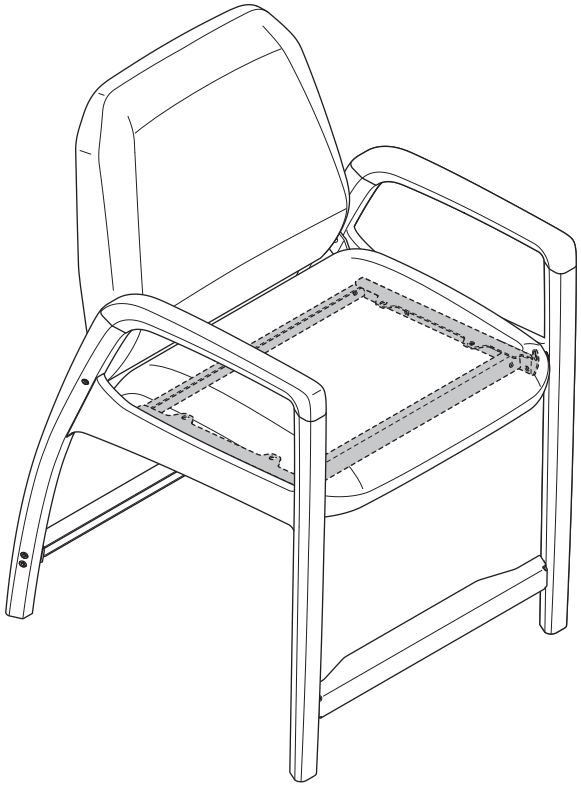
HAWORTH

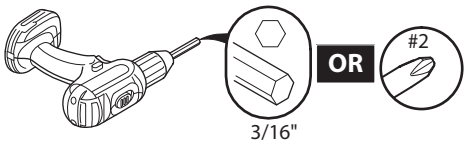
Atwell

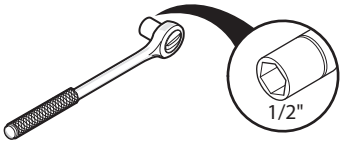
Assembly Instructions

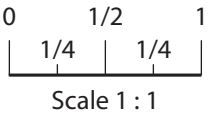
Frame Weldment - Side Chair



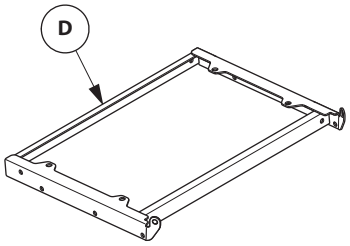
Tools Required





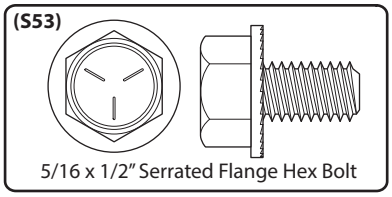


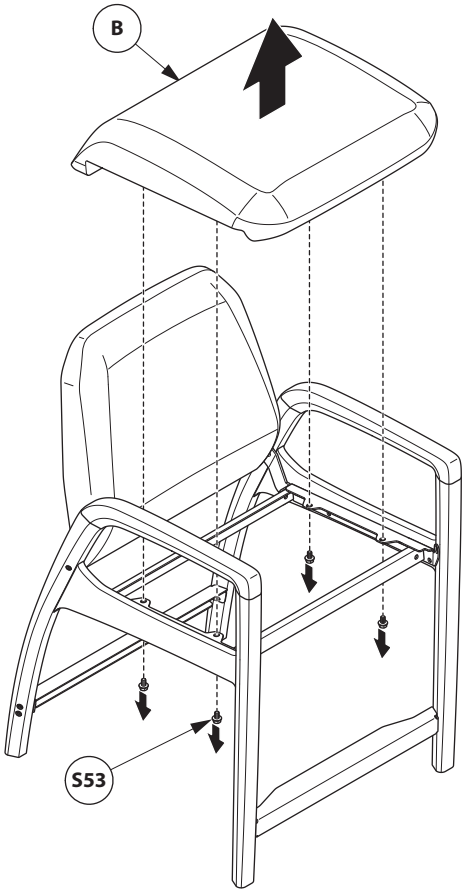
Parts



Seat Removal

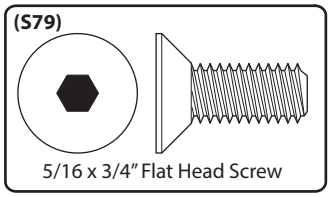
1

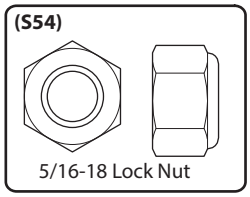


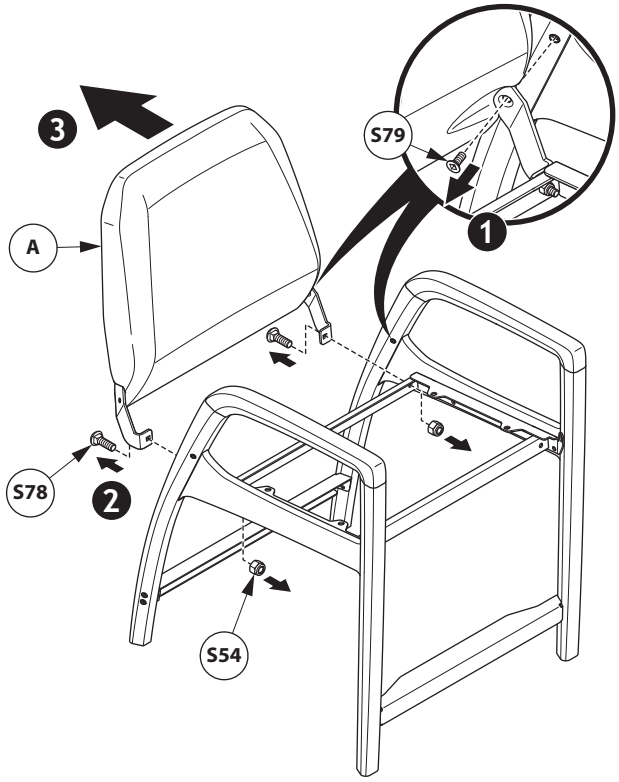


Back Removal

2



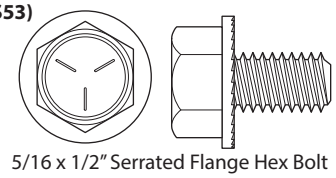




Leg Removal

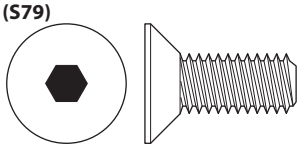
3

(S53)



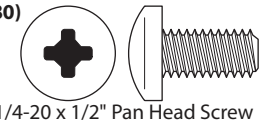
5/16 x 1/2" Serrated Flange Hex Bolt

(S79)

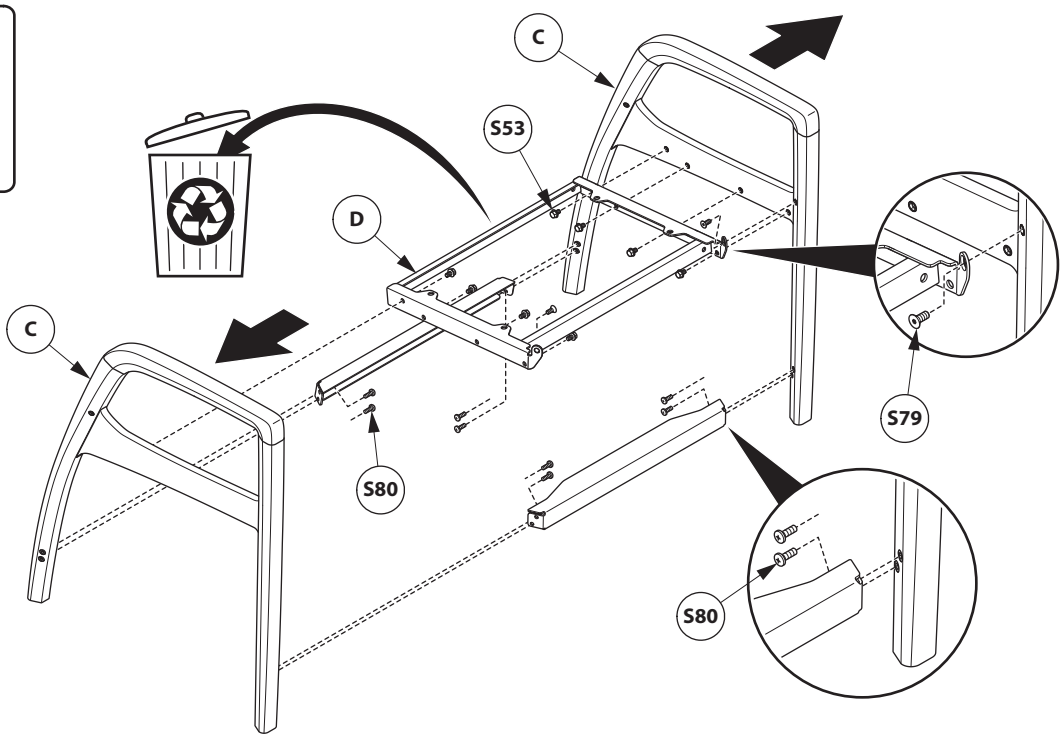


5/16 x 3/4" Flat Head Screw

(S80)



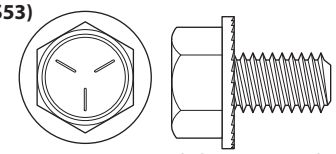
1/4-20 x 1/2" Pan Head Screw



Leg Installation

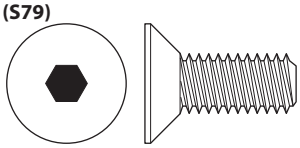
4

(S53)



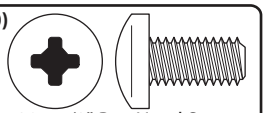
5/16 x 1/2" Serrated Flange Hex Bolt

(S79)

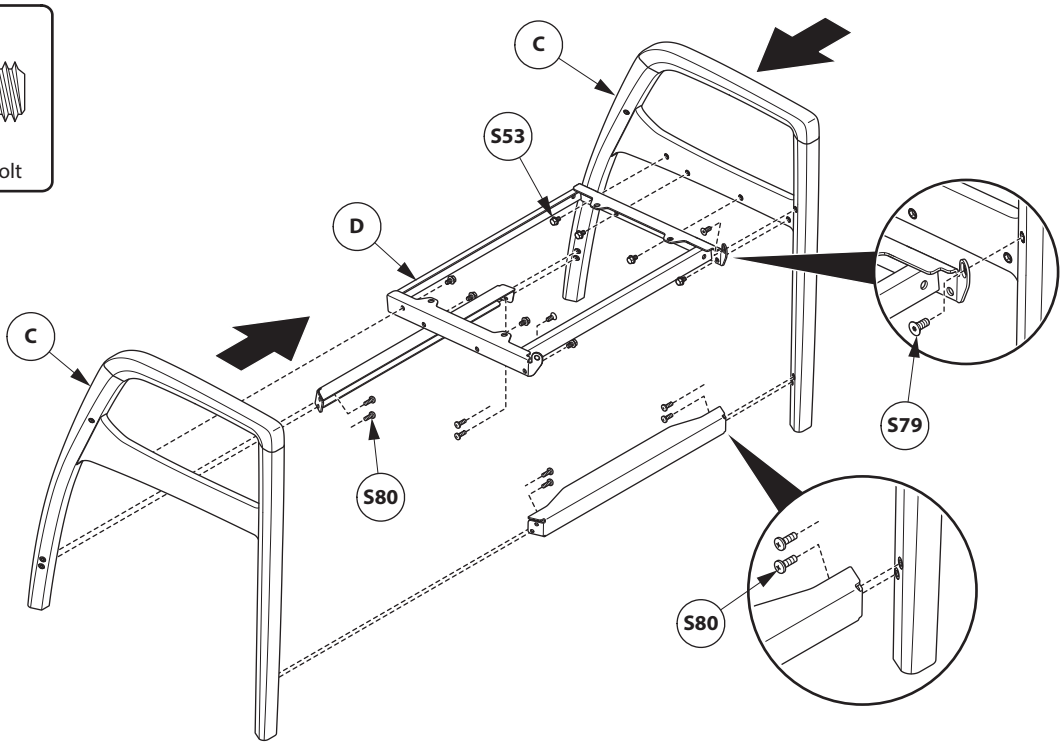


5/16 x 3/4" Flat Head Screw

(S80)



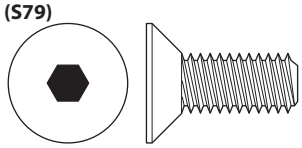
1/4-20 x 1/2" Pan Head Screw



Back Installation

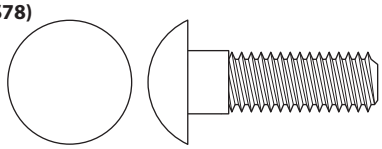
5

(S79)



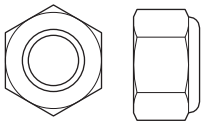
5/16 x 3/4" Flat Head Screw

(S78)

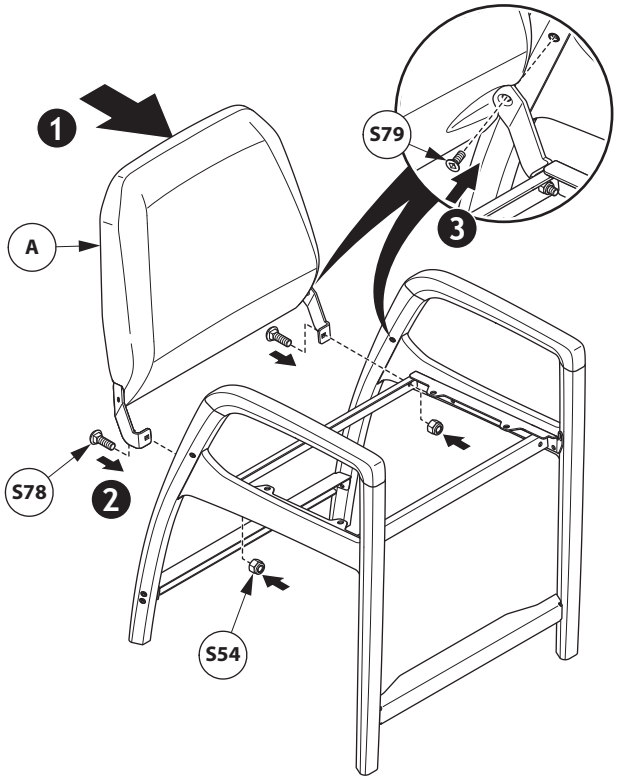


5/16 x 1" Carriage Bolt

(S54)



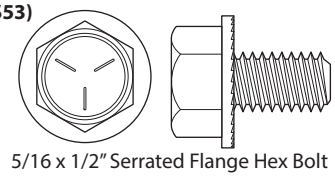
5/16-18 Lock Nut



Seat Installation

6

(S53)



5/16 x 1/2" Serrated Flange Hex Bolt

