

# COM Yardage Requirements

## Procedure

Contact the Haworth Inquiry Center (1.800.426.8562), or <http://dnet.haworth.com>, or [www.haworth.com](http://www.haworth.com) > **surface collection > COM Library to find out if the COM you have selected has already been tested and approved for use on our product.**

If the fabric is approved, and the directional orientation (directional rightway, directional railroad, or non-directional) of the tested fabric has been confirmed, then refer to the appropriate column in the chart for yardage requirements.

### Steps to follow to calculate fabric usage:

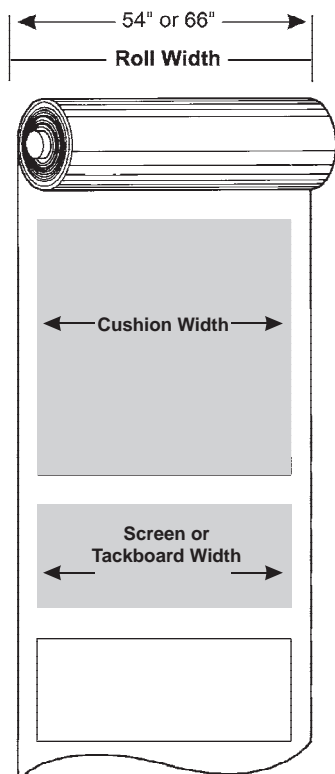
- 1) Identify product type and size.
- 2) Determine method in which fabric is to be cut (directional rightway, directional railroad or non-directional).
- 3) Determine fabric roll width.
- 4) Find corresponding fabric usage value from chart .
- 5) Calculate fabric required using the formula below:

**Fabric usage = number of units x yardage.**

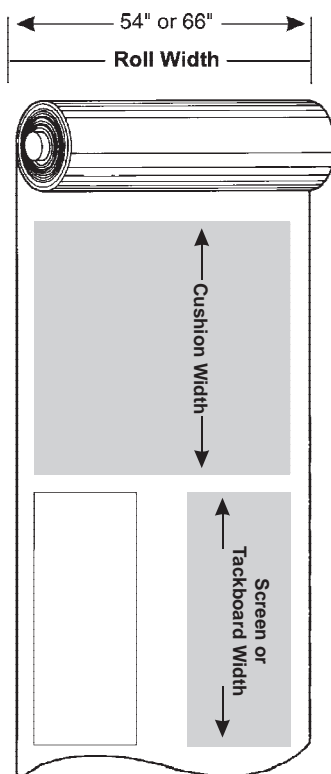
- 6) Repeat steps 1-5 for each product type, size and fabric.
- 7) Add all values together to find total number of linear yards required for the order. Add the appropriate percentage shown below to the total yardage to accommodate fabric flaws, wrinkles and other imperfections.

Up to 500 yards	Add 10%
501 to 1000 yards	Add 5%
More than 1000 yards	Add 3%

### Directional Rightway



### Directional Railroad:



### Non-Directional:

