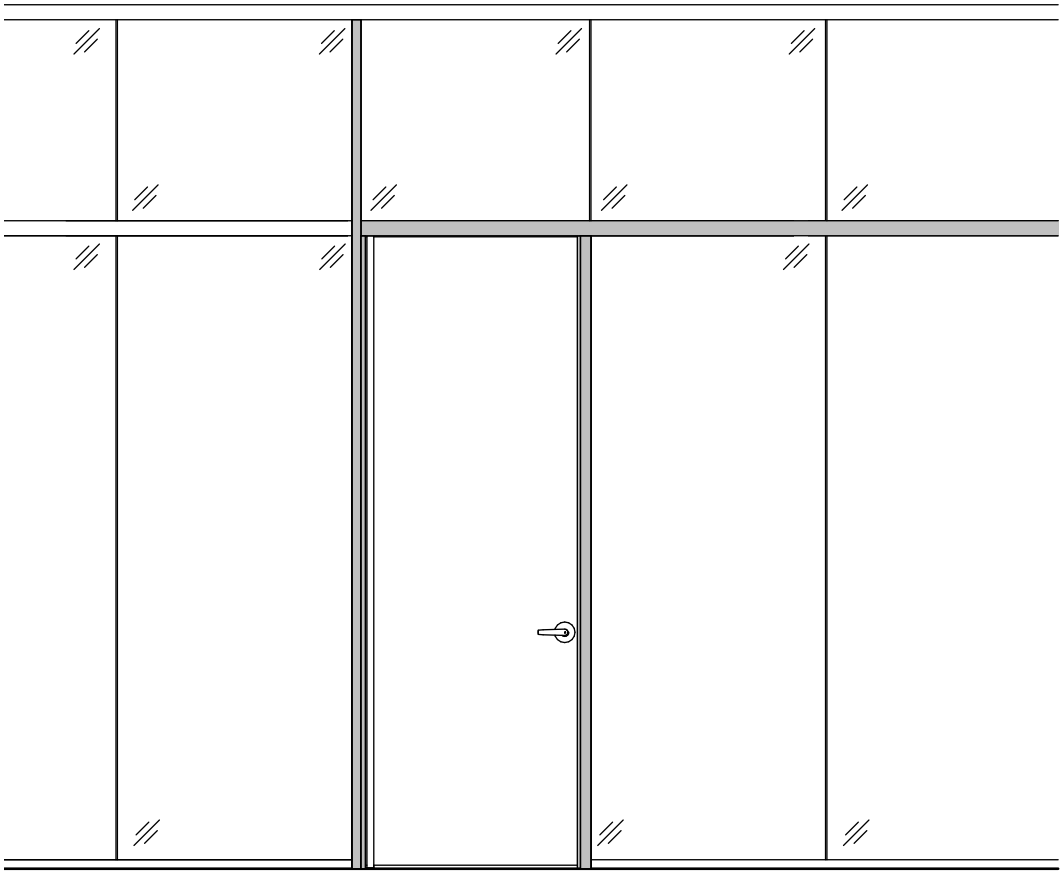
HAWORTH

TRIVATI - Pivot Transom (Special)
Single Door - One Transom Jamb

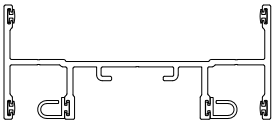
Assembly Instructions



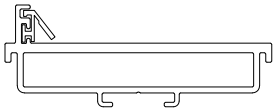
Single Door - One Transom Jamb

COMPONENTS

A Outer Transom Jamb



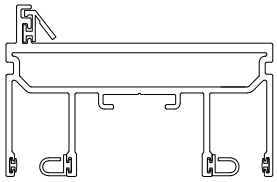
B Inner Transom Jamb



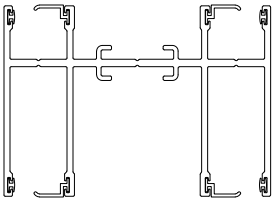
C Upper Transom Vertical



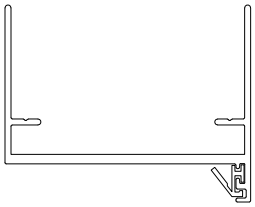
D Door Jamb



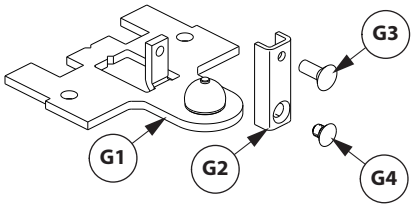
E 2.5″ Transition Rail



F Inner Header



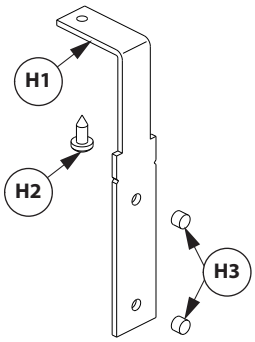
G Bottom Pivot Bracket HWP



(G3)
#10-24 x 1/2" Flat Head Screw

(G4)
#10-32 x 1/4" Flat Head Screw

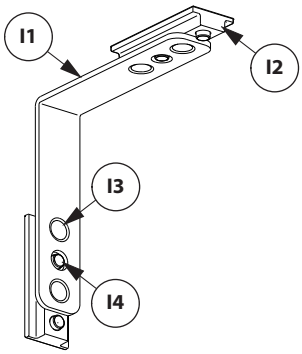
H Top Frame Bracket HWP (x2)



(H2)
#8-18 x 1/2" Pan Head Screw

(H3)
x2
1/4-20 x 1/4" Set Screw

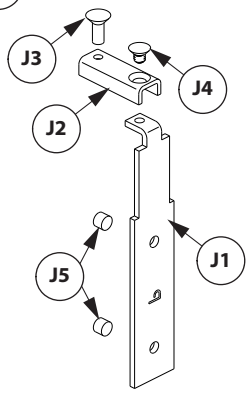
I Vert-Horz Rail Bracket Kit (x2)



(I3)
x4
#10-24 x 3/8" Flat Head Screw

(I4)
x4
1/4-20 x 3/8" Set Screw

J Bottom Frame Bracket HWP

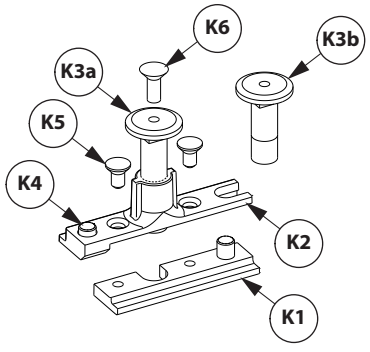


(J3)
#10-24 x 1/2" Flat Head Screw

(J4)
#10-32 x 1/4" Flat Head Screw

(J5)
x2
1/4-20 x 1/4" Set Screw

K Sliding Door Track HWP (x2)



(K4)
x2
1/4-20 x 3/8" Set Screw

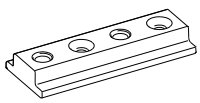
(K5)
x2
#10-24 x 3/8" Flat Head Screw

(K6)
#10-24 x 1/2" Flat Head Screw

L

(L)
x8
#10-16 x 3/4" Pan Head Screw

M Block (x4)



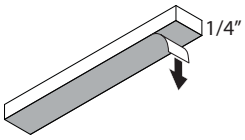
N

(N)
x8
1/4-20 x 3/8" Set Screw

O

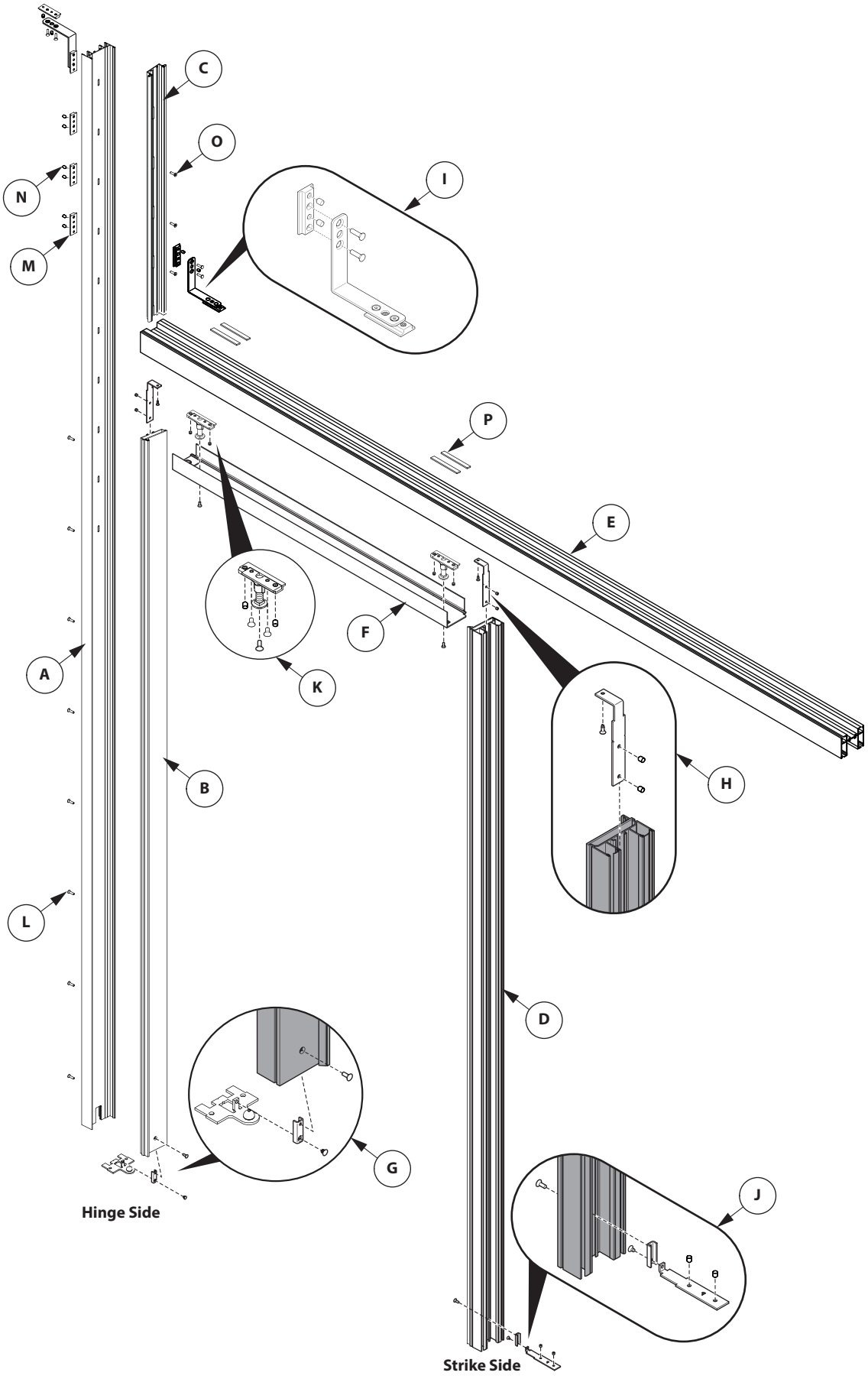
(O)
x4
#10-24 x 3/4" Flat Head Screw

P 1/4″ Setting Block with Tape (x4)

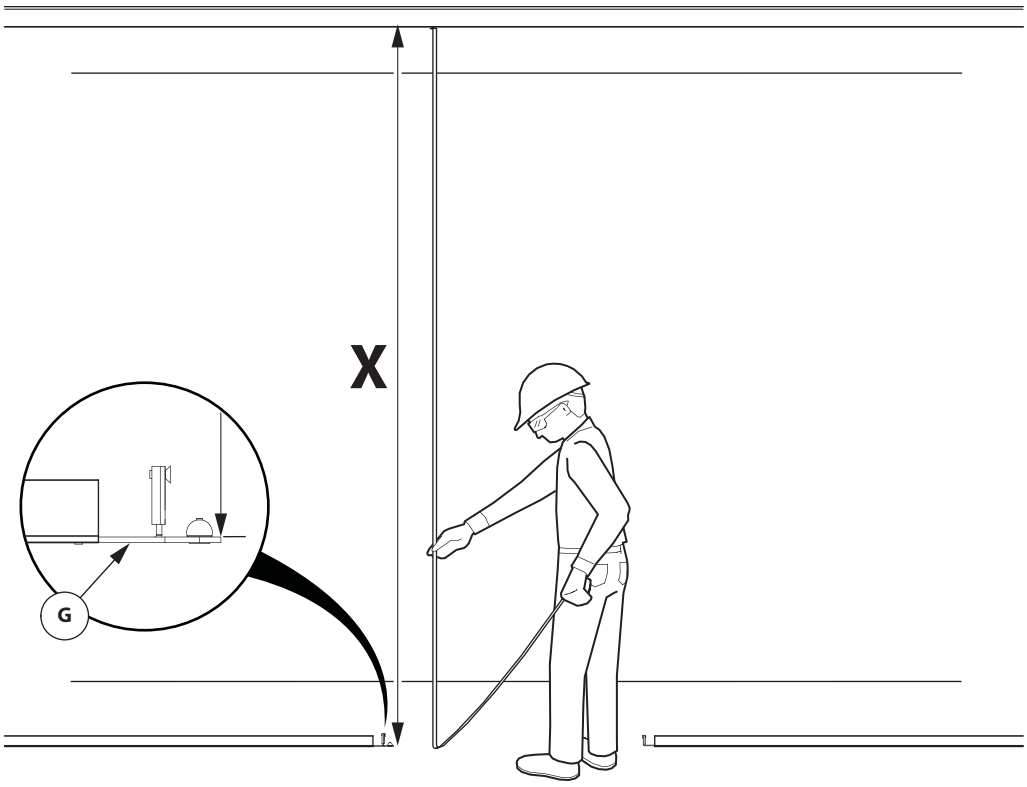


Single Door - One Transom Jamb

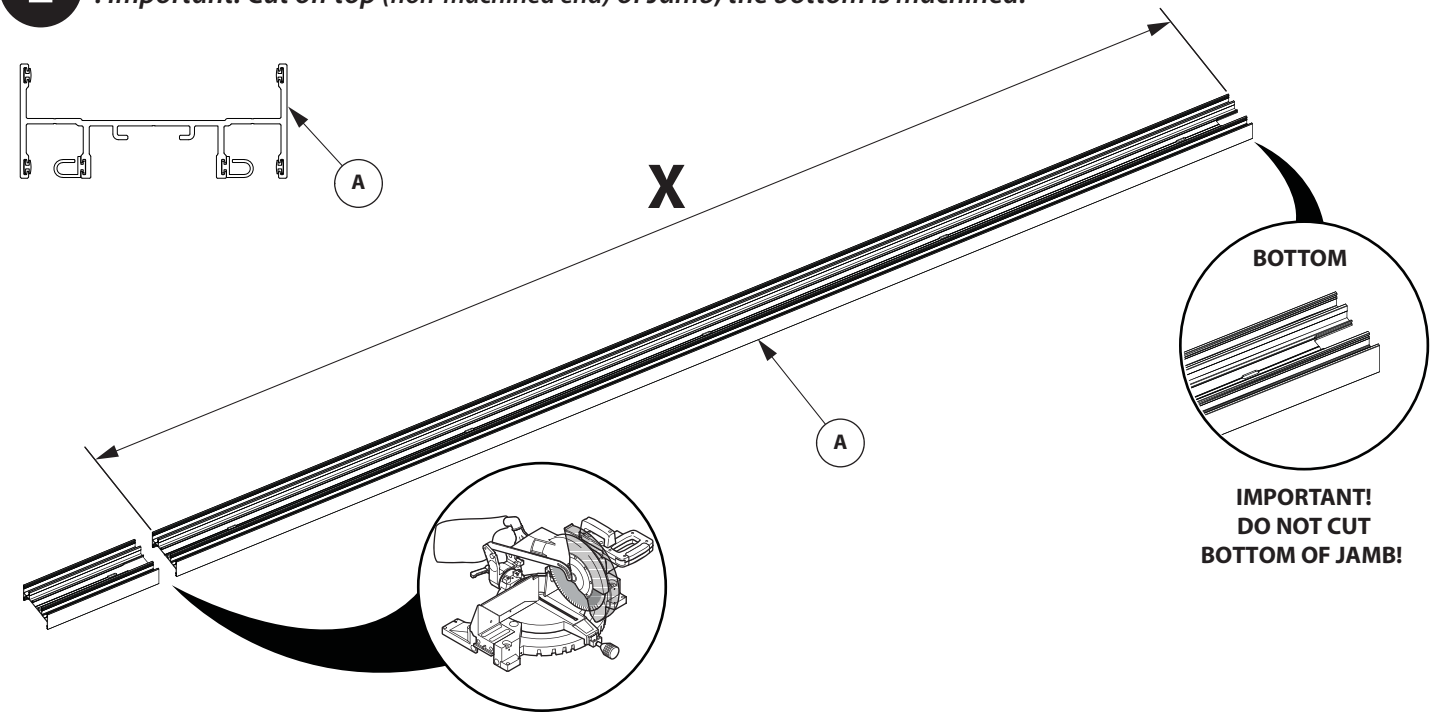
COMPONENTS



1 **Measure the opening as shown.**
- **from Top of Bottom Pivot Bracket (G) for Hinge side**
- **from Finished Floor for Strike side**

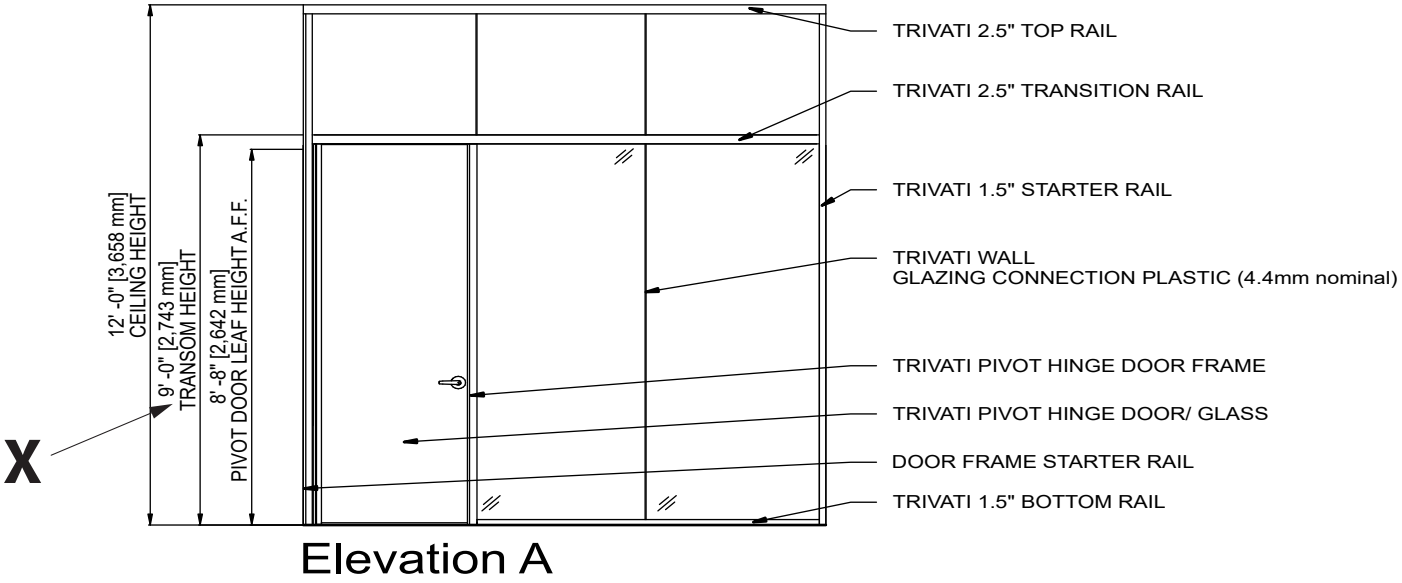


2 **Cut the Outer Transom Jamb (A).**
! Important: Cut off top (non-machined end) of Jamb, the bottom is machined.



IMPORTANT!
DO NOT CUT
BOTTOM OF JAMB!

3 **Calculate the length as shown from the Elevation on the Layout drawing.**

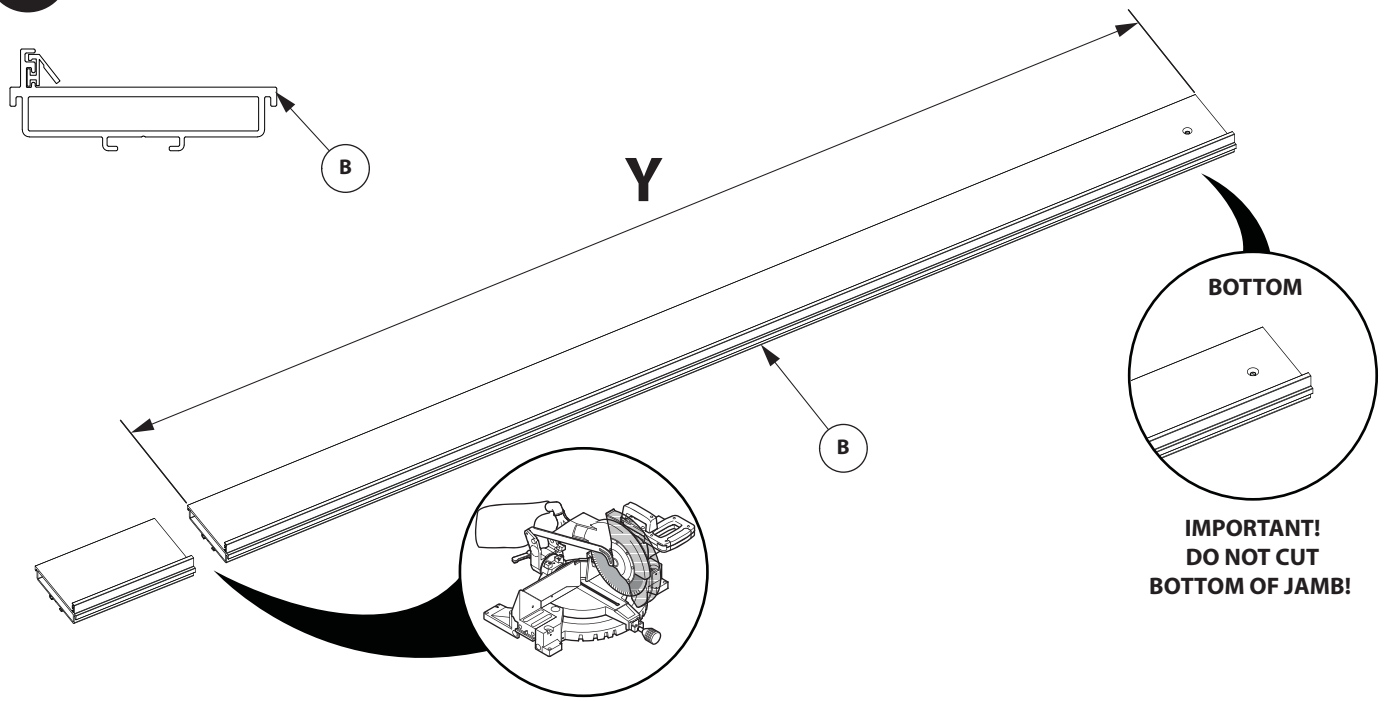


Elevation A

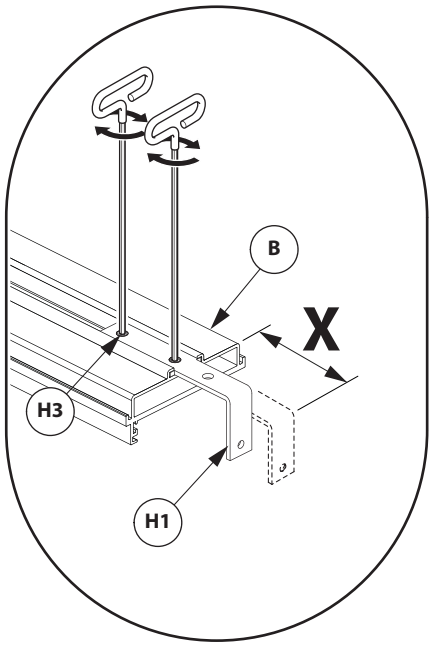
Hinge side is X – 2-5/8" = Y *(top of Bottom Pivot Bracket (G) to underside of 2.5" Transition Rail (E))*

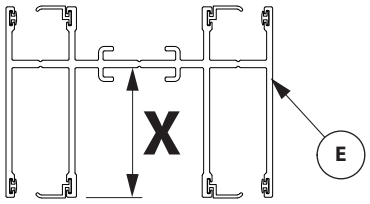
Strike side is X – 2-1/2" = Y *(top of Finished floor to underside of 2.5" Transition Rail (E))*

4 **Cut the Inner Transom Jamb (B).**
! Important: Cut off top (non-machined end) of Jamb, the bottom is machined.



5 Install Top Frame Bracket (H1) as shown on the Inner Transom Jamb (B).





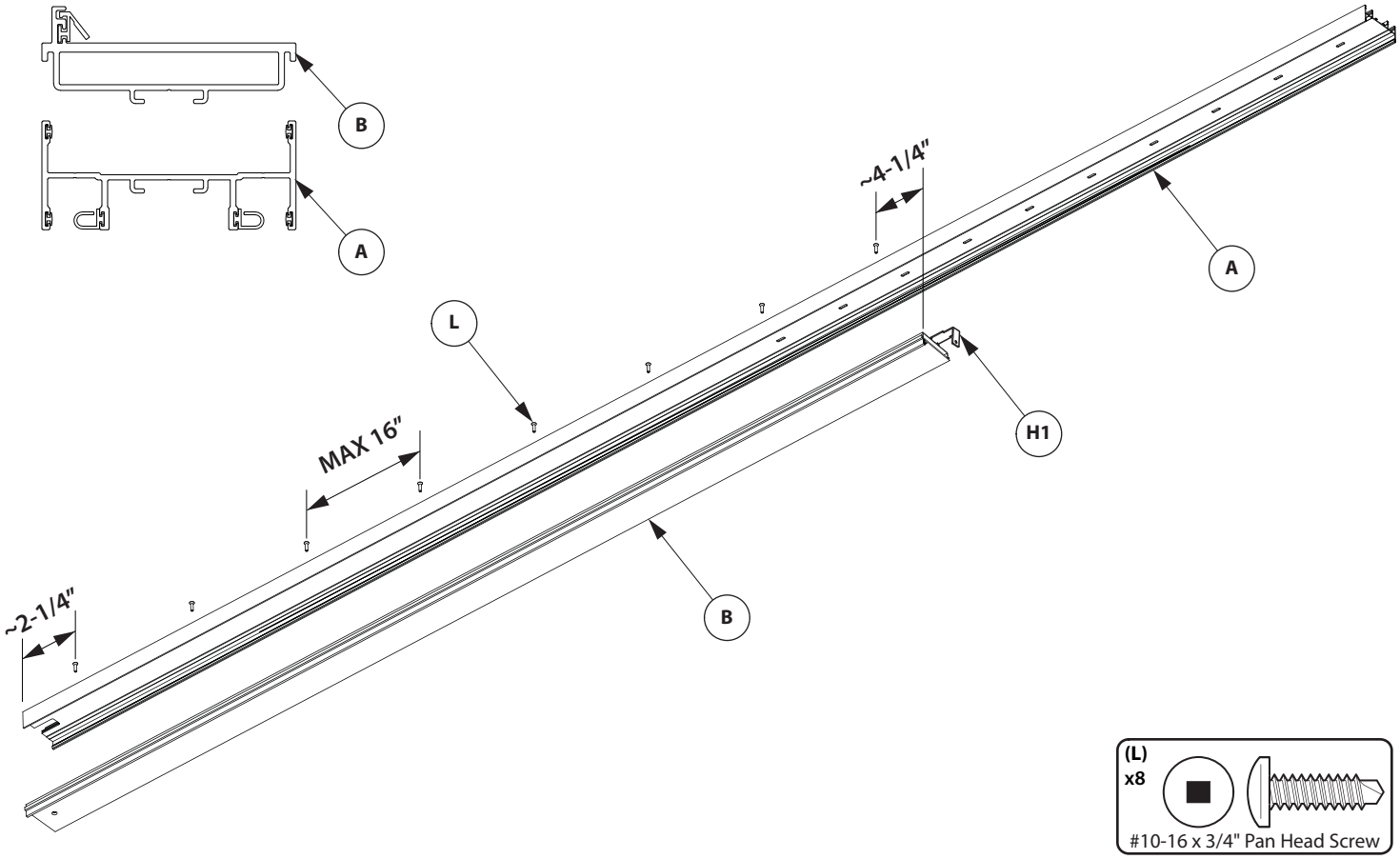
X = 1-5/8”

(H3)
x2



1/4-20 x 1/4" Set Screw

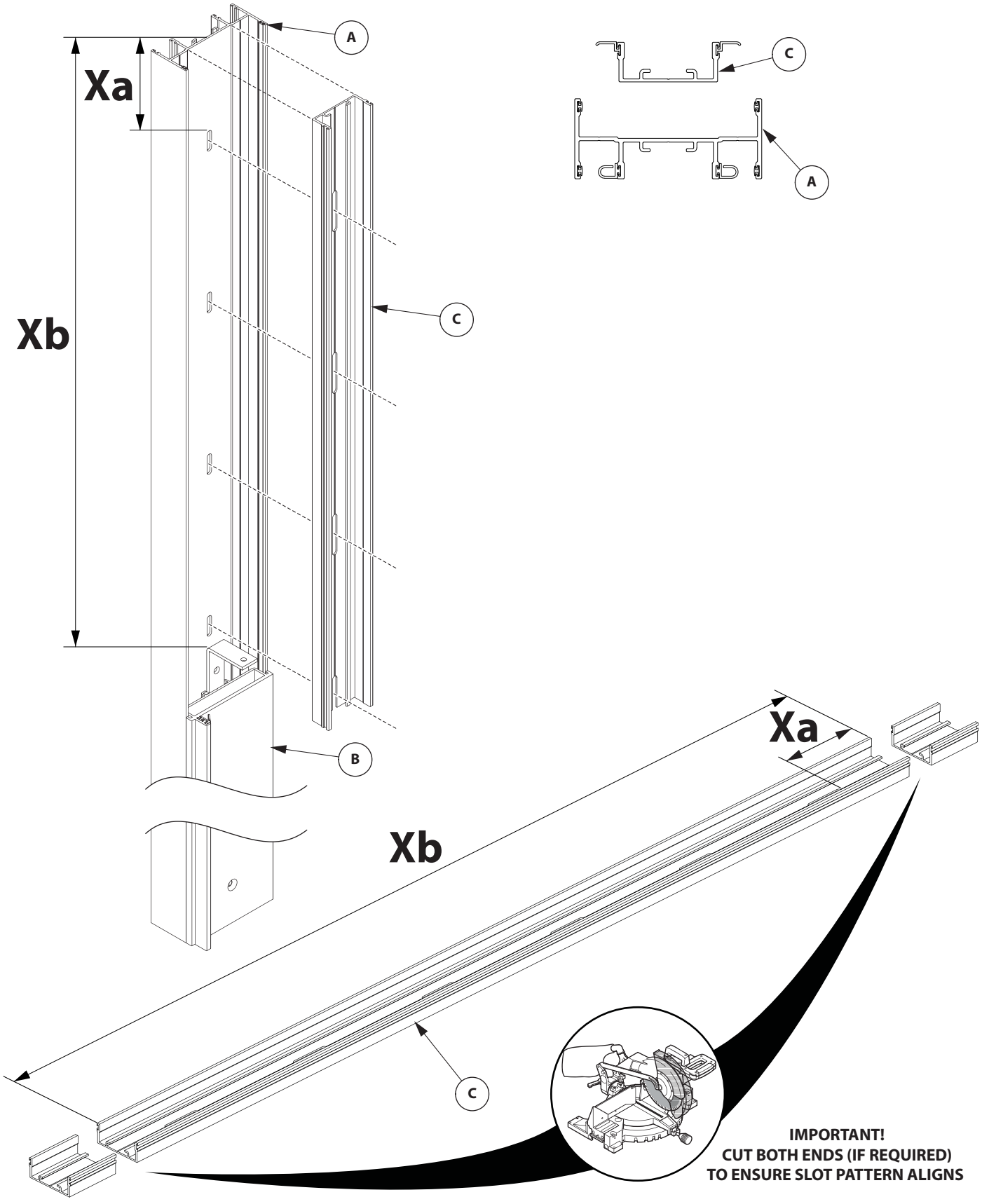
6 Align the bottom edges of the Transom Outer Jamb (A) and the Transom Inner Jamb (B). Attach the two jambs as shown, maintaining a maximum 16” spacing.



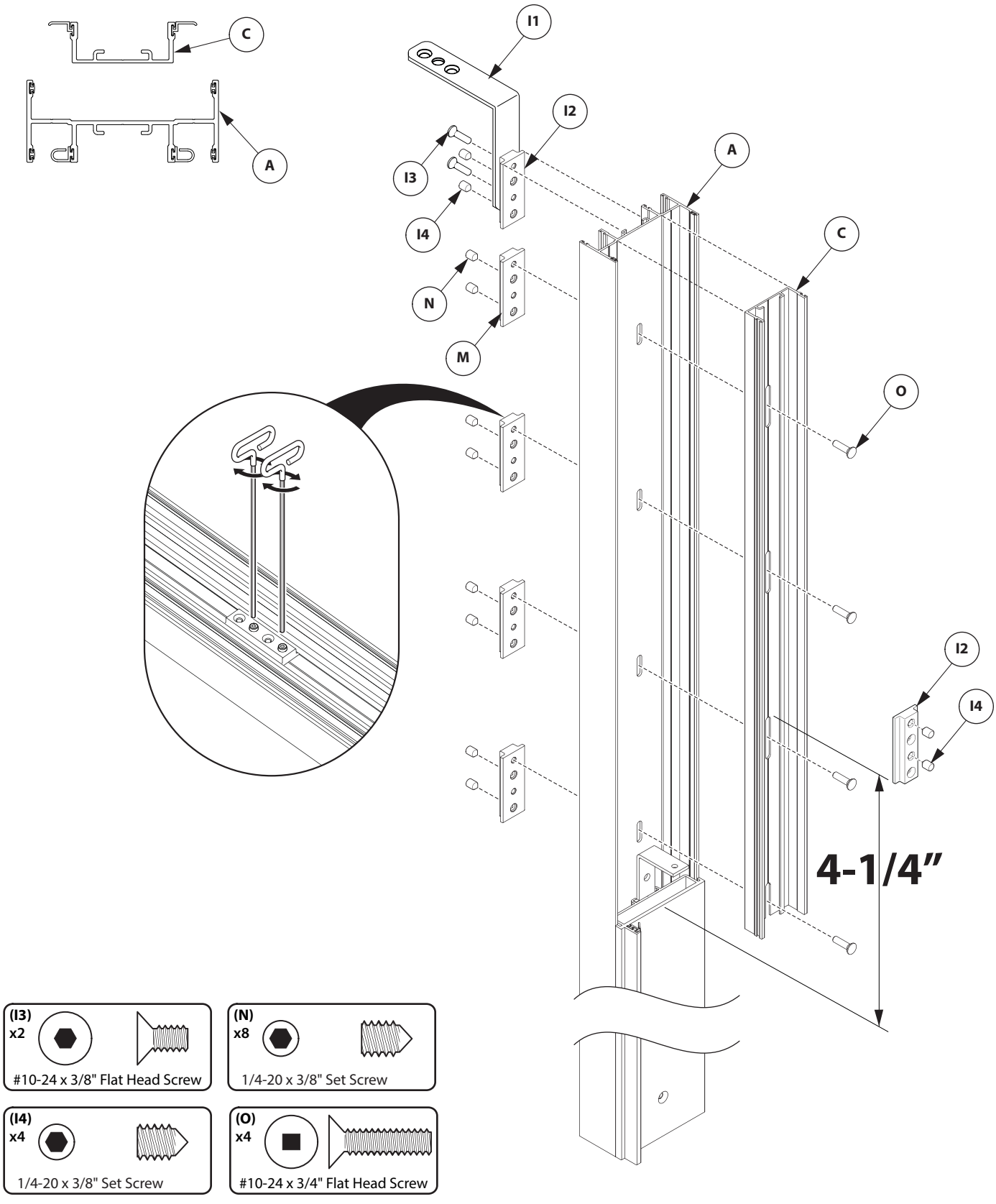
(L)
x8

#10-16 x 3/4" Pan Head Screw

7 **Calculate the length as shown for the Upper Transom Vertical (C) and Cut.**
! Important: Cut both ends (if required) to ensure slot pattern aligns.



8 **Align the top edges of the Outer Transom Jamb (A) and the Upper Transom Vertical (C). Attach the two components as shown using as many Blocks (M) as possible without interfering with the Blocks for the Vertical-Horizontal Rail Brackets (I2).**



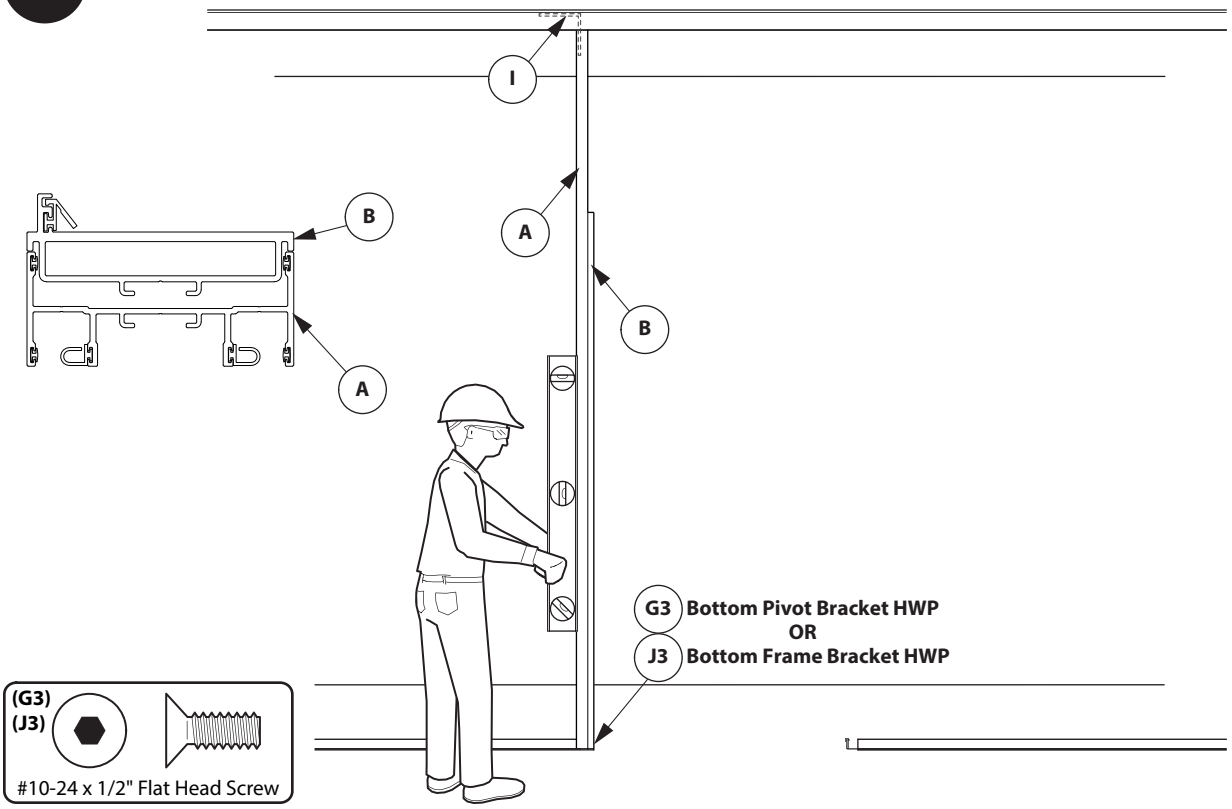
(I3) x2 — #10-24 x 3/8" Flat Head Screw

(N) x8 — 1/4-20 x 3/8" Set Screw

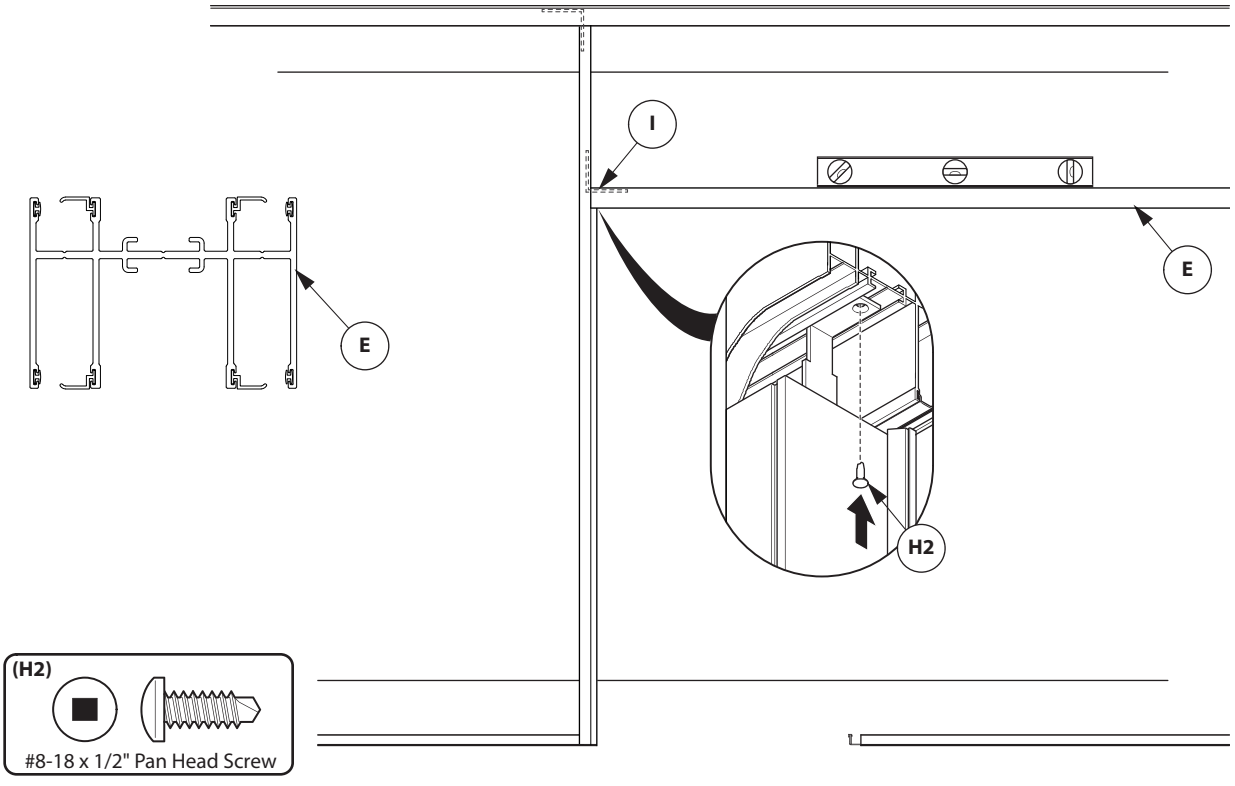
(I4) x4 — 1/4-20 x 3/8" Set Screw

(O) x4 — #10-24 x 3/4" Flat Head Screw

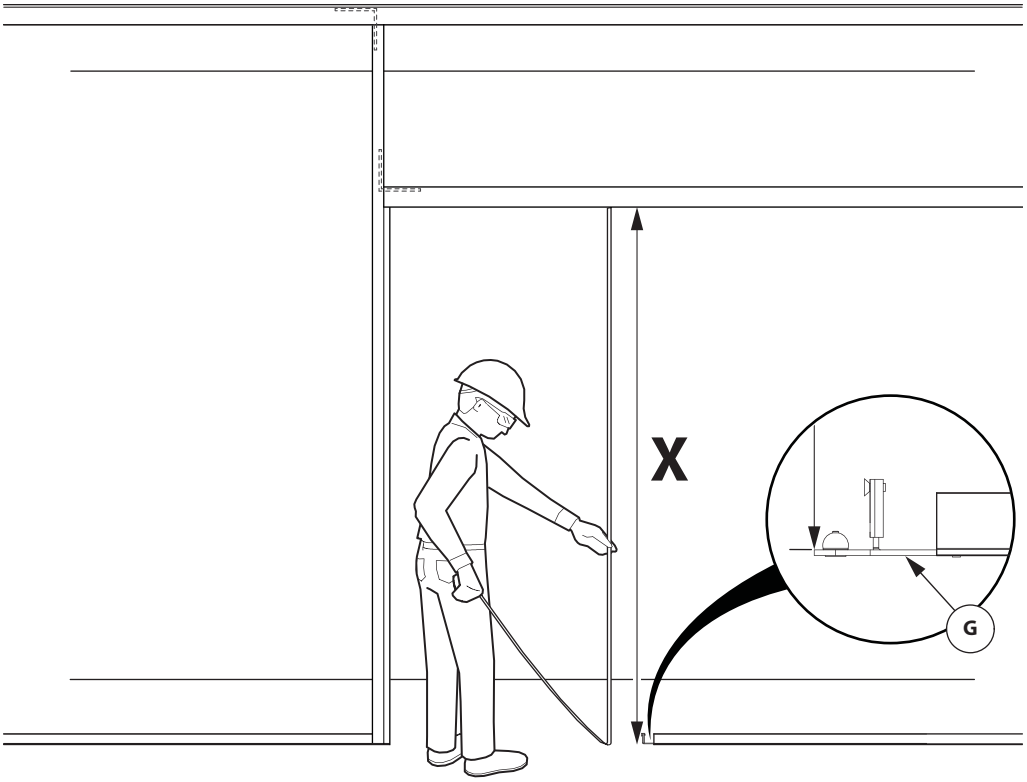
9 Install the Transom Jamb assembly (A+B) as shown.



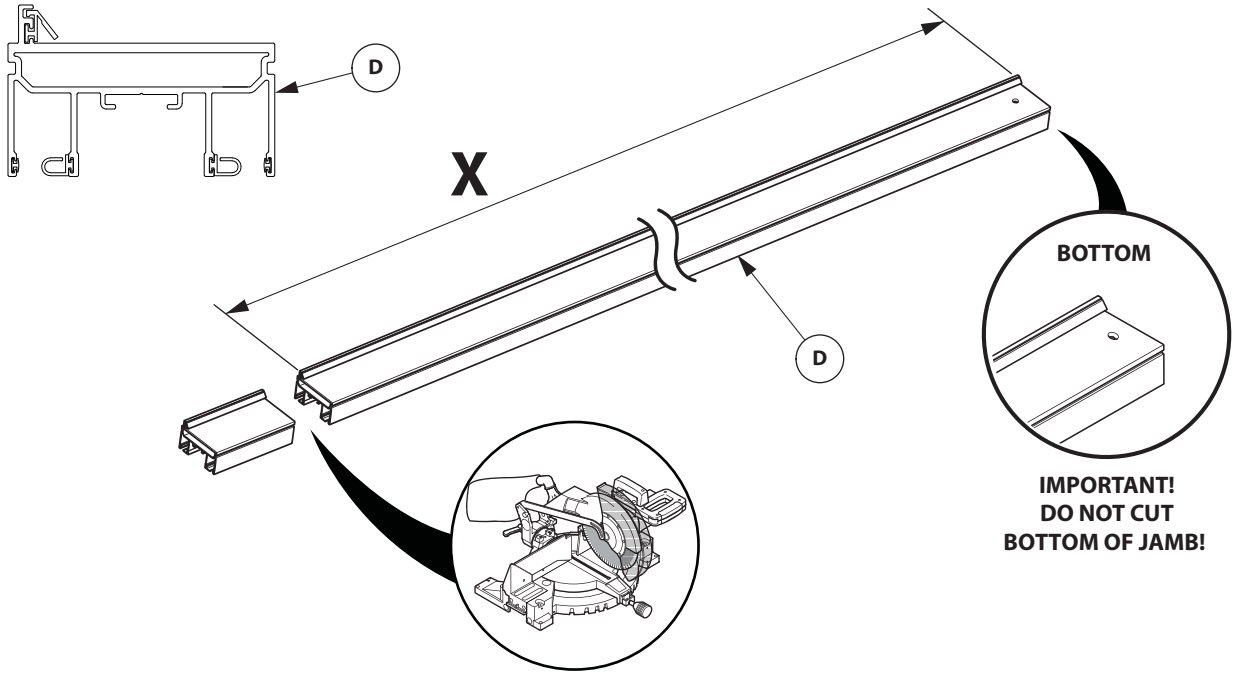
10 After measuring and cutting, install the 2.5" Transition Rail (E) as shown.



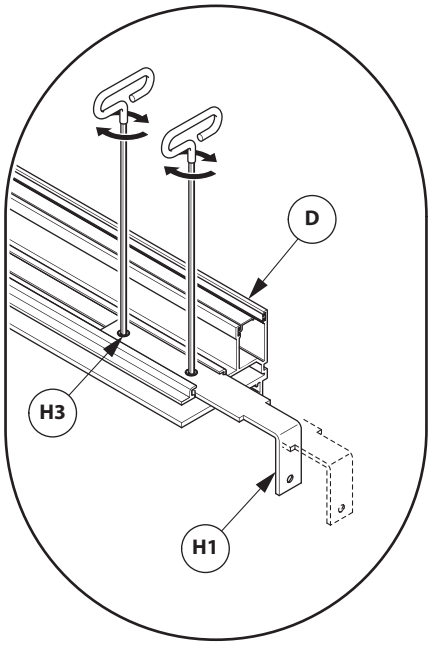
11 **Measure the opening as shown.**
- from Finished Floor for Strike side
- from Top of Bottom Pivot Bracket (G) for Hinge side



12 **Cut the Door Jamb (D).**
! Important: Cut off top (non-machined end) of Jamb, the bottom is machined.



13 Install Top Frame Bracket (H1) as shown on the Door Jamb (D).

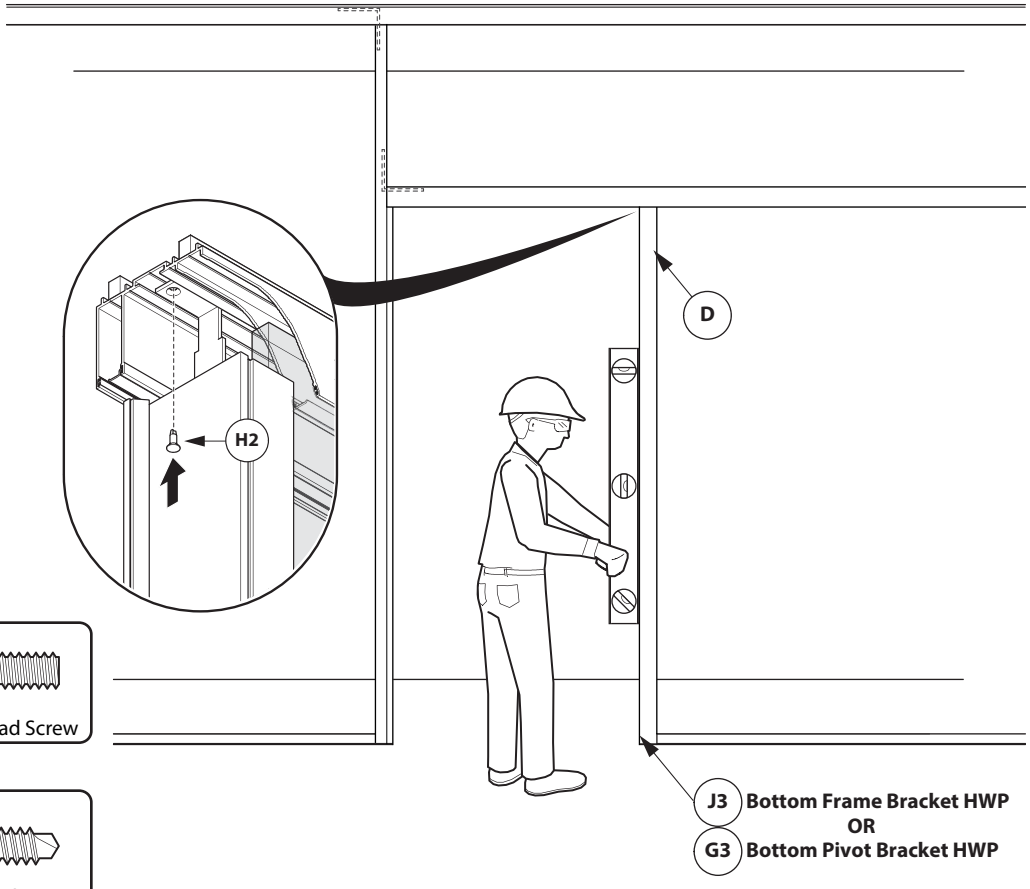


(H3)
x2

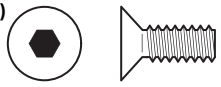


1/4-20 x 1/4" Set Screw

14 Install the Door Jamb (D) as shown.

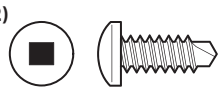


(G3)
(J3)



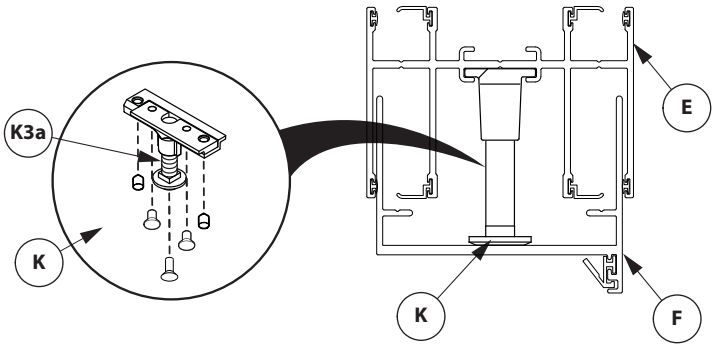
#10-24 x 1/2" Flat Head Screw

(H2)

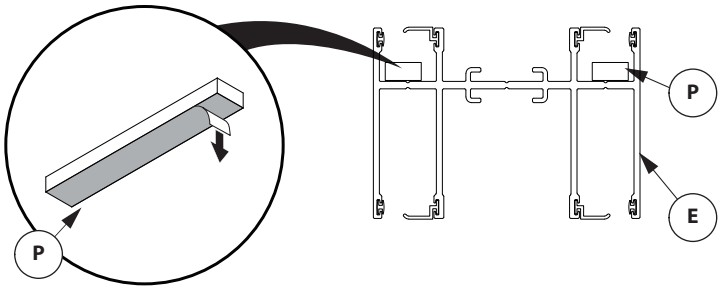


#8-18 x 1/2" Pan Head Screw

15 **Use the Sliding Door Track HWP (K) with the Long Carriage Bolt (K3a) to install the Pivot Inner Header (F) to the 2.5" Transom Rail (E).**



16 **Install the Setting Blocks (P) as required in the 2.5" Transom Rail (E).**
! Important: 2 Blocks required per Glass Pane/Tile Insert @ quarter points.



17 **Install the Glass Panes, Tile Inserts, Caps and other components as required as per layout.**