

Patterns

Systems

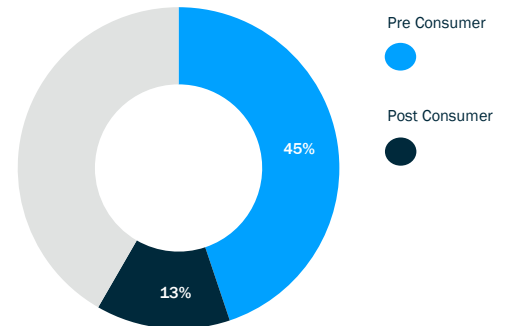
Based on an instinctively familiar form, Patterns elements elevate a simple folded plane to sophisticated design. Patterns injects an appealing level of balance and refinement as it creates unique interiors that eliminate the sea of sameness.



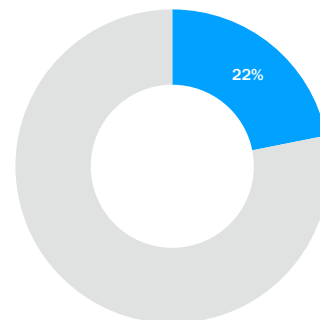
Patterns™ systems are manufactured in a zero landfill, ISO 9001 and ISO 14001 certified facility in Holland, Michigan and is transported in freight vehicles with optimized volume for efficient use of loading space. When a product reaches the end of its useful life, customers and partners are encouraged to avoid landfilling and instead pursue second life options.

| Material | Material Weight | |
|---------------|-------------------|---------------|
| Particleboard | 707.85 lbs | (74%) |
| Steel | 107.99 lbs | (11%) |
| Aluminum | 63.59 lbs | (7%) |
| Other | 40.78 lbs | (4%) |
| Plastic | 37.96 lbs | (4%) |
| Total | 958.17 lbs | (100%) |

Recycled Content



Recyclability



Certifications



Greenguard Certified

Certification # 24944-410

Refer to spot.ul.com for certificate



BIFMA Level 2 certified

Refer to NSF.org for certificate

Haworth is committed to better understanding and reducing the environmental impacts of our products and operations.

Life Cycle Assessments (LCAs) are tools which allow us to evaluate potential environmental impacts of our products from cradle-to-grave including raw material extraction, pre-processing, production, product distribution, use and maintenance, and end-of-life management.

Results of LCA studies provide value in the identification of cost savings, improvement of design and material evaluation, advancement of procurement and transportation decision making, new product development criteria, as well as ultimately reducing

Material Chemistry

Haworth is committed to providing our customers with products that support safe and healthy environments. We are working diligently toward the ongoing reduction of hazardous chemicals associated with parts and materials we source, as new safer alternatives become commercially available.

These include, among others, PVC, benzidine dyes, hexavalent chromium, certain hazardous phthalates, PBDE flame retardants, and those chemicals known to contribute towards ozone depletion.

We are committed to achieving our goal of being transparent with our customers on our progress.

LEED v4 Contributions

Patterns contributes to LEED v4 Certification through the following credits:

- Low Emitting Materials: Product complies with ANSI/BIFMA e3-2014e Credit 7.6.1 and 7.6.2

* Product may support additional credits - contact a LEED AP or Sustainability@Haworth.com to learn more