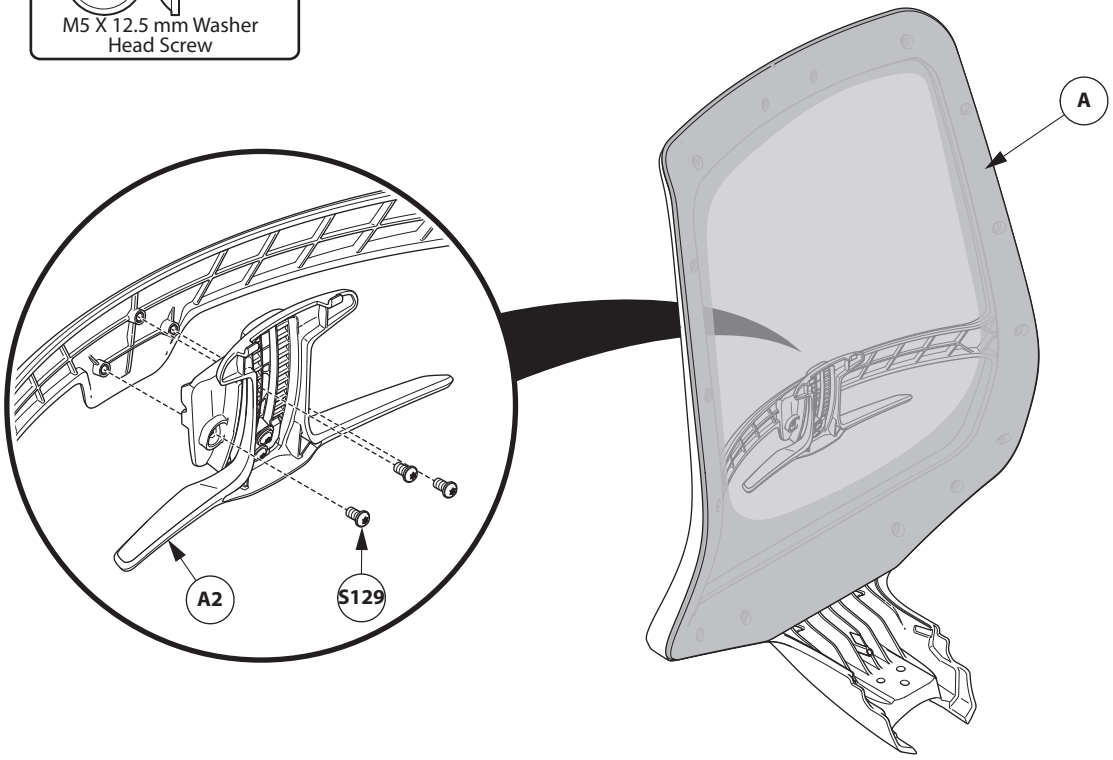


M5 X 12.5 mm Washer Head Screw

1



2



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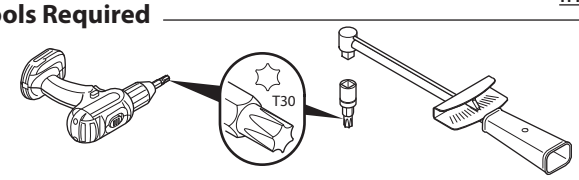
SOJI® & XL

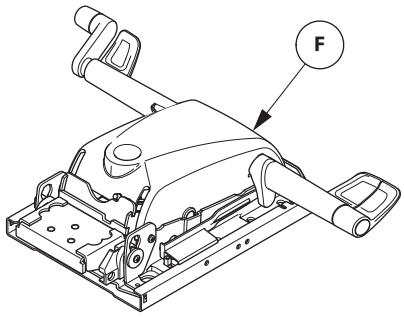
Mechanism Replacement

Installation Instructions

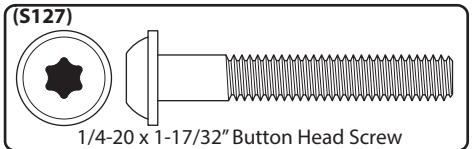
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1/4 1/4
Scale 1 : 1

Tools Required



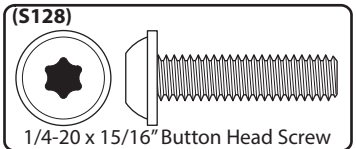


(S127)



1/4-20 x 1-17/32" Button Head Screw

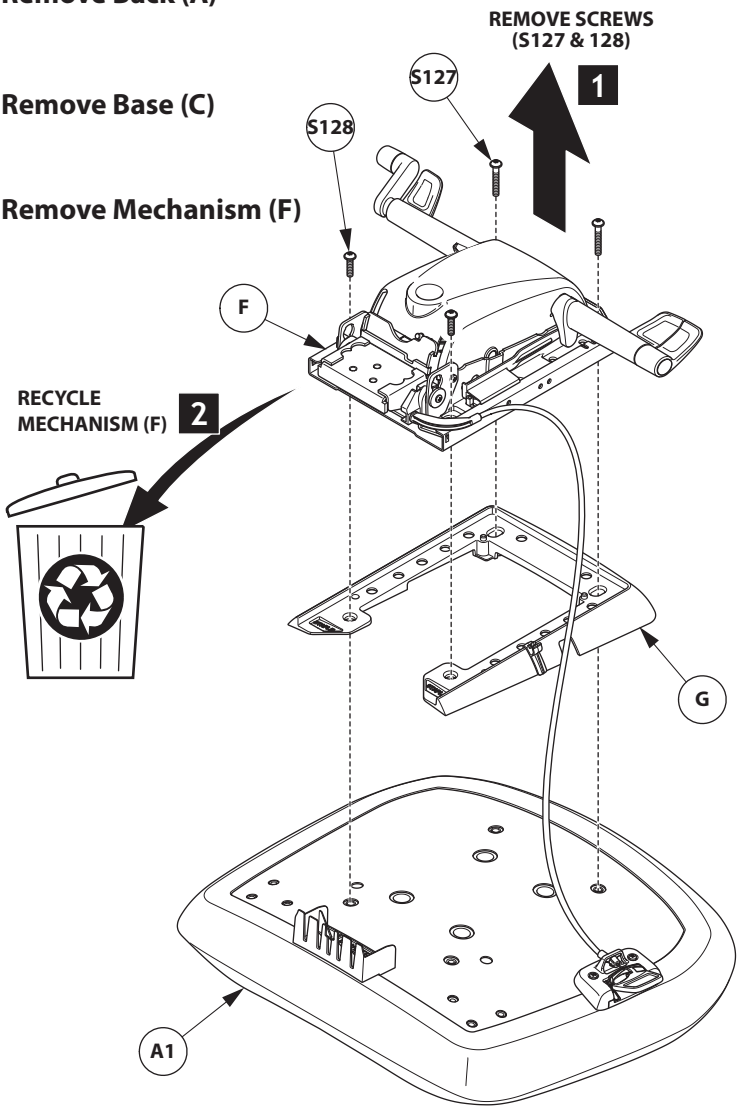
(S128)



1/4-20 x 15/16" Button Head Screw

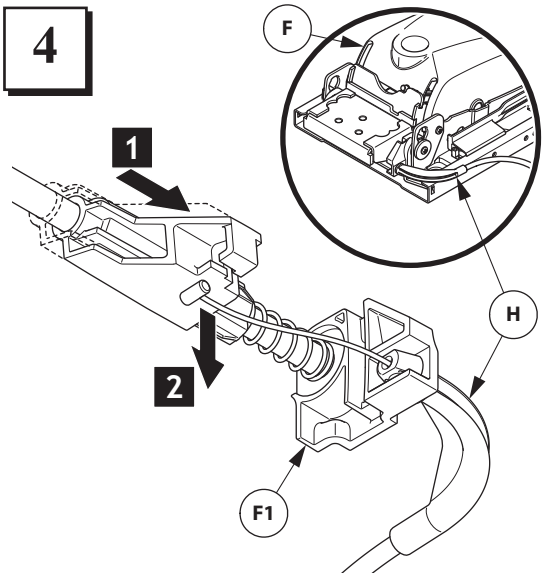
Remove Mechanism

1. **Remove arms (E)**
2. **Remove Back (A)**
3. **Remove Base (C)**
4. **Remove Mechanism (F)**

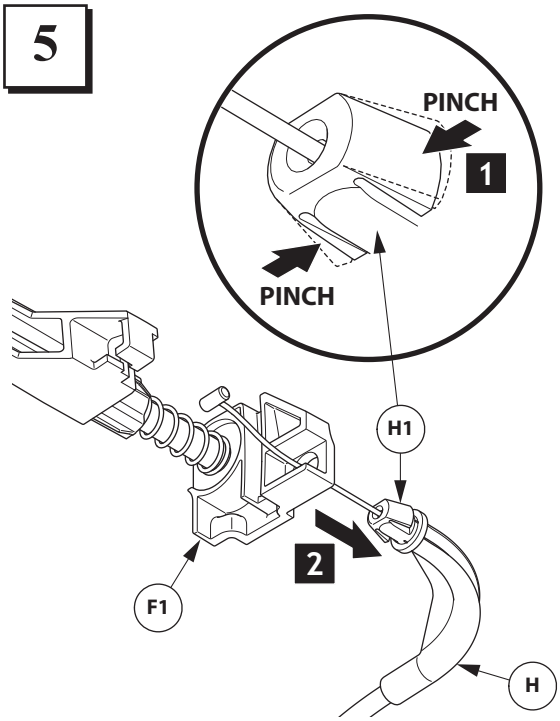


Disconnect Forward Tilt (Optional)

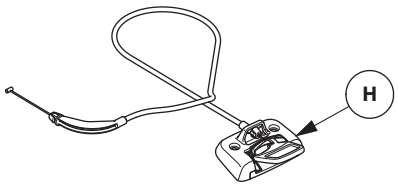
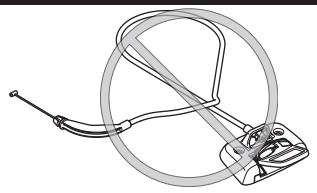
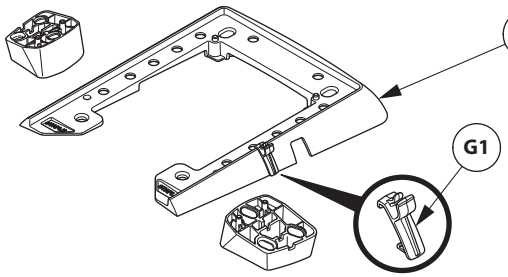
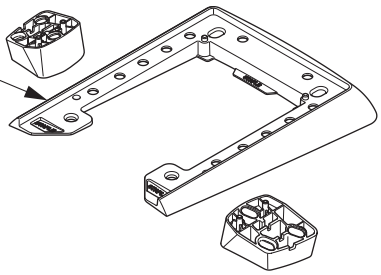
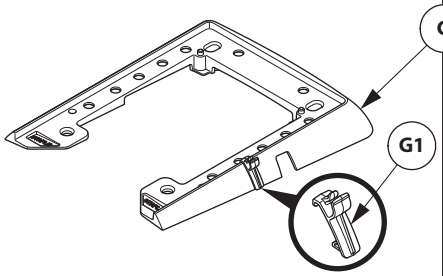
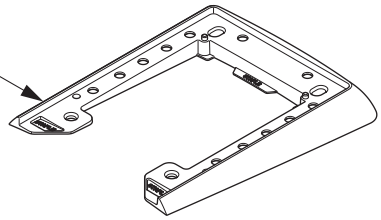
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5

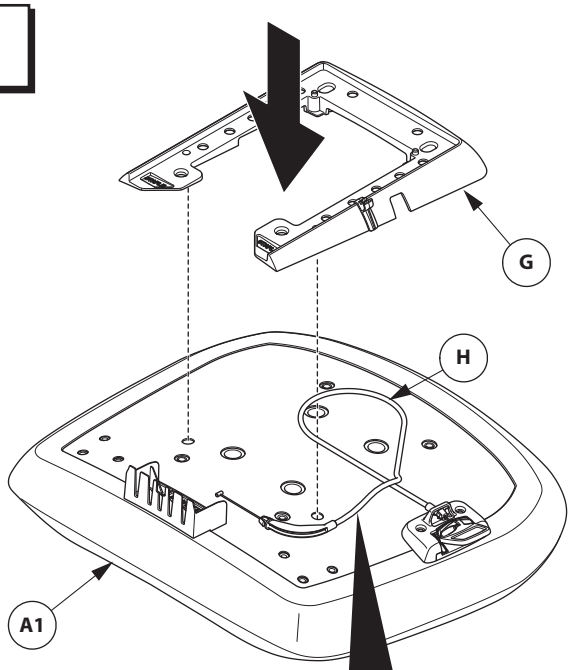


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Trim Options	Trim with Tilt	Trim without Tilt
		
Trim with Arms			
Trim without Arms			

Install Mechanism

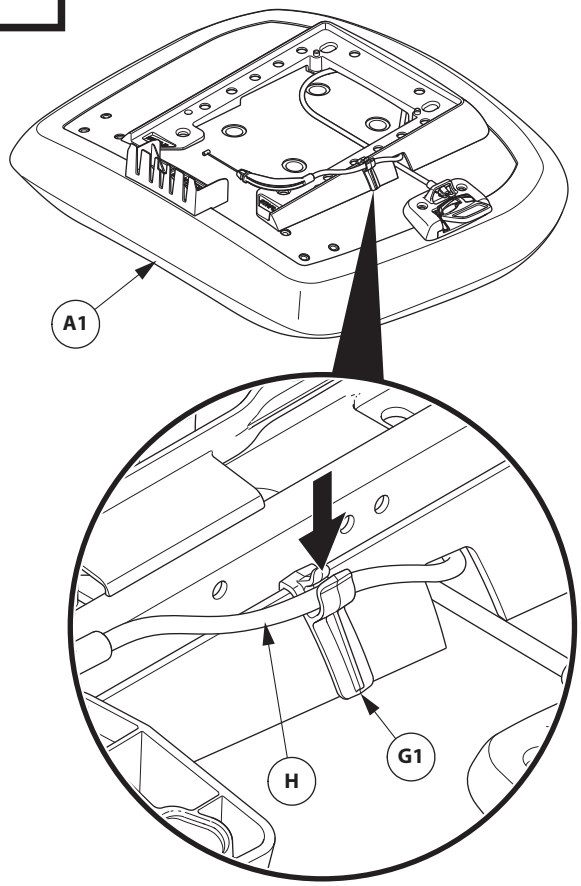
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⚠ IMPORTANT!

⚠ **CABLE MUST HAVE LOOP AS SHOWN**

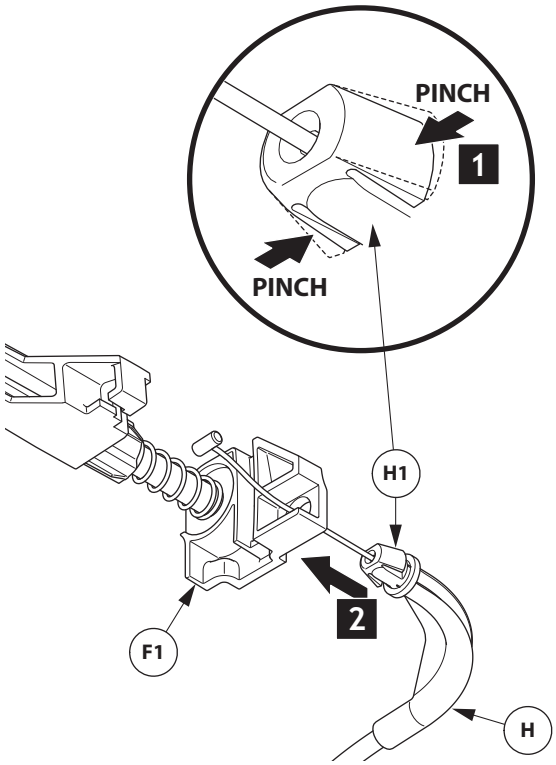
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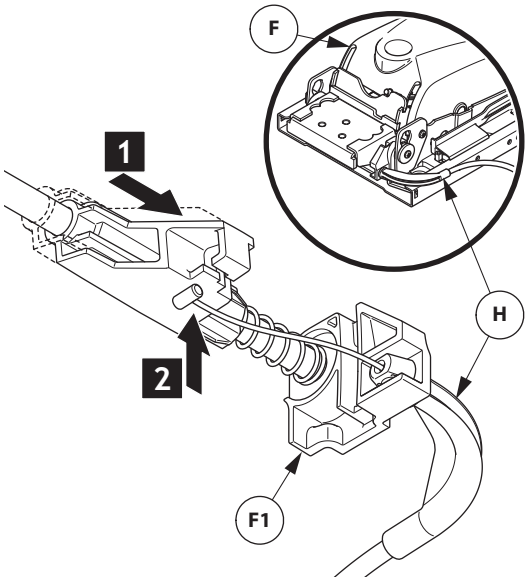
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Connect Forward Tilt (Optional)

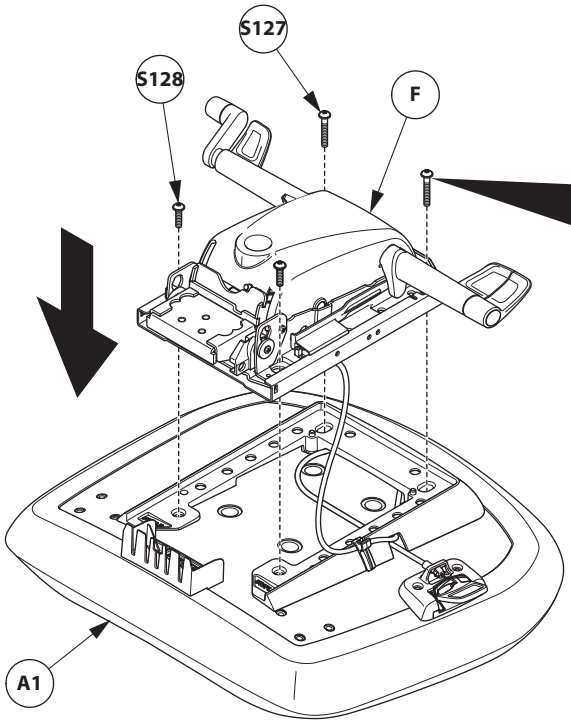
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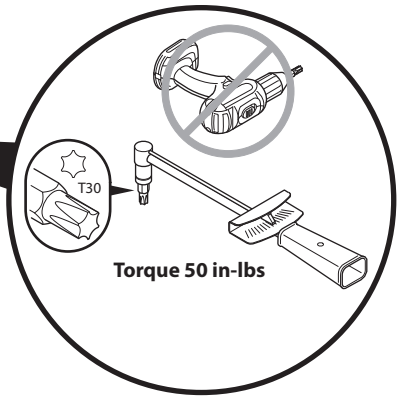
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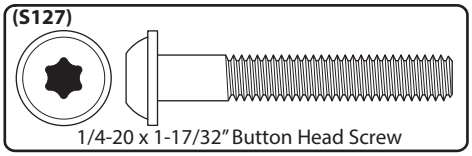


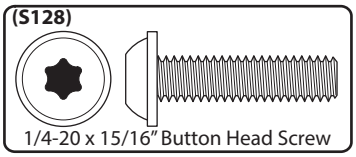
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NOTE: DO NOT use power tools to install screws (S127 & 128).







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SOJI® & XL

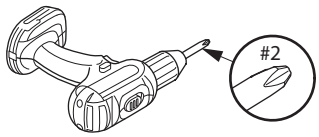
Tension Crank

Installation Instructions

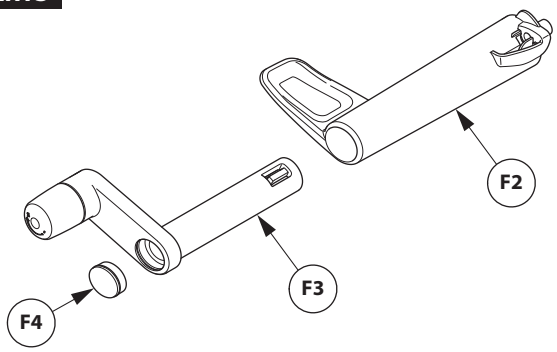
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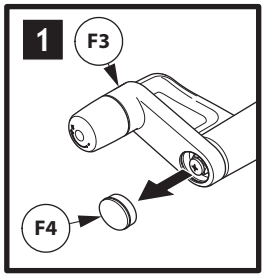
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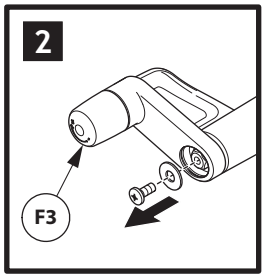


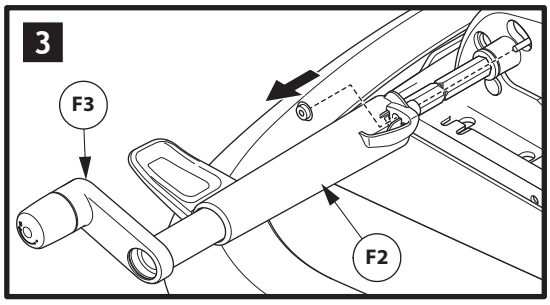
PARTS

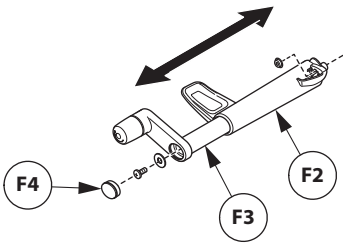


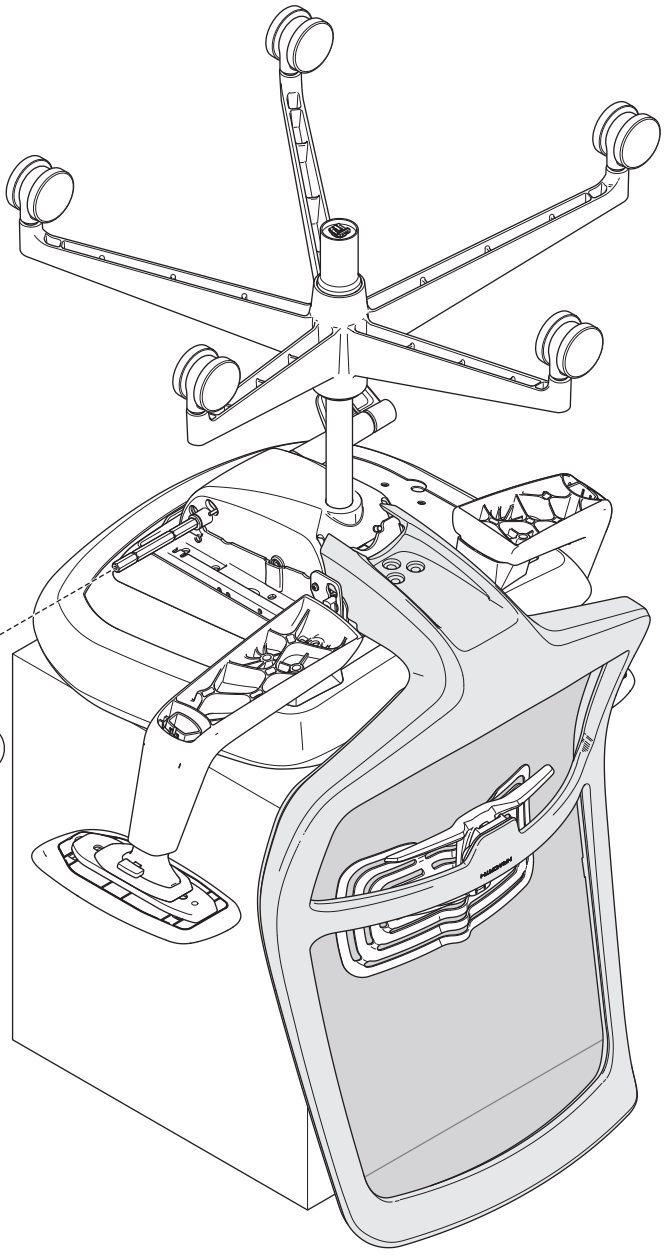
TENSION CRANK REPLACEMENT









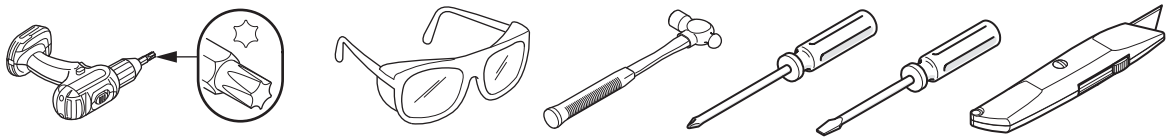


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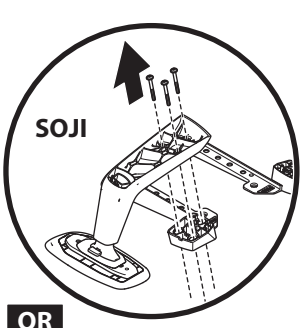
HAWORTH	E.C.O. No: 500000013511	Page: 1 OF 1	Part No: 6100-0077	Rev: 2

SOJI® & XL
Task Chair
Disassembly & Recycling Instructions

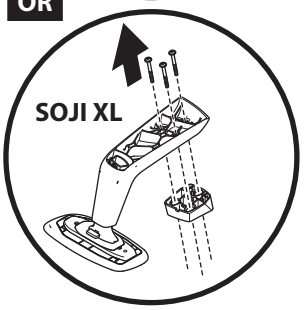
Tools Required

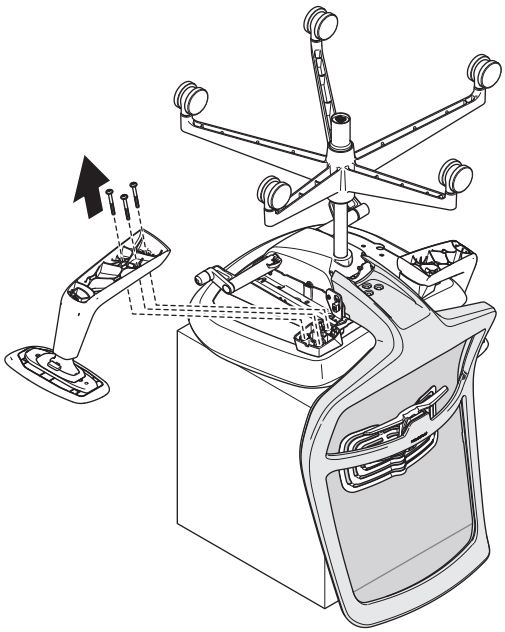


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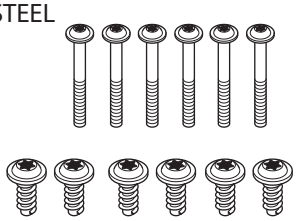
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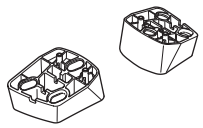


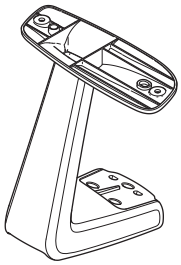
RECYCLE BINS

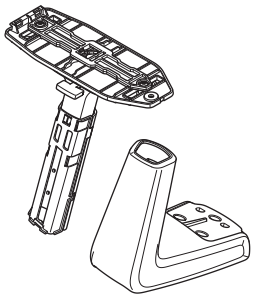
STEEL



NYLON/PLASTIC

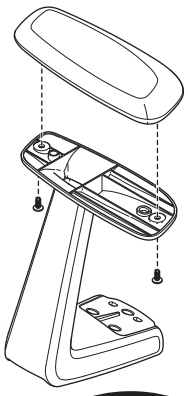






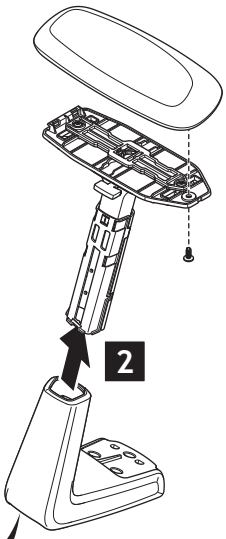
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Fixed Arm



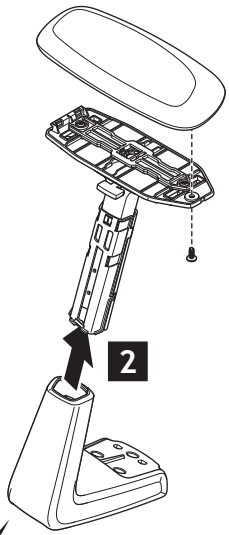
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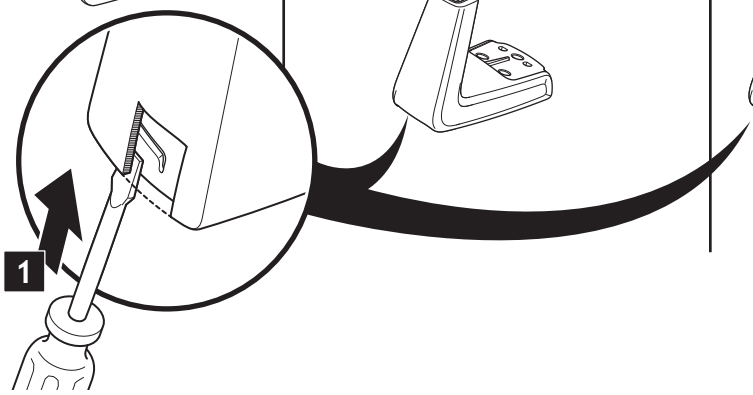
Height Adjustable Arm



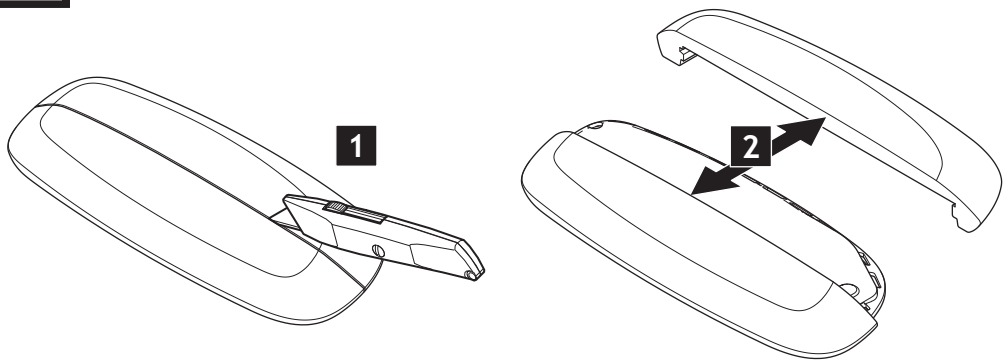
OR

4D Arms



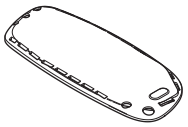


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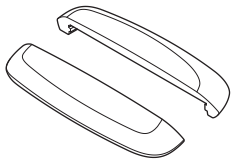


RECYCLE BINS

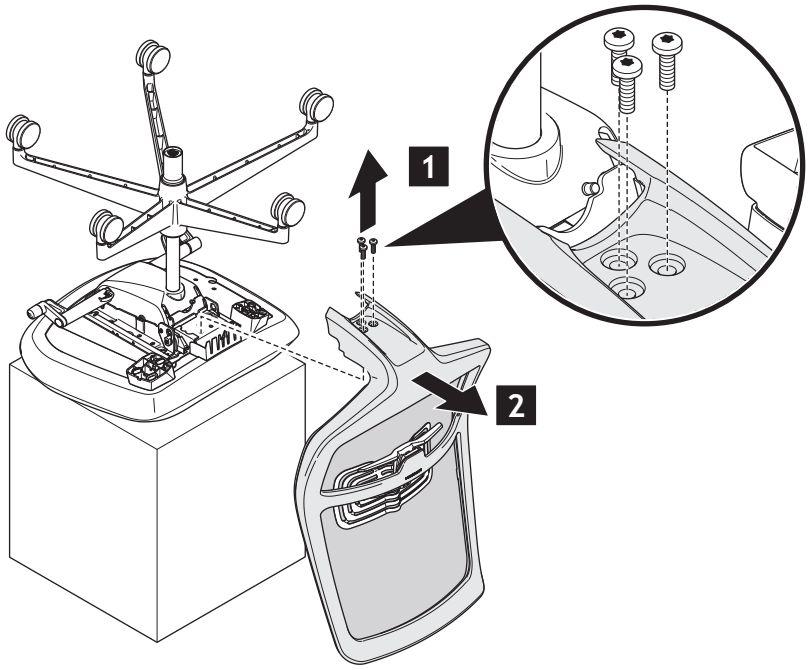
NYLON/PLASTIC



FOAM/RUBBER

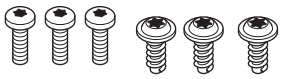


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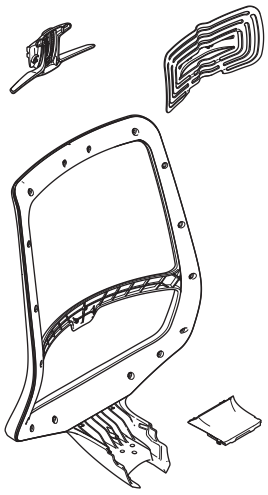


RECYCLE BINS

STEEL

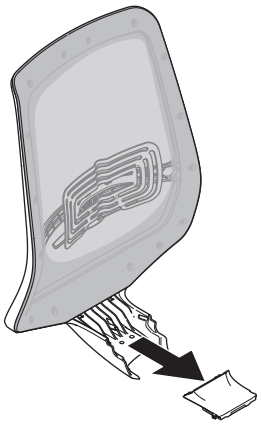


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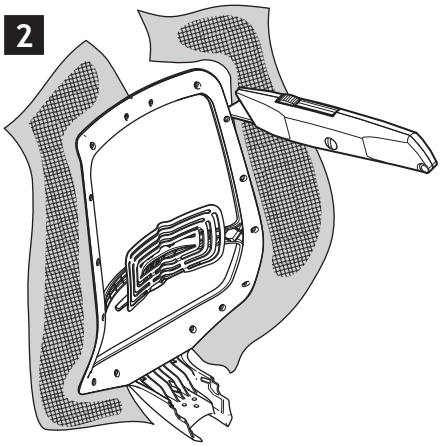


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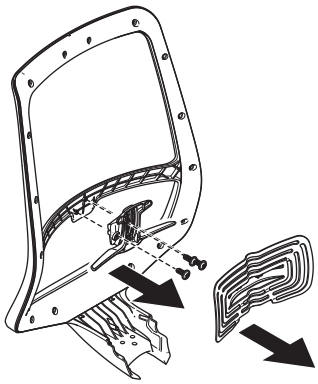
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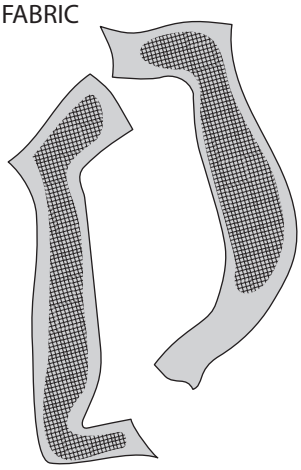
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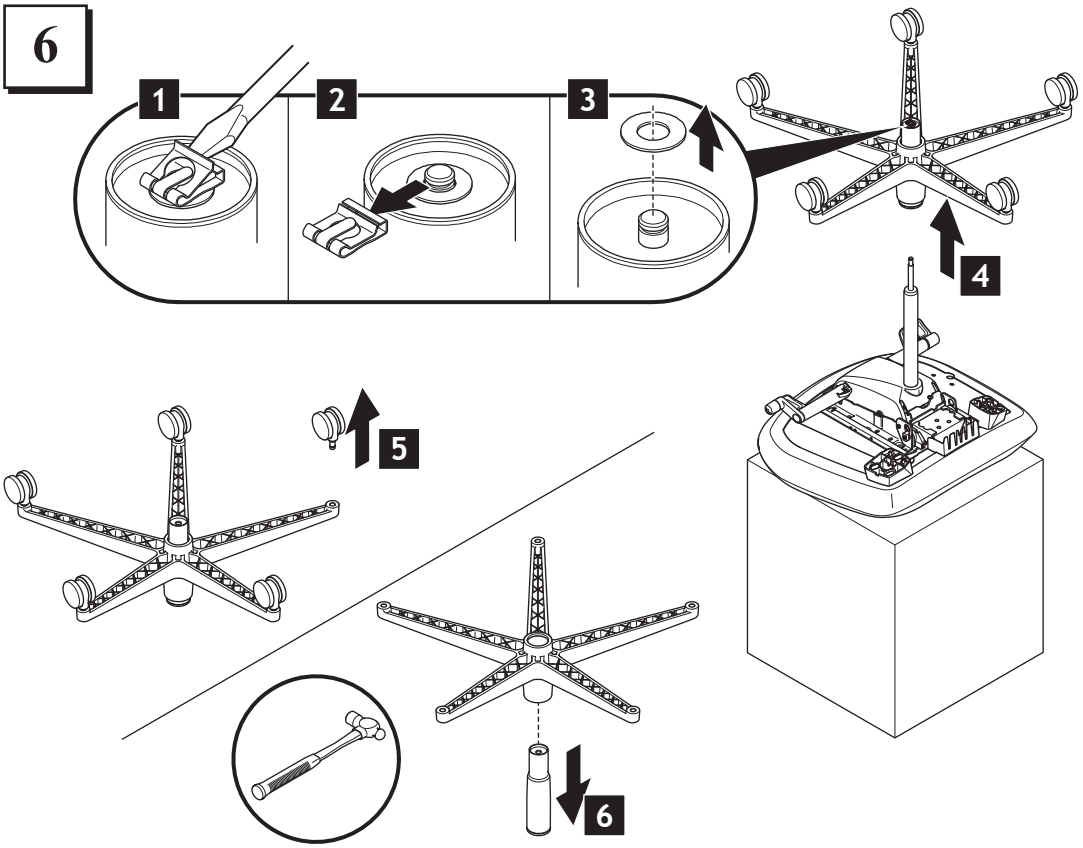


FABRIC



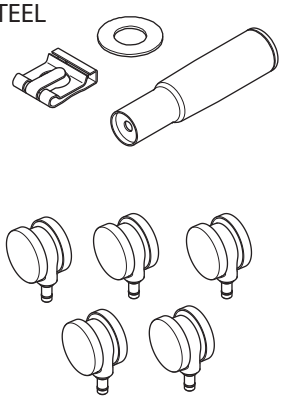
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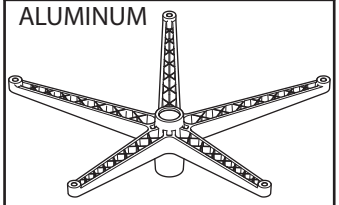


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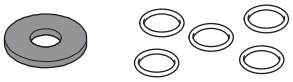
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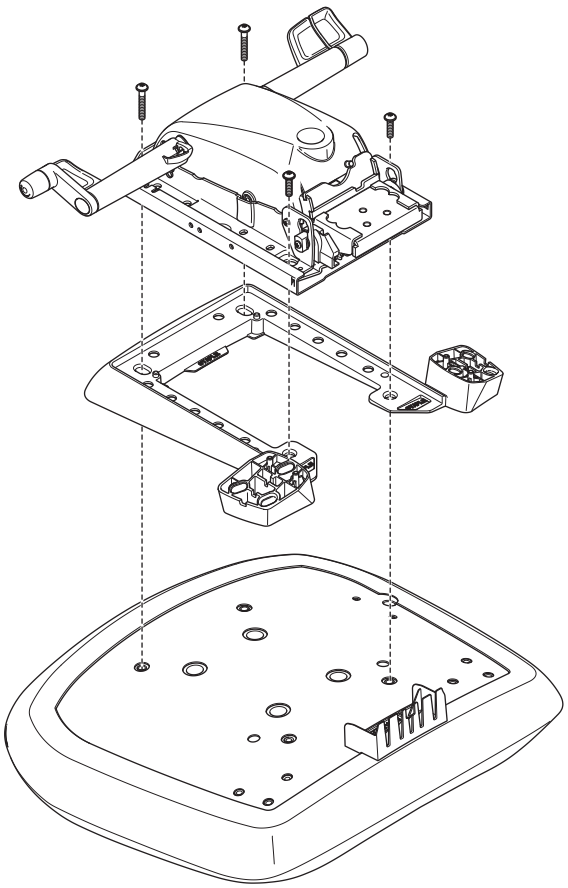
ALUMINUM



RUBBER

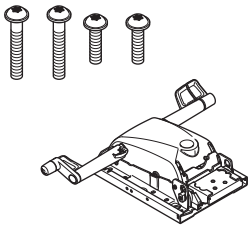


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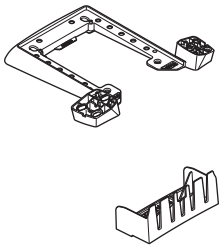


RECYCLE BINS

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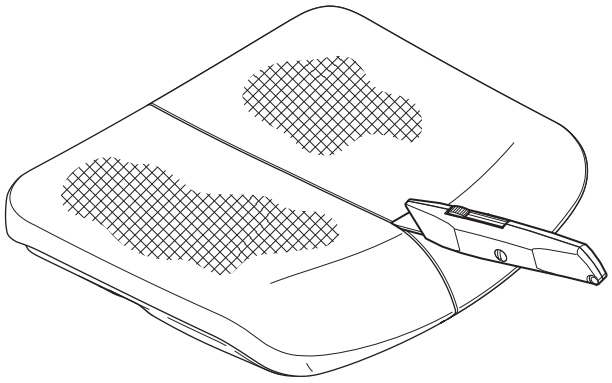


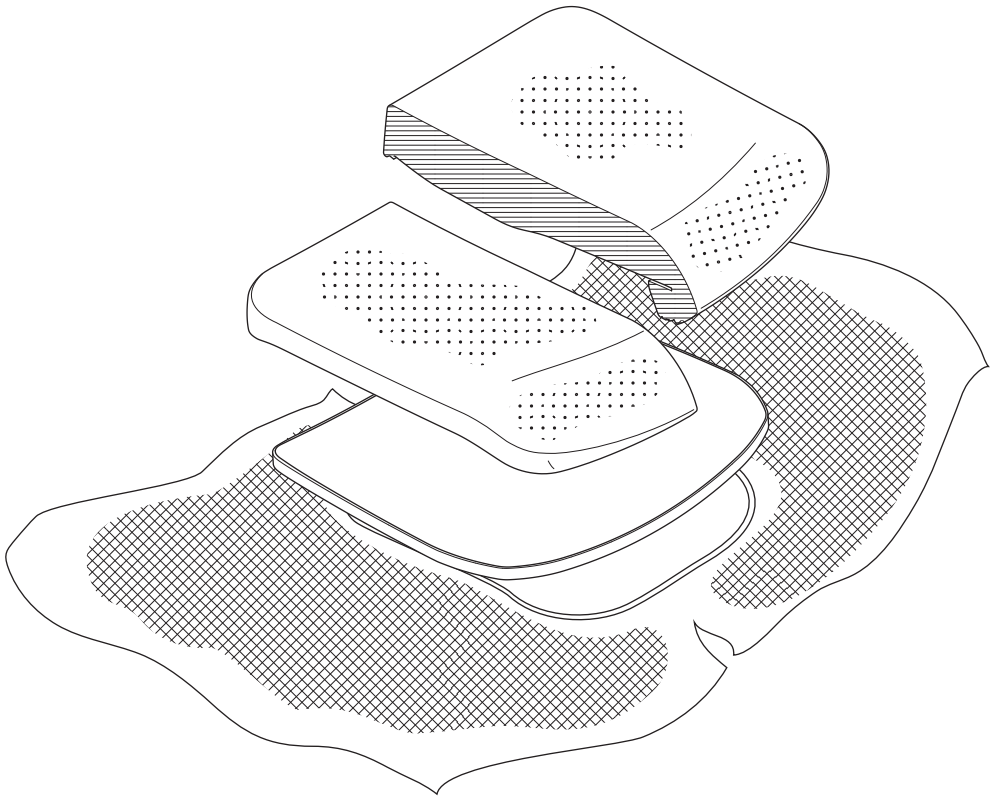
NYLON/PLASTIC



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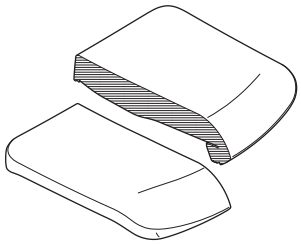
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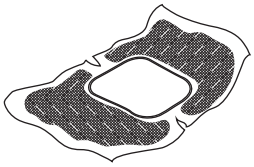


RECYCLE BINS

FOAM



MATERIAL



WOOD

